

Safety Data Sheet

according to Regulation (EC) No. 1907/2006 (REACH) with its amendment Regulation (EU) 2015/830 Issue date: 30/07/2020 Revision date: 12/02/2021 Version: 6.1

SECTION 1: Identification of the substance/mixture and of the company/undertaking

1.1. Product identifier

Product form : Mixture

Trade name : TUFGEAR Spray

UFI : EGH0-206P-T00C-EWVK

Vaporizer : Aerosol

1.2. Relevant identified uses of the substance or mixture and uses advised against

1.2.1. Relevant identified uses

Main use category : Industrial use,Professional use Industrial/Professional use spec : For professional use only

Industrial

Use of the substance/mixture : Lubricants, Greases and Release Products

1.2.2. Uses advised against

Restrictions on use : Acetone is listed as a reportable explosives precursor in Annex II of EU regulation

2019/1148

1.3. Details of the supplier of the safety data sheet

Manufacturer

ROCOL a division of ITW Ltd Rocol House Wakefield Rd, Swillington LS26 8BS Leeds - United Kingdom

T +44 (0)113 232 2600 customer.service@rocol.com - www.rocol.com

1.4. Emergency telephone number

Emergency number : +44 (0)113 232 2600

Country	Organisation/Company	Address	Emergency number	Comment
United Kingdom	National Poisons Information Service (Birmingham Centre) City Hospital	Dudley Road B18 7QH Birmingham	0344 892 0111	

SECTION 2: Hazards identification

2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Aerosol, Category 1 H222;H229
Skin corrosion/irritation, Category 2 H315
Specific target organ toxicity — Single exposure, Category 3, Narcosis H336
Hazardous to the aquatic environment — Chronic Hazard, Category 3 H412

Full text of H statements : see section 16

Adverse physicochemical, human health and environmental effects

No additional information available

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2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)





GHS02

GHS07

Signal word (CLP) : Danger

: HYDROCARBONS C7-C9, ISOALKANES; Distillates (petroleum), hydrotreated light; Contains

ACETONE

Hazard statements (CLP) : H222 - Extremely flammable aerosol.

H229 - Pressurised container: May burst if heated.

H315 - Causes skin irritation.

H336 - May cause drowsiness or dizziness.

H412 - Harmful to aquatic life with long lasting effects.

Precautionary statements (CLP) : P410+P412 - Protect from sunlight. Do not expose to temperatures exceeding 50 °C/122 °F.

P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources.

No smoking.

P211 - Do not spray on an open flame or other ignition source.

P251 - Do not pierce or burn, even after use. P271 - Use only outdoors or in a well-ventilated area.

P280 - Wear protective gloves/protective clothing/eye protection/face protection/hearing

protection.

P302+P352 - IF ON SKIN: Wash with plenty of water.

2.3. Other hazards

No additional information available

SECTION 3: Composition/information on ingredients

3.1. Substances

Not applicable

3.2. Mixtures

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
HYDROCARBON AEROSOL PROPELLANT (<0.1% 1,3-BUTADIENE) substance with national workplace exposure limit(s) (GB) (Note K)(Note S)(Note U)	(CAS-No.) 68476-85-7 (EC-No.) 270-704-2 (EC Index-No.) 649-202-00-6 (REACH-no) Exempt	50 – 70	Flam. Gas 1A, H220 Press. Gas (Comp.), H280 Flam. Liq. Not classified Muta. Not classified Carc. Not classified
HYDROCARBONS C7-C9, ISOALKANES	(CAS-No.) 64741-66-8 (EC-No.) 921-728-3 (REACH-no) 01-2119471305-42	15 – 30	Flam. Liq. 2, H225 Skin Irrit. 2, H315 STOT SE 3, H336 Asp. Tox. 1, H304 Aquatic Chronic 2, H411
TALC substance with national workplace exposure limit(s) (GB)	(CAS-No.) 14807-96-6 (EC-No.) 238-877-9 (REACH-no) Exempt	2.4 – 5	Not classified
ACETONE substance with national workplace exposure limit(s) (GB); substance with a Community workplace exposure limit	(CAS-No.) 67-64-1 (EC-No.) 200-662-2 (EC Index-No.) 606-001-00-8 (REACH-no) 01-2119471330-49	2.4 – 5	Flam. Liq. 2, H225 Eye Irrit. 2, H319 STOT SE 3, H336

