

Hudson 4-Drawer Chest

Model 5425829

NOTE: THIS INSTRUCTION BOOKLET CONTAINS <u>IMPORTANT</u> SAFETY INFORMATION.

PLEASE READ AND KEEP FOR FUTURE REFERENCE.

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Assembly Tools Required

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Hardware Identification	4	Tip Shown Actual Size
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Part Identification

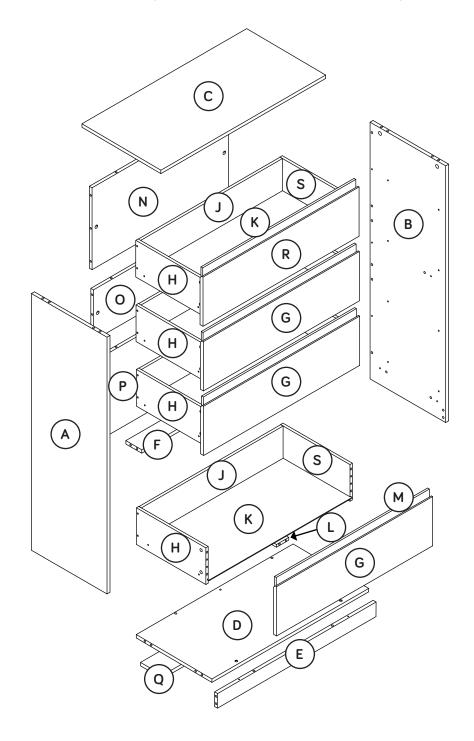


While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

Α	LEFT END (1)
В	RIGHT END (1)
С	TOP (1)
D	BOTTOM (1)
Е	SKIRT (1)
F	BRACE (1)

G	DRAWER FRONT (3)
Н	LEFT DRAWER SIDE (4) - 1 with label
J	DRAWER BACK (4)
K	DRAWER BOTTOM (4)
L	DRAWER BRACE (4)
М	DRAWER FRONT MOLDING (4)

Ν	UPPER BACK (1)
0	CENTER BACK (1)
Р	LOWER BACK (1)
Q	BALLAST (1)
R	WHITE DRAWER FRONT (1)
S	RIGHT DRAWER SIDE (4)



Hardware Identification

F Screws are shown actual size. You may receive extra hardware with your unit.

