

Sit and surf.

# Industrial Style Bench Desk

5420032

**NOTE:** THIS INSTRUCTION BOOKLET CONTAINS **IMPORTANT** SAFETY INFORMATION.

PLEASE READ AND KEEP FOR FUTURE REFERENCE.

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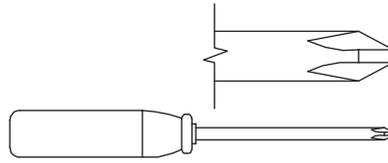
# Assembly Tools Required

Part Identification 3

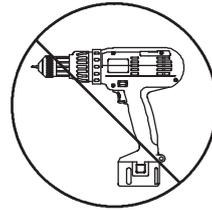
Hardware Identification 4

Assembly Steps 5-8

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No. 2 Phillips Screwdriver  
Tip Shown Actual Size



Skip the power trip.  
This time.

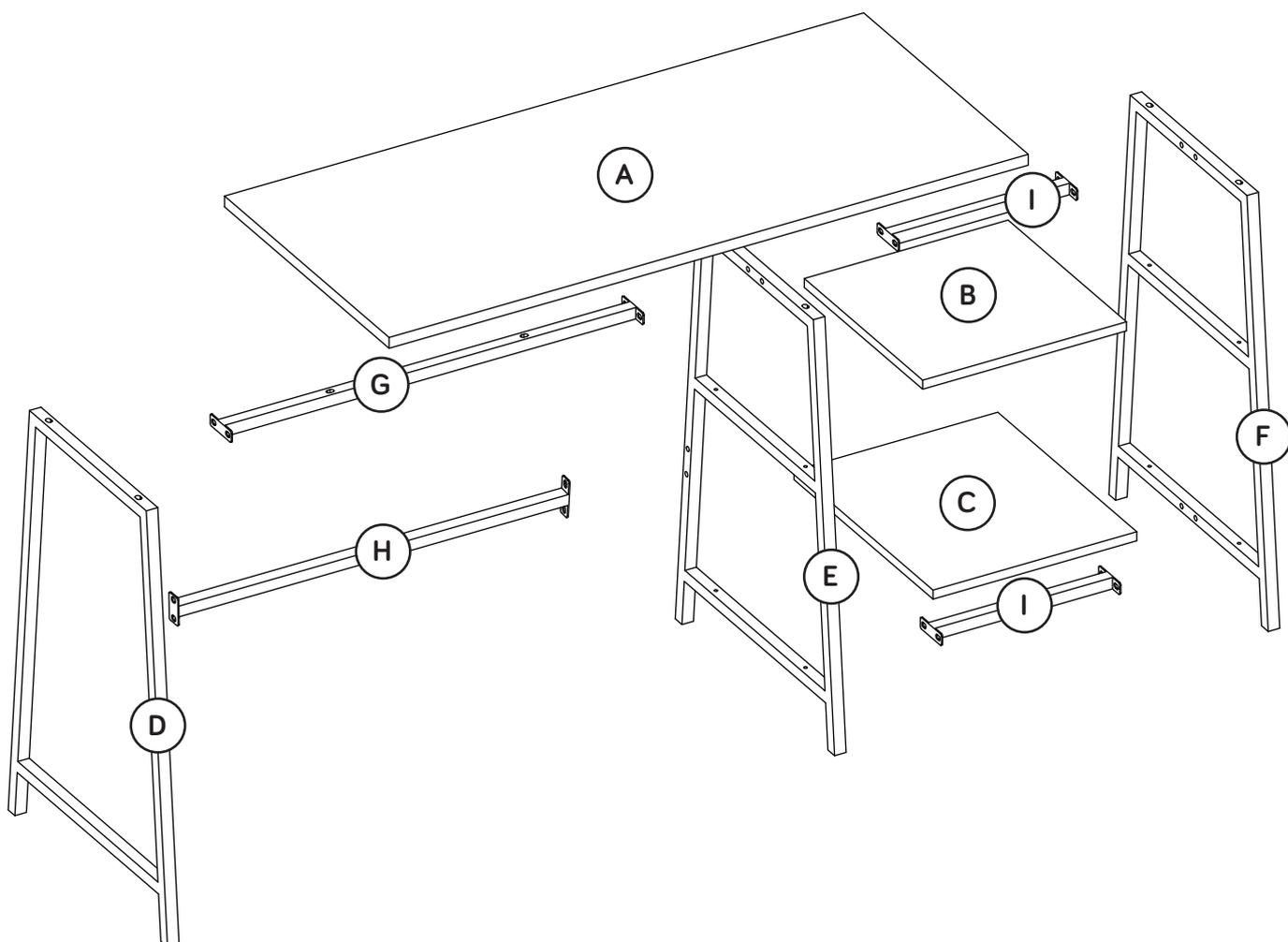
# Part Identification

Now you know  
our ABCs.



† While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.

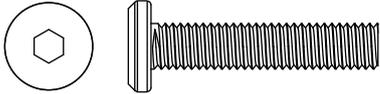
A	TOP (1)
B	SMALL SHELF (1)
C	LARGE SHELF (1)
D	LEFT END (1)
E	UPRIGHT (1)
F	RIGHT END (1)
G	LONG TOP BRACE (1)
H	BACK BRACE (1)