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CALCIUM CARBONATE	(CAS-No.) 1317-65-3	1 – 2.4	Not classified
substance with national workplace exposure limit(s)	(EC-No.) 2151-79-6		
(GB)	(REACH-no) Exempt - Annex V		

Note K: The classification as a carcinogen or mutagen need not apply if it can be shown that the substance contains less than 0,1 % w/w 1,3-butadiene (EINECS No 203-450-8). If the substance is not classified as a carcinogen or mutagen, at least the precautionary statements (P102-)P210-P403 (Table 3.1) or the S-phrases (2-)9-16 (Table 3.2) should apply. This note applies only to certain complex oil-derived substances in Part 3

Note S: This substance may not require a label according to Article 17 (see section 1.3 of Annex I) (Table 3.1). This substance may not require a label according to Article 23 of Directive 67/548/EEC (see section 8 of Annex VI to that Directive) (Table 3.2).

Note U (Table 3): When put on the market gases have to be classified as 'Gases under pressure', in one of the groups compressed gas, liquefied gas, refrigerated liquefied gas or dissolved gas. The group depends on the physical state in which the gas is packaged and therefore has to be assigned case by case.

Product subject to CLP Article 1.1.3.7. The disclosure rules of the components is modified in this case.

Full text of H-statements: see section 16

SECTION 4: First aid measures

4.1. Description of first aid measures

First-aid measures general : Never give anything by mouth to an unconscious person. If you feel unwell, seek medical

advice (show the label where possible).

First-aid measures after inhalation : Remove person to fresh air and keep comfortable for breathing. Call a POISON

CENTER/doctor if you feel unwell.

First-aid measures after skin contact : Wash with plenty of water/... If skin irritation occurs: Get medical advice/attention.

First-aid measures after eye contact : Direct contact with the eyes is likely to be irritating. Rinse immediately with plenty of water.

Obtain medical attention if pain, blinking or redness persists.

First-aid measures after ingestion : Rinse mouth. Do NOT induce vomiting. Obtain emergency medical attention.

4.2. Most important symptoms and effects, both acute and delayed

Symptoms/effects after inhalation : Shortness of breath. May cause drowsiness or dizziness.

Symptoms/effects after skin contact : Causes skin irritation.

4.3. Indication of any immediate medical attention and special treatment needed

No additional information available

SECTION 5: Firefighting measures

5.1. Extinguishing media

Suitable extinguishing media : Foam. Dry powder. Carbon dioxide. Water spray. Sand.

Unsuitable extinguishing media : Do not use a heavy water stream.

5.2. Special hazards arising from the substance or mixture

Fire hazard : Extremely flammable aerosol.

Explosion hazard : Heat may build pressure, rupturing closed containers, spreading fire and increasing risk of

burns and injuries.

5.3. Advice for firefighters

Firefighting instructions : Use water spray or fog for cooling exposed containers. Exercise caution when fighting any

chemical fire. Prevent fire fighting water from entering the environment. DO NOT fight fire

when fire reaches explosives. Evacuate area.

Protection during firefighting : Do not enter fire area without proper protective equipment, including respiratory protection.

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SECTION 6: Accidental release measures

6.1. Personal precautions, protective equipment and emergency procedures

General measures : No open flames. No smoking. Isolate from fire, if possible, without unnecessary risk.

Remove ignition sources. Use special care to avoid static electric charges.

6.1.1. For non-emergency personnel

Emergency procedures : Evacuate unnecessary personnel.

6.1.2. For emergency responders

Protective equipment : Equip cleanup crew with proper protection. Avoid breathing

dust/fume/gas/mist/vapours/spray.

Emergency procedures : Ventilate area.

6.2. Environmental precautions

Prevent entry to sewers and public waters. Notify authorities if liquid enters sewers or public waters. Avoid release to the environment.