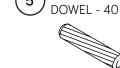










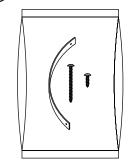


SMALL WOOD

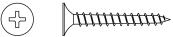








- 7 SILVER 1-1/2" FLAT HEAD SCREW 20
- 8 SILVER 1-1/8" FLAT HEAD SCREW 4

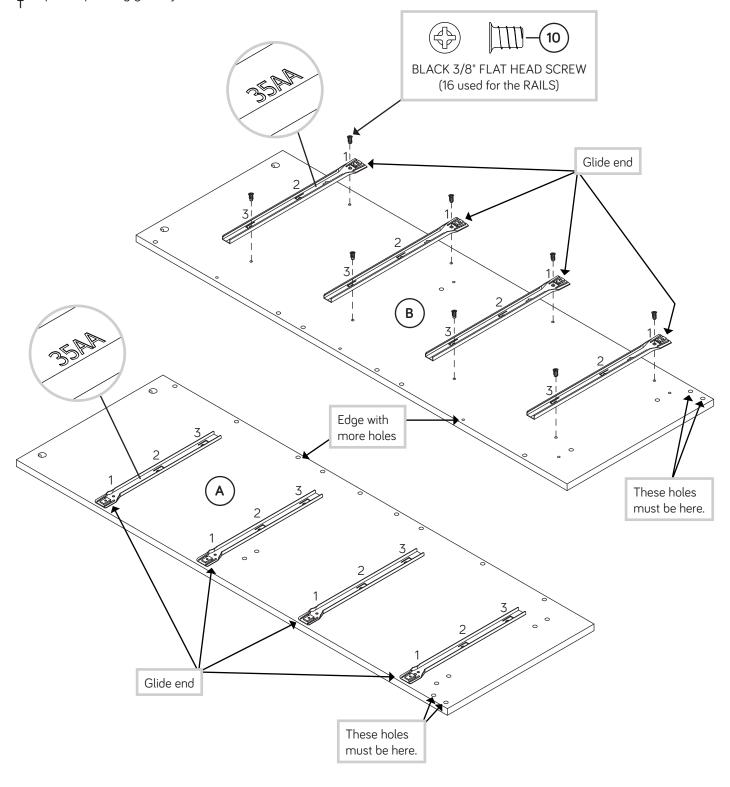


- 9 BLACK 3/4" FLAT HEAD SCREW 12
 - (4) | mmm
- (10) BLACK 3/8" FLAT HEAD SCREW 32



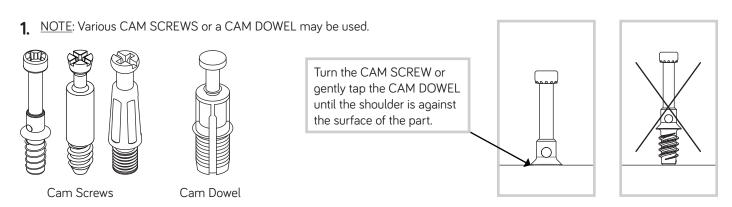
- (11) SILVER 2" FLAT HEAD SCREW 2

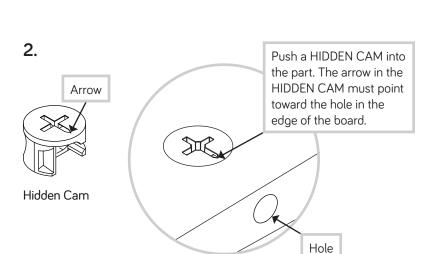
- Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- VIEW THE DRAWER GLIDE VIDEO
- Fasten the UNIVERSAL CABINET RAILS* (35AA) to the ENDS (A and B). Use sixteen BLACK 3/8" FLAT HEAD SCREWS (10) through holes #1 and #3.
- *patent pending glide system

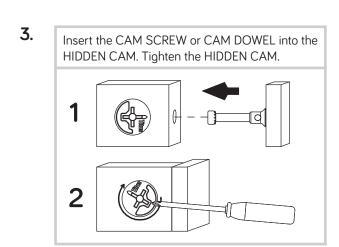


Hardware Usage Guide

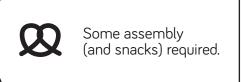
HOW TO USE A HIDDEN CAM & CAM SCREW OR CAM DOWEL