I	SHORT TOP BRACE (2)



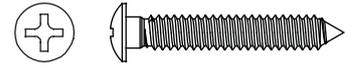
# Hardware Identification

† Screws are shown actual size. You may receive extra hardware with your unit.

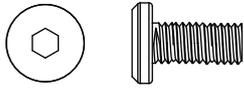
1 1-3/16" ALLEN SCREW - 8



2 1-1/8" PAN HEAD SCREW - 8



3 1/2" ALLEN SCREW - 16



4 ALLEN WRENCH - 1

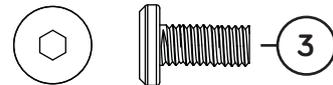


# Step 1

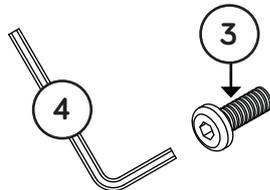
- ✦ Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- ✦ Fasten the SHORT BRACES (I) to the RIGHT END (F) and UPRIGHT (E). Turn eight 1/2" ALLEN SCREWS (3) using the ALLEN WRENCH (4).
- ✦ Fasten the LONG TOP BRACE (G) to the UPRIGHT (E) and LEFT END (D). Turn four 1/2" ALLEN SCREWS (3) using the ALLEN WRENCH (4).
- ✦ Fasten the BACK BRACE (H) to the UPRIGHT (E) and LEFT END (D). Turn four 1/2" ALLEN SCREWS (3) using the ALLEN WRENCH (4).