6.3. Methods and material for containment and cleaning up

Methods for cleaning up : Soak up spills with inert solids, such as clay or diatomaceous earth as soon as possible.

Collect spillage. Store away from other materials.

6.4. Reference to other sections

See Heading 8. Exposure controls and personal protection.

SECTION 7: Handling and storage

7.1. Precautions for safe handling

Additional hazards when processed : Hazardous waste due to potential risk of explosion. Do not pierce or burn, even after use.

Precautions for safe handling

: Wash hands and other exposed areas with mild soap and water before eating, drinking or smoking and when leaving work. Provide good ventilation in process area to prevent formation of vapour. Do not spray on an open flame or other ignition source. Avoid

breathing dust/fume/gas/mist/vapours/spray. Use only outdoors or in a well-ventilated area.

Hygiene measures : Wash hands, forearms and face thoroughly after handling.

7.2. Conditions for safe storage, including any incompatibilities

Technical measures : Proper grounding procedures to avoid static electricity should be followed.

Storage conditions : Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No

smoking. Do not expose to temperatures exceeding 50 $^{\circ}$ C/ 122 $^{\circ}$ F. Keep in fireproof place. Keep container tightly closed.

Incompatible products : Strong bases. Strong acids.

Incompatible materials : Sources of ignition. Direct sunlight. Heat sources.

7.3. Specific end use(s)

No additional information available

SECTION 8: Exposure controls/personal protection

8.1. Control parameters

8.1.1 National occupational exposure and biological limit values

CALCIUM CARBONATE (1317-65-3)	CALCIUM CARBONATE (1317-65-3)	
United Kingdom - Occupational Exposure Limits		
Local name	Calcium carbonate (Limestone, Marble)	
WEL TWA (OEL TWA) [1]	10 mg/m³ total inhalable 4 mg/m³ respirable	

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CALCIUM CARBONATE (1317-65-3)	
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

TALC (14807-96-6)	
United Kingdom - Occupational Exposure Limits	
Local name	Talc
WEL TWA (OEL TWA) [1]	1 mg/m³ respirable dust
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

ACETONE (67-64-1)	
EU - Indicative Occupational Exposure Limit (IOEL)	
Local name	Acetone
IOEL TWA	1210 mg/m³
IOEL TWA [ppm]	500 ppm
Regulatory reference	COMMISSION DIRECTIVE 2000/39/EC
United Kingdom - Occupational Exposure Limits	
Local name	Acetone
WEL TWA (OEL TWA) [1]	1210 mg/m³
WEL TWA (OEL TWA) [2]	500 ppm
WEL STEL (OEL STEL)	3620 mg/m³
WEL STEL (OEL STEL) [ppm]	1500 ppm
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

YDROCARBON AEROSOL PROPELLANT (<0.1% 1,3-BUTADIENE) (68476-85-7)	
United Kingdom - Occupational Exposure Limits	
Local name	Liquefied petroleum gas
WEL TWA (OEL TWA) [1]	1750 mg/m³
WEL TWA (OEL TWA) [2]	1000 ppm
WEL STEL (OEL STEL)	2180 mg/m³
WEL STEL (OEL STEL) [ppm]	1250 ppm
Remark (WEL)	Carc (Capable of causing cancer and/or heritable genetic damage (only applies if LPG contains more than 0.1% of buta-1,3-diene))
Regulatory reference	EH40/2005 (Fourth edition, 2020). HSE

8.1.2. Recommended monitoring procedures

No additional information available

8.1.3. Air contaminants formed

No additional information available

8.1.4. DNEL and PNEC

No additional information available

8.1.5. Control banding

No additional information available

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8.2. Exposure controls

8.2.1. Appropriate engineering controls

No additional information available

8.2.2. Personal protection equipment

Personal protective equipment:

Avoid all unnecessary exposure.

8.2.2.1. Eye and face protection

Eye protection:

Chemical goggles or safety glasses

8.2.2.2. Skin protection

Skin and body protection:

Wear suitable protective clothing

Hand protection:

Wear protective gloves. Nitrile rubber gloves

8.2.2.3. Respiratory protection

Respiratory protection:

In case of inadequate ventilation wear respiratory protection. Wear a respirator conforming to EN140 with Type A filter or better

8.2.2.4. Thermal hazards

No additional information available

8.2.3. Environmental exposure controls

Other information:

Do not eat, drink or smoke during use.