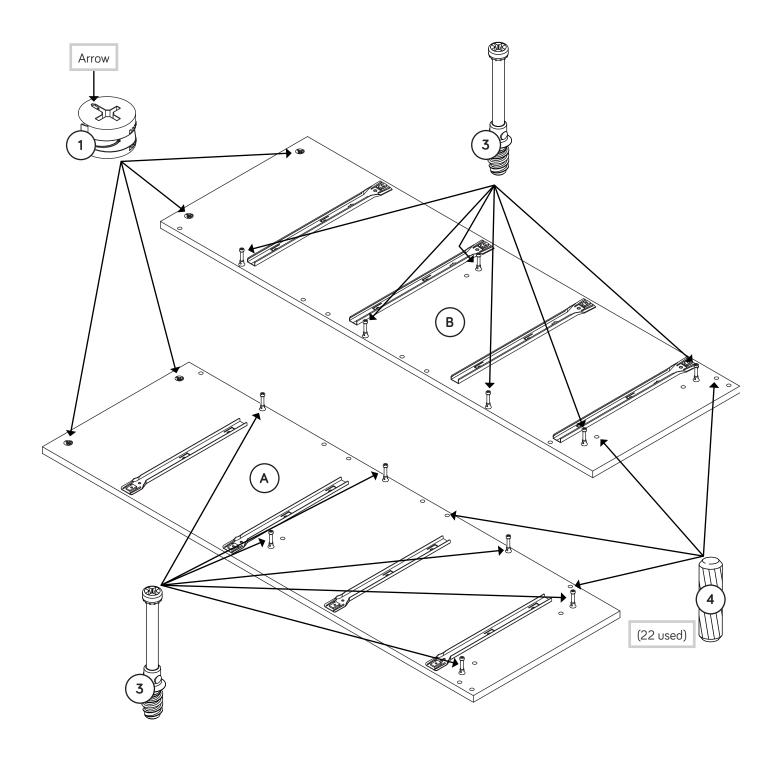




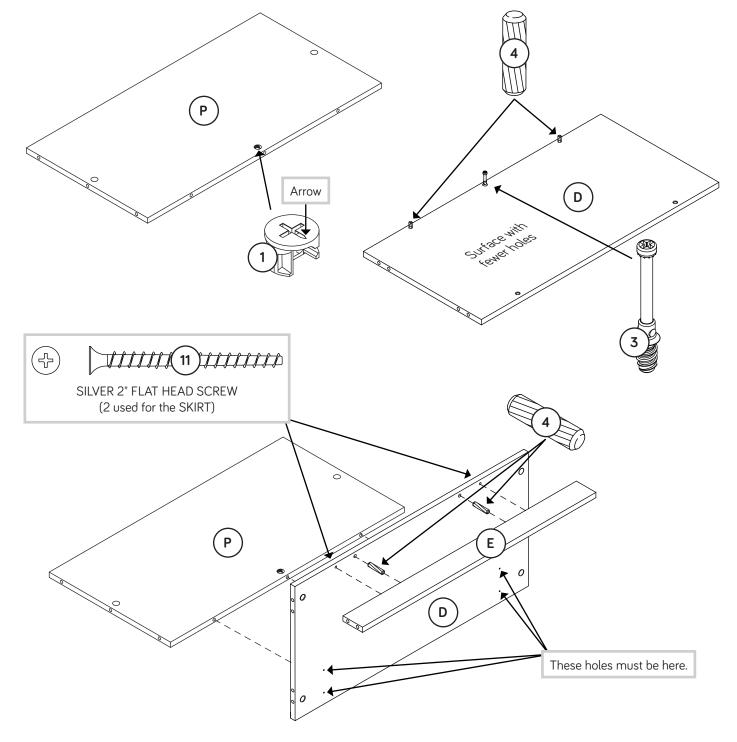


- Push four LARGE HIDDEN CAMS (1) into the ENDS (A and B).
- Turn twelve CAM SCREWS (3) into the exact holes shown in the ENDS (A and B).
- Then, insert twenty-two LARGE WOOD DOWELS (4) into the remaining holes in the ENDS (A and B).

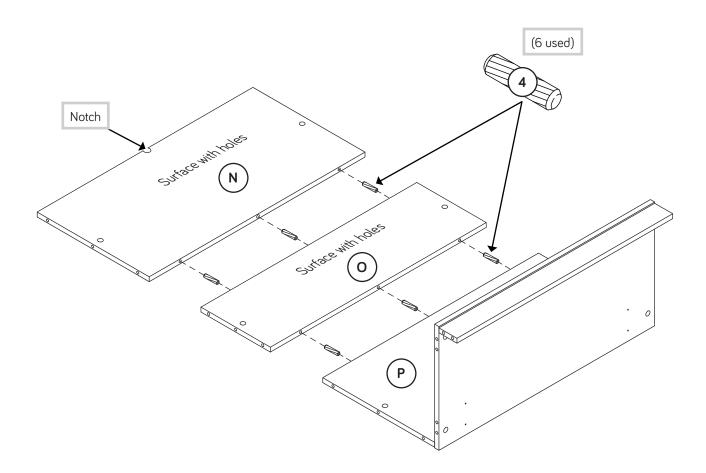




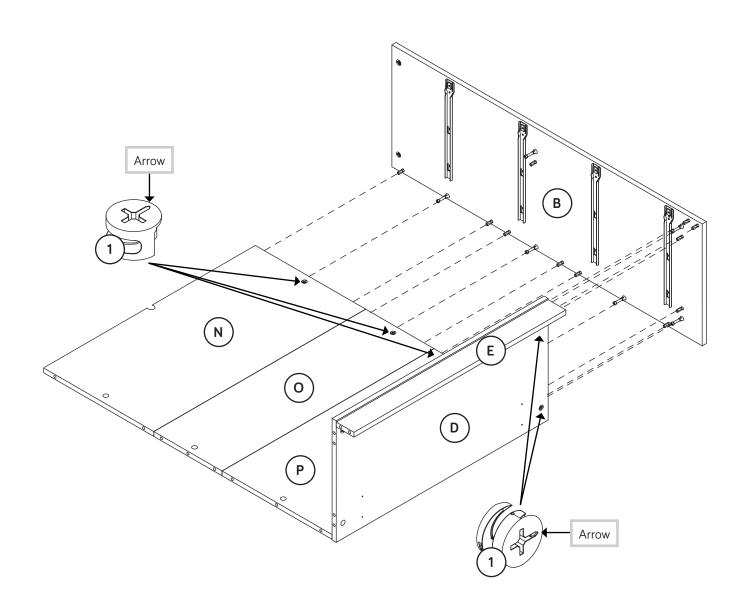
- Push one LARGE HIDDEN CAM (1) into the LOWER BACK (P) as shown.
- ▼ Turn one CAM SCREW (3) into the BOTTOM (D).
- Insert two LARGE WOOD DOWELS (4) into the BOTTOM (D).
- Fasten the LOWER BACK (P) to the BOTTOM (D). Tighten one HIDDEN CAM.
- NOTE: Be sure the WOOD DOWELS in the BOTTOM insert into the LOWER BACK.
- Insert two LARGE WOOD DOWELS (4) into the BOTTOM (D), and fasten the SKIRT (E) to the BOTTOM (D). Use two SILVER 2" FLAT HEAD SCREWS (11).