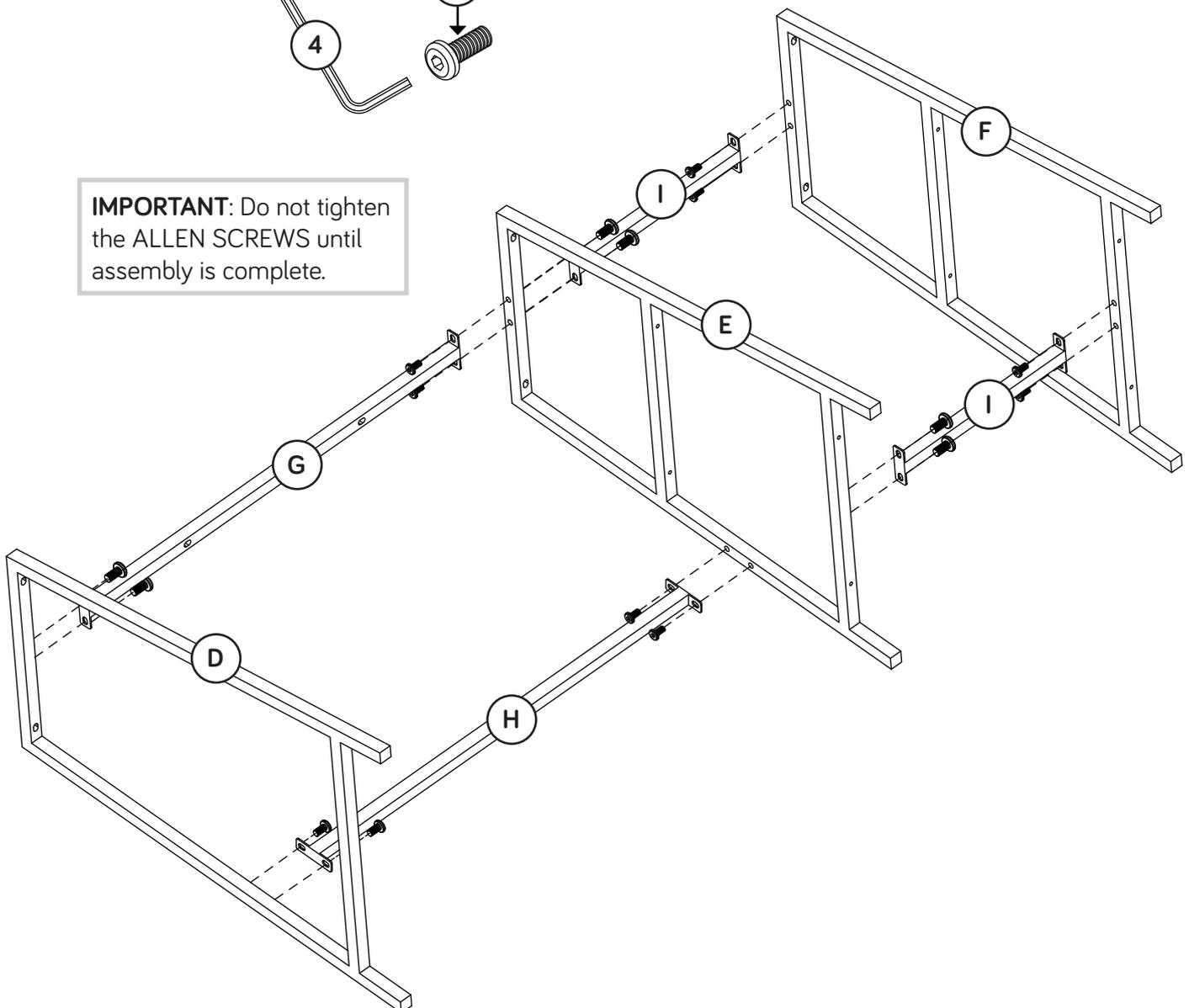
Remember:  
Righty tighty.  
Lefty loosey.



1/2" ALLEN SCREW  
(16 used in this step)