SECTION 9: Physical and chemical properties

9.1. Information on basic physical and chemical properties

Physical state : Liquid Colour : Black.

Odour
Odour threshold

pH

Relative evaporation rate (butylacetate=1)

Melting point

Freezing point

Characteristic odour.

No data available

Boiling point : < 0 °C
Flash point : < 100 °C
Auto-ignition temperature : > 200 °C
Decomposition temperature : No data available

Flammability (solid, gas) : Non flammable, Extremely flammable aerosol.

Vapour pressure : No data available Relative vapour density at 20 °C : No data available

Relative density : < 1

Solubility : No data available
Partition coefficient n-octanol/water (Log Pow) : No data available
Viscosity, kinematic : No data available
Viscosity, dynamic : No data available
Explosive properties : No data available

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Oxidising properties : No data available Explosive limits : No data available

9.2. Other information

VOC content : 511 g/l

SECTION 10: Stability and reactivity

10.1. Reactivity

Extremely flammable aerosol.

10.2. Chemical stability

Extremely flammable aerosol. Contains gas under pressure; may explode if heated. Extreme risk of explosion by shock, friction, fire or other sources of ignition.

10.3. Possibility of hazardous reactions

Not established.

10.4. Conditions to avoid

Direct sunlight. Extremely high or low temperatures. Heat. Sparks. Open flame. Overheating.

10.5. Incompatible materials

Strong acids. Strong bases.

10.6. Hazardous decomposition products

fume. Carbon monoxide. Carbon dioxide.

SECTION 11: Toxicological information

11.1 Information on toxicological effects

Acute toxicity (oral) : Not classified
Acute toxicity (dermal) : Not classified
Acute toxicity (inhalation) : Not classified

CALCIUM CARBONATE (1317-65-3)

LD50 oral rat > 2000 mg/kg

HYDROCARBONS C7-C9, ISOALKANES (64741-66-8)

LD50 oral rat	7100 – 7800 mg/kg bodyweight Animal: rat, Animal sex: male, Guideline: OECD Guideline 401 (Acute Oral Toxicity)
LD50 dermal rabbit	2200 – 2500 mg/kg bodyweight Animal: rabbit

ACETONE (67-64-1)

LD50 oral rat	5800 mg/kg bodyweight Animal: rat, Animal sex: female
LD50 dermal rat	15800 mg/kg
LC50 Inhalation - Rat	76 mg/l/4h

HYDROCARBON AEROSOL PROPELLANT (<0.1% 1,3-BUTADIENE) (68476-85-7)

LC50 Inhalation - Rat > 20 mg/l/4h

Skin corrosion/irritation : Causes skin irritation.

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Serious eye damage/irritation : Not classified

Additional information : Based on available data, the classification criteria are not met

Respiratory or skin sensitisation : Not classified

Additional information : Based on available data, the classification criteria are not met

Germ cell mutagenicity : Not classified

Additional information : Based on available data, the classification criteria are not met

Carcinogenicity : Not classified

Additional information : Based on available data, the classification criteria are not met

Reproductive toxicity : Not classified

Additional information : Based on available data, the classification criteria are not met

ACETONE (67-64-1)	
LOAEL (animal/female, F0/P)	11298 mg/kg bodyweight Animal: mouse, Animal sex: female
NOAEL (animal/male, F0/P)	900 mg/kg bodyweight Animal: rat, Animal sex: male, Remarks on results: other:Generation not specified (migrated information)

STOT-single exposure : May cause drowsiness or dizziness.

HYDROCARBONS C7-C9, ISOALKANES (6474	11-66-8)
STOT-single exposure	May cause drowsiness or dizziness.

ACETONE (67-64-1)	
STOT-single exposure	May cause drowsiness or dizziness.