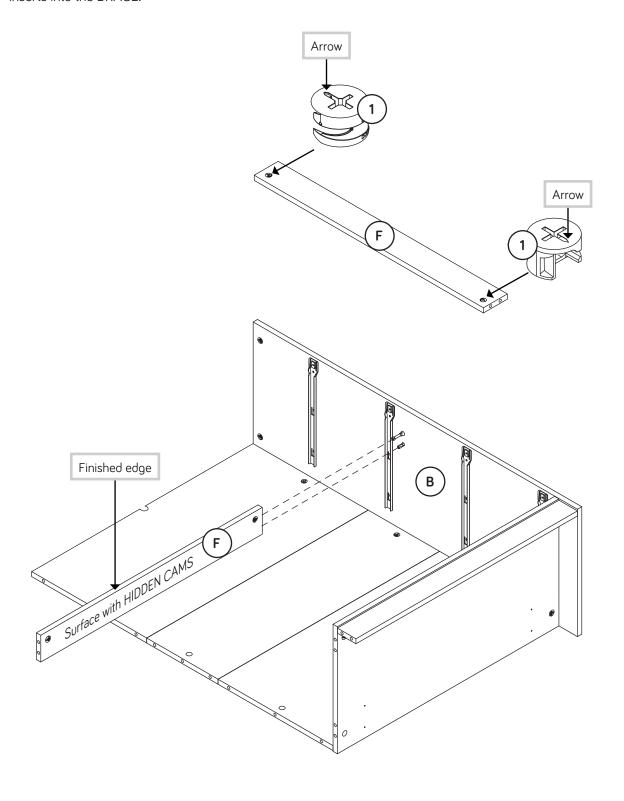
- Insert six LARGE WOOD DOWELS (4) into the long edges of the CENTER BACK (O).
- Insert the LARGE WOOD DOWELS in the CENTER BACK (O) into the BACKS (N and P) so the BACKS are all connected.



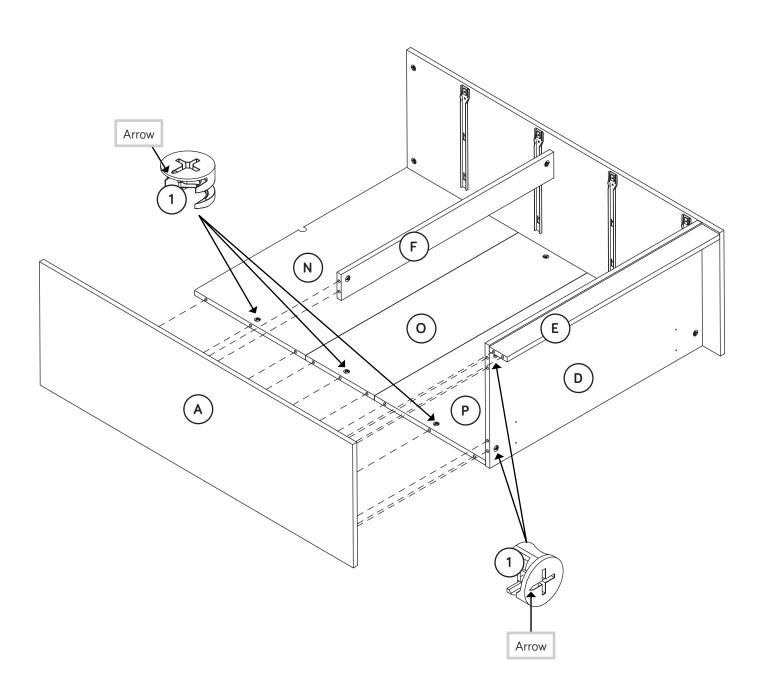
- Push five LARGE HIDDEN CAMS (1) into the BOTTOM (D) and BACKS (N, O, and P).
- Fasten the RIGHT END (B) to the BOTTOM (D) and BACKS (N, O, and P). Tighten five HIDDEN CAMS.
- NOTE: Be sure the WOOD DOWELS in the RIGHT END insert into the BOTTOM (D), SKIRT (E), and BACKS (N, O, and P).



- Push two LARGE HIDDEN CAMS (1) into the BRACE (F).
- Fasten the BRACE (F) to the RIGHT END (B). Tighten one HIDDEN CAM.
- NOTE: Be sure the WOOD DOWEL in the RIGHT END inserts into the BRACE.



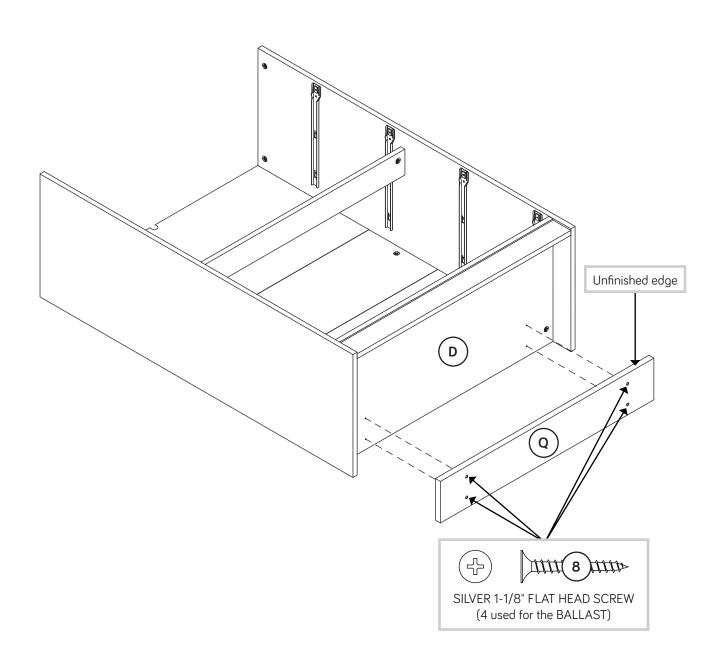
- Push five LARGE HIDDEN CAMS (1) into the BOTTOM (D) and BACKS (N, O, and P).
- Fasten the LEFT END (A) to the BOTTOM (D), BRACE (F), and BACKS (N, O, and P). Tighten six HIDDEN CAMS.
- NOTE: Be sure the WOOD DOWELS in the LEFT END insert into the BOTTOM (D), SKIRT (E), BRACE (F), and BACKS (N, O, and P).



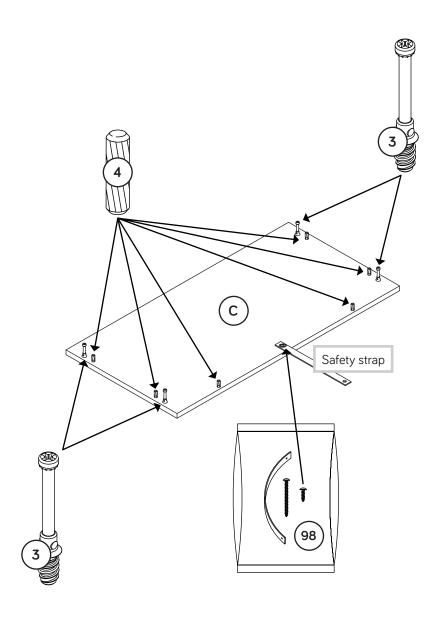
- Fasten the BALLAST (Q) to the BOTTOM (D). Use four SILVER 1-1/8" FLAT HEAD SCREWS (8).
- NOTE: You should start each SCREW a few turns before completely tightening any of them.



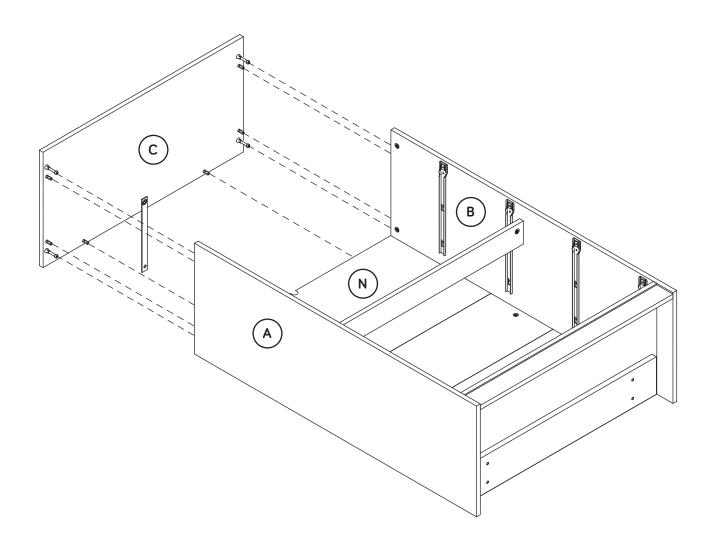
Now might be a good time to refresh your drink.