STOT-repeated exposure : Not classified

Additional information : Based on available data, the classification criteria are not met

HYDROCARBONS C7-C9, ISOALKANES (64741-66-8)	
NOAEC (inhalation, rat, vapour, 90 days)	24.3 mg/l air Animal: rat, Guideline: OECD Guideline 413 (Subchronic Inhalation Toxicity:
	90-Day Study)

Aspiration hazard : Not classified

Additional information : Based on available data, the classification criteria are not met

TUFGEAR Spray	
Vaporizer	Aerosol

Potential adverse human health effects and : Based on available data, the classification criteria are not met symptoms

SECTION 12: Ecological information

12.1. Toxicity

Ecology - water : Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, short-term : Not classified

(acute)

: Harmful to aquatic life with long lasting effects.

Hazardous to the aquatic environment, long-term (chronic)

CALCIUM CARBONATE (1317-65-3)	
LC50 - Fish [1]	> 100 g/l
EC50 - Other aquatic organisms [1]	> 100 mg/l

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HYDROCARBONS C7-C9, ISOALKANES (64741-66-8)	
EC50 - Crustacea [1] 2.4 mg/l	
EC50 - Other aquatic organisms [1]	2.4 mg/l
LOEC (chronic) 0.32 mg/l Test organisms (species): Daphnia magna Duration: '21 d'	

ACETONE (67-64-1)	
LOEC (chronic)	> 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'
NOEC (chronic)	≥ 79 mg/l Test organisms (species): Daphnia magna Duration: '21 d'

12.2. Persistence and degradability

TUFGEAR Spray	
Persistence and degradability	May cause long-term adverse effects in the environment.

12.3. Bioaccumulative potential

TUFGEAR Spray	
Bioaccumulative potential	Not established.

12.4. Mobility in soil

No additional information available

12.5. Results of PBT and vPvB assessment

No additional information available

12.6. Other adverse effects

Additional information : Avoid release to the environment.

SECTION 13: Disposal considerations

13.1. Waste treatment methods

Product/Packaging disposal recommendations : Dispose in a safe manner in accordance with local/national regulations. Container under

pressure. Do not drill or burn even after use. Dispose of contents/container to hazardous or special waste collection point, in accordance with local, regional, national and/or

international regulation.

Additional information : Flammable vapours may accumulate in the container.

Ecology - waste materials : Avoid release to the environment.

SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
14.1. UN number	14.1. UN number			
UN 1950	UN 1950	UN 1950	UN 1950	UN 1950
14.2. UN proper shipping name				
AEROSOLS	AEROSOLS	Aerosols, flammable	AEROSOLS	AEROSOLS

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Transport document descri	iption			
UN 1950 AEROSOLS, 2.1, (D)	UN 1950 AEROSOLS, 2.1	UN 1950 Aerosols, flammable, 2.1	UN 1950 AEROSOLS, 2.1	UN 1950 AEROSOLS, 2.
14.3. Transport hazard o	class(es)			I
2.1	2.1	2.1	2.1	2.1
14.4. Packing group	2	2	2	2
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
14.5. Environmental hazards				
Dangerous for the environment : No	Dangerous for the environment : No Marine pollutant : No	Dangerous for the environment : No	Dangerous for the environment : No	Dangerous for the environment : No
No supplementary informatio	n available		'	1

14.6. Special precautions for user

Overland transport

Classification code (ADR) : 5F

Special provisions (ADR) : 190, 327, 344, 625

Limited quantities (ADR) : 1I Excepted quantities (ADR) : E0

Packing instructions (ADR) : P207, LP200 Special packing provisions (ADR) : PP87, RR6, L2

Mixed packing provisions (ADR) : MP9

Transport category (ADR) : 2

Special provisions for carriage - Packages (ADR) : V14

Special provisions for carriage - Loading, unloading : CV9, CV12

and handling (ADR)

Special provisions for carriage - Operation (ADR) : S2
Tunnel restriction code (ADR) : D

Transport by sea

Special provisions (IMDG) : 63, 190, 277, 327, 344, 381, 959

Packing instructions (IMDG) : P207, LP200
Special packing provisions (IMDG) : PP87, L2
EmS-No. (Fire) : F-D
EmS-No. (Spillage) : S-U
Stowage category (IMDG) : None
Stowage and handling (IMDG) : SW1, SW22
Segregation (IMDG) : SG69