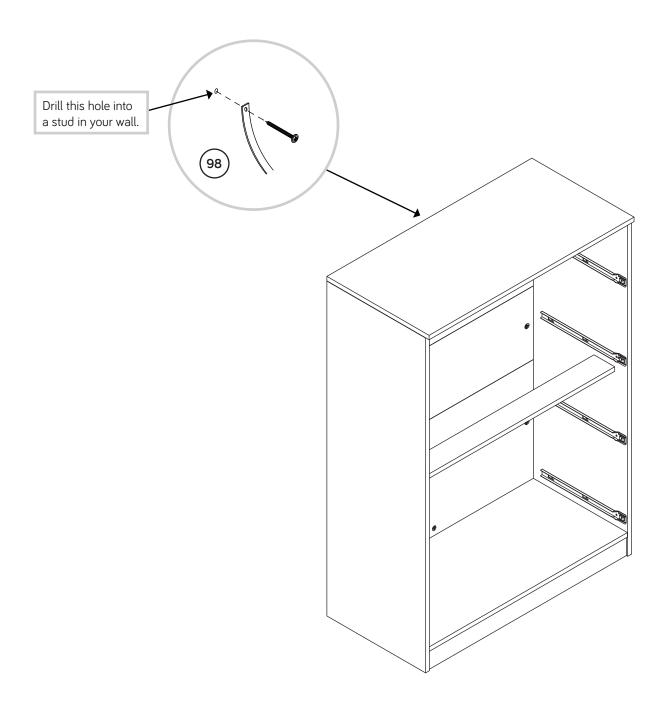
- Turn four CAM SCREWS (3) into the TOP (C).
- Insert six LARGE WOOD DOWELS (4) into the TOP (C).
- Open the FURNITURE TIPPING RESTRAINT KIT (98) and fasten the SAFETY STRAP to the TOP (C). Use the provided short screw.



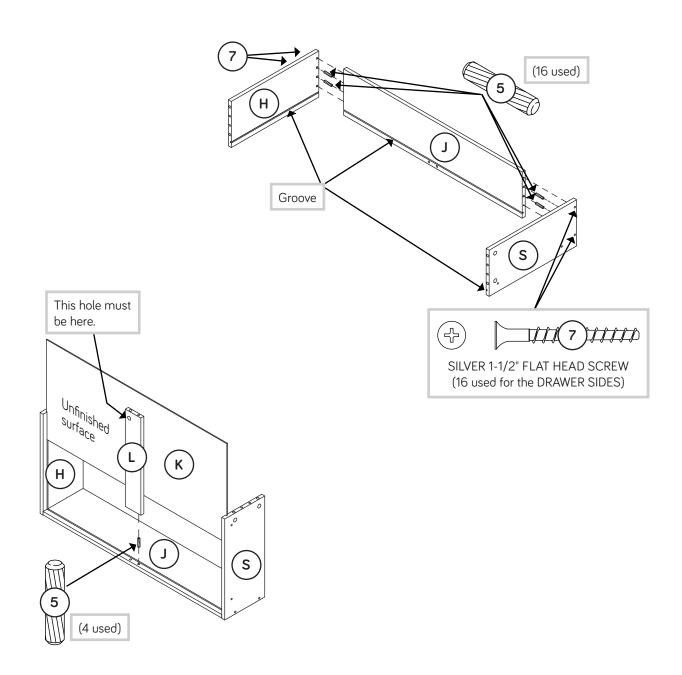
- Fasten the TOP (C) to the ENDS (A and B). Tighten four HIDDEN CAMS.
- NOTE: Be sure the WOOD DOWELS in the TOP insert into the ENDS (A and B) and UPPER BACK (N).
- NOTE: The SAFETY STRAP should go through the notch in the UPPER BACK (N).



- Carefully stand your unit upright in its final location. We recommend using the SAFETY STRAP for added stability.
- Locate the center of a stud in your wall near your unit and mark it with a pencil just below the top surface of your unit so the SAFETY STRAP will not be visible. Next, drill a 1/8" hole on the mark and into the stud in your wall.
- Fasten the unit to the wall. Use the long screw through the other end of the strap and into the 1/8" hole.

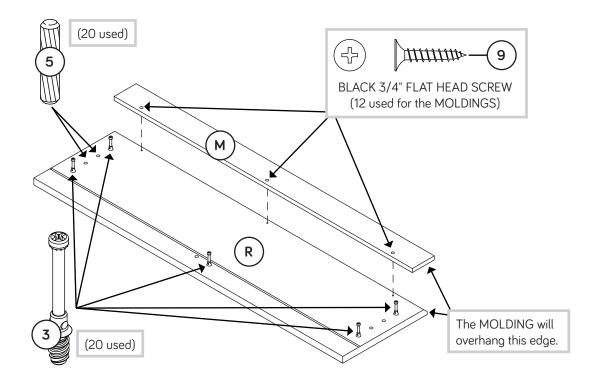


- Insert four SMALL WOOD DOWELS (5) into the center holes in the short edges of the DRAWER BACK (J).
- Fasten the DRAWER SIDES (H and S) to the DRAWER BACK (J). Use four SILVER 1-1/2" FLAT HEAD SCREWS (7).
- Slide a DRAWER BOTTOM (K) into the grooves in the DRAWER SIDES (H and S) and DRAWER BACK (J).
- Insert one SMALL WOOD DOWEL (5) into the exact hole shown in the DRAWER BACK (J).
- ▼ Place a DRAWER BRACE (L) onto this WOOD DOWEL.

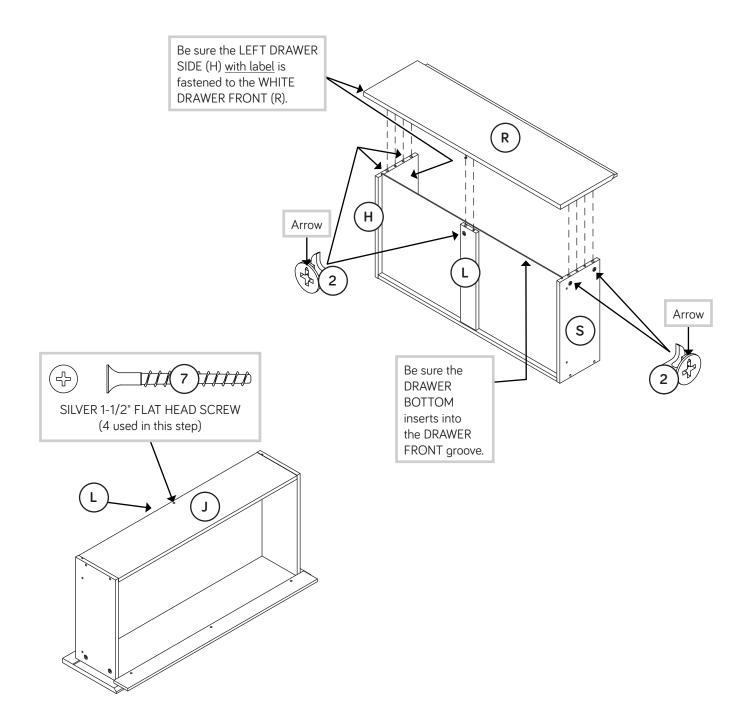


- Fasten a DRAWER FRONT MOLDING (M) to the WHITE DRAWER FRONT (R). Use three BLACK 3/4" FLAT HEAD SCREWS (9).
- Turn five CAM SCREWS (3) into the exact holes shown in the WHITE DRAWER FRONT (R).
- Insert five SMALL WOOD DOWELS (5) into the remaining holes in the WHITE DRAWER FRONT (R).