Air transport

PCA Excepted quantities (IATA) : E0
PCA Limited quantities (IATA) : Y203
PCA limited quantity max net quantity (IATA) : 30kgG
PCA packing instructions (IATA) : 203
PCA max net quantity (IATA) : 75kg
CAO packing instructions (IATA) : 203
CAO max net quantity (IATA) : 150kg

Special provisions (IATA) : A145, A167, A802

ERG code (IATA) : 10L

Inland waterway transport

Classification code (ADN) : 5F

Special provisions (ADN) : 190, 327, 344, 625

Limited quantities (ADN) : 1 L

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Excepted quantities (ADN) : E0
Equipment required (ADN) : PP, EX, A
Ventilation (ADN) : VE01, VE04

Number of blue cones/lights (ADN) : 1

Rail transport

Classification code (RID) : 5F

Special provisions (RID) : 190, 327, 344, 625

Limited quantities (RID) : 1L Excepted quantities (RID) : E0

Packing instructions (RID) : P207, LP200 Special packing provisions (RID) : PP87, RR6, L2

Mixed packing provisions (RID) : MP9

Transport category (RID) : 2

Special provisions for carriage – Packages (RID) : W14

Special provisions for carriage - Loading, unloading : CW9, CW12

and handling (RID)

Colis express (express parcels) (RID) : CE2 Hazard identification number (RID) : 23

14.7. Transport in bulk according to Annex II of Marpol and the IBC Code

Not applicable

SECTION 15: Regulatory information

15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

15.1.1. EU-Regulations

Contains no REACH substances with Annex XVII restrictions

Contains no substance on the REACH candidate list

Contains no REACH Annex XIV substances

Contains no substance subject to Regulation (EU) No 649/2012 of the European Parliament and of the Council of 4 July 2012 concerning the export and import of hazardous chemicals.

Contains no substance subject to Regulation (EU) No 2019/1021 of the European Parliament and of the Council of 20 June 2019 on persistent organic pollutants

VOC content : 511 g/l

15.1.2. National regulations

No additional information available

15.2. Chemical safety assessment

No chemical safety assessment has been carried out

SECTION 16: Other information

Data sources : REGULATION (EC) No 1272/2008 OF THE EUROPEAN PARLIAMENT AND OF THE COUNCIL of 16

December 2008 on classification, labelling and packaging of substances and mixtures, amending and repealing Directives 67/548/EEC and 1999/45/EC, and amending Regulation (EC) No 1907/2006.

Other information : None.

Full text of H- and EUH-statements:		
Aquatic Chronic 2	Hazardous to the aquatic environment — Chronic Hazard, Category 2	
Asp. Tox. 1	Aspiration hazard, Category 1	
Carc. Not classified	Carcinogenicity Not classified	
Eye Irrit. 2 Serious eye damage/eye irritation, Category 2		
Flam. Gas 1A	Flammable gases, Category 1A	

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Flam. Liq. 2	Flammable liquids, Category 2	
Flam. Liq. Not classified	Flammable liquids Not classified	
Muta. Not classified	Germ cell mutagenicity Not classified	
Press. Gas (Comp.)	Gases under pressure : Compressed gas	
Skin Irrit. 2	Skin corrosion/irritation, Category 2	
STOT SE 3	Specific target organ toxicity — Single exposure, Category 3, Narcosis	
H220	Extremely flammable gas.	
H222	Extremely flammable aerosol.	
H225	Highly flammable liquid and vapour.	
H229	Pressurised container: May burst if heated.	
H280	Contains gas under pressure; may explode if heated.	
H304	May be fatal if swallowed and enters airways.	
H315	Causes skin irritation.	
H319	Causes serious eye irritation.	
H336	May cause drowsiness or dizziness.	
H411	Toxic to aquatic life with long lasting effects.	
H412	Harmful to aquatic life with long lasting effects.	

Safety Data Sheet (SDS), EU

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.