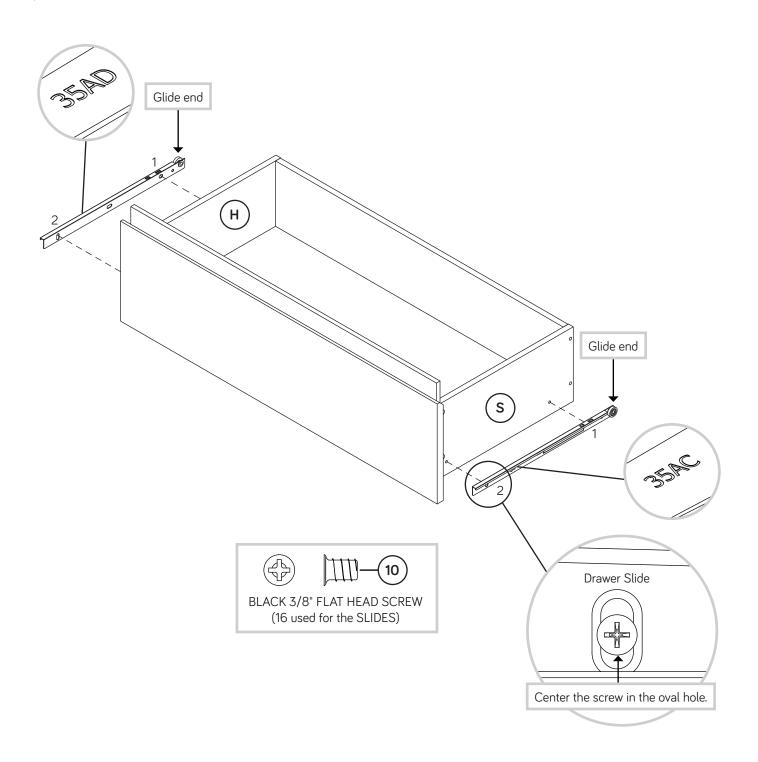




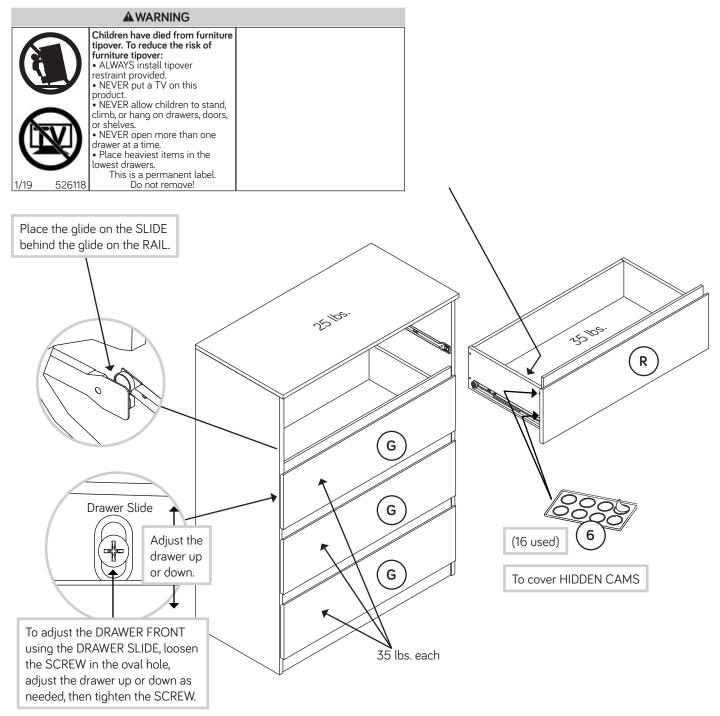
- Push five SMALL HIDDEN CAMS (2) into the DRAWER SIDES (H and S) and DRAWER BRACE (L).
- Fasten the WHITE DRAWER FRONT (R) to the DRAWER SIDES (H and S) and DRAWER BRACE (L). Tighten five HIDDEN CAMS.
- NOTE: Be sure the LEFT DRAWER SIDE (H) with label is fastened to the WHITE DRAWER FRONT (R).
- NOTE: Be sure the WOOD DOWELS in the DRAWER FRONT insert into the DRAWER SIDES and DRAWER BRACE.
- Carefully turn the drawer over, and fasten the DRAWER BACK (J) to the DRAWER BRACE (L). Use one SILVER 1-1/2" FLAT HEAD SCREW (7).
- Repeat Steps 12-14 for the other drawers.



- Fasten the DRAWER RIGHT (35AC) to the RIGHT DRAWER SIDE (S) and the DRAWER LEFT (35AD) to the LEFT DRAWER SIDE (H). Use four BLACK 3/8" FLAT HEAD SCREWS (10) through holes #1 and #2.
- NOTE: The glides are <u>not</u> intended to rotate.
- Repeat this step for the other drawers.



- Peel the APPLIQUES from the APPLIQUE CARDS (6) and stick them onto each visible HIDDEN CAM in the DRAWER SIDES.
- To insert the drawers into your unit, tip the front of the drawer down and drop the glides on the drawer behind the glides on the unit. Lift the front of the drawer up and slide it into the unit.
- NOTE: Please read the back pages of the instruction booklet for important safety information.
- This completes assembly. Clean with a damp cloth. Wipe dry.



▲ WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. Carefully read the following safety information.

Death or serious injury may occur when children climb on furniture. A remote control, toys or other items placed on the furniture may encourage a child to climb on the furniture which could cause it to tip-over and result in serious injury or death.

NEVER allow children to climb on furniture.

NEVER place toys, food, remote, etc. on top of furniture.

ALWAYS use either the safety hardware as instructed or other wall anchoring device.

Placing audio and/or video equipment onto furniture not specifically designed to support audio and/or video equipment may result in death or serious injury due to furniture collapse or tip over.

NEVER place a TV on furniture that is not intended to support a TV.

This product is not designed to support a television unless a TV warning label is included and the instructions specifically state the size and weight of the television.

Overloading drawers and shelves may result in furniture that can break or sag, or tip-over which may result in injury. **NEVER** exceed the weight limits shown in the instructions.

Place the heavier items on lower shelves as far back from the front as possible.

Load the bottom surfaces first to avoid top-heavy furniture.

Moving furniture that is not designed to be moved or equipped with casters may result in injury or damage to furnishings or personal property.

ALWAYS unload shelves and drawers, starting with the top surfaces, before moving.

NEVER push or pull furniture on carpet. Have a friend help lift properly to move and/or reposition it.

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