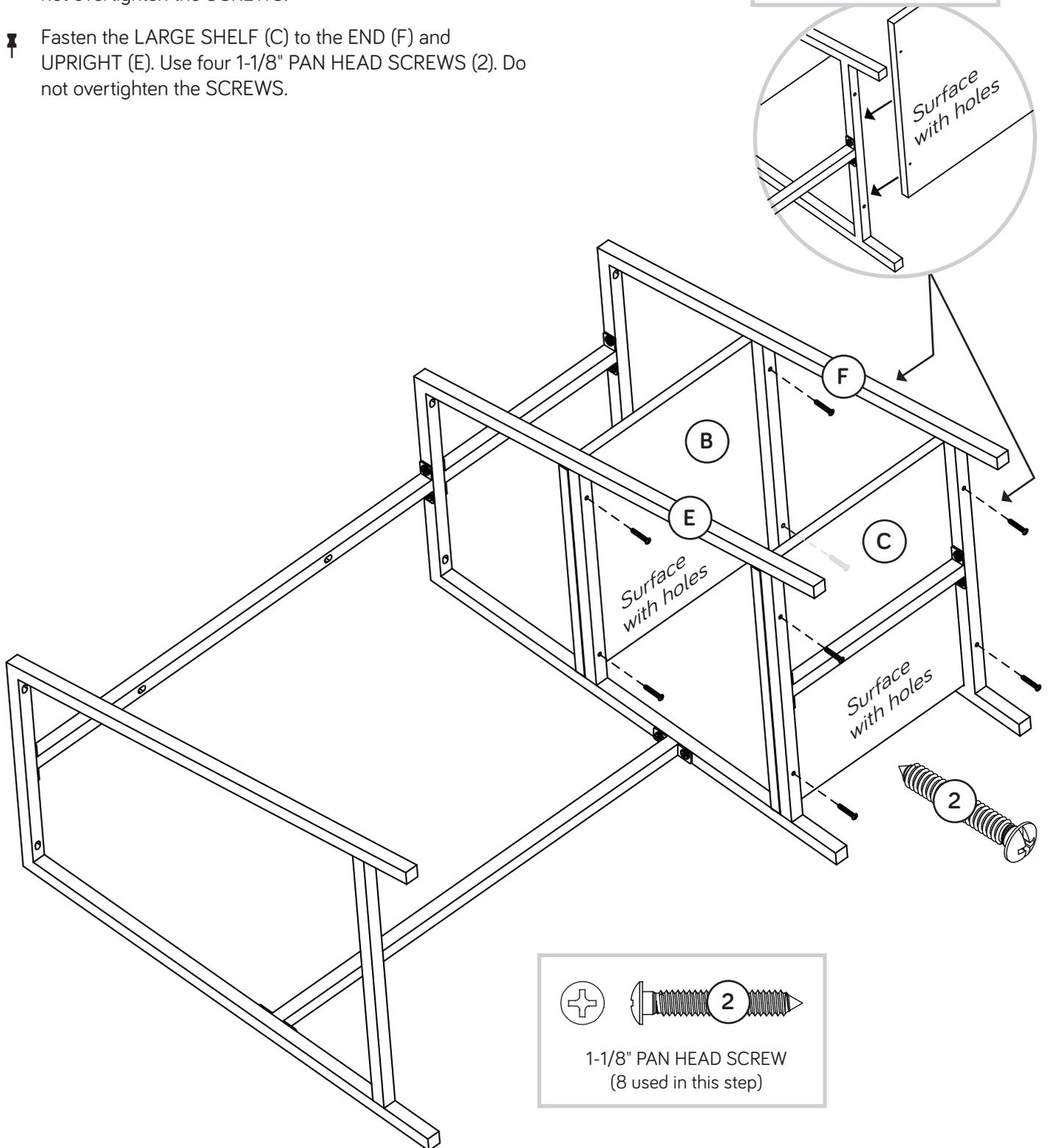
**IMPORTANT:** Do not tighten the ALLEN SCREWS until assembly is complete.



# Step 2

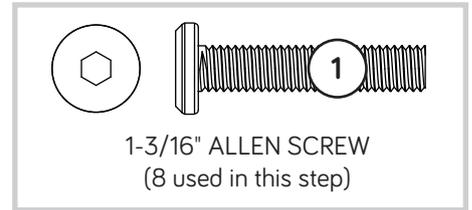
- Fasten the SMALL SHELF (B) to the END (F) and UPRIGHT (E). Use four 1-1/8" PAN HEAD SCREWS (2). Do not overtighten the SCREWS.
- Fasten the LARGE SHELF (C) to the END (F) and UPRIGHT (E). Use four 1-1/8" PAN HEAD SCREWS (2). Do not overtighten the SCREWS.

Slide the SHELVES (C and B) in from the side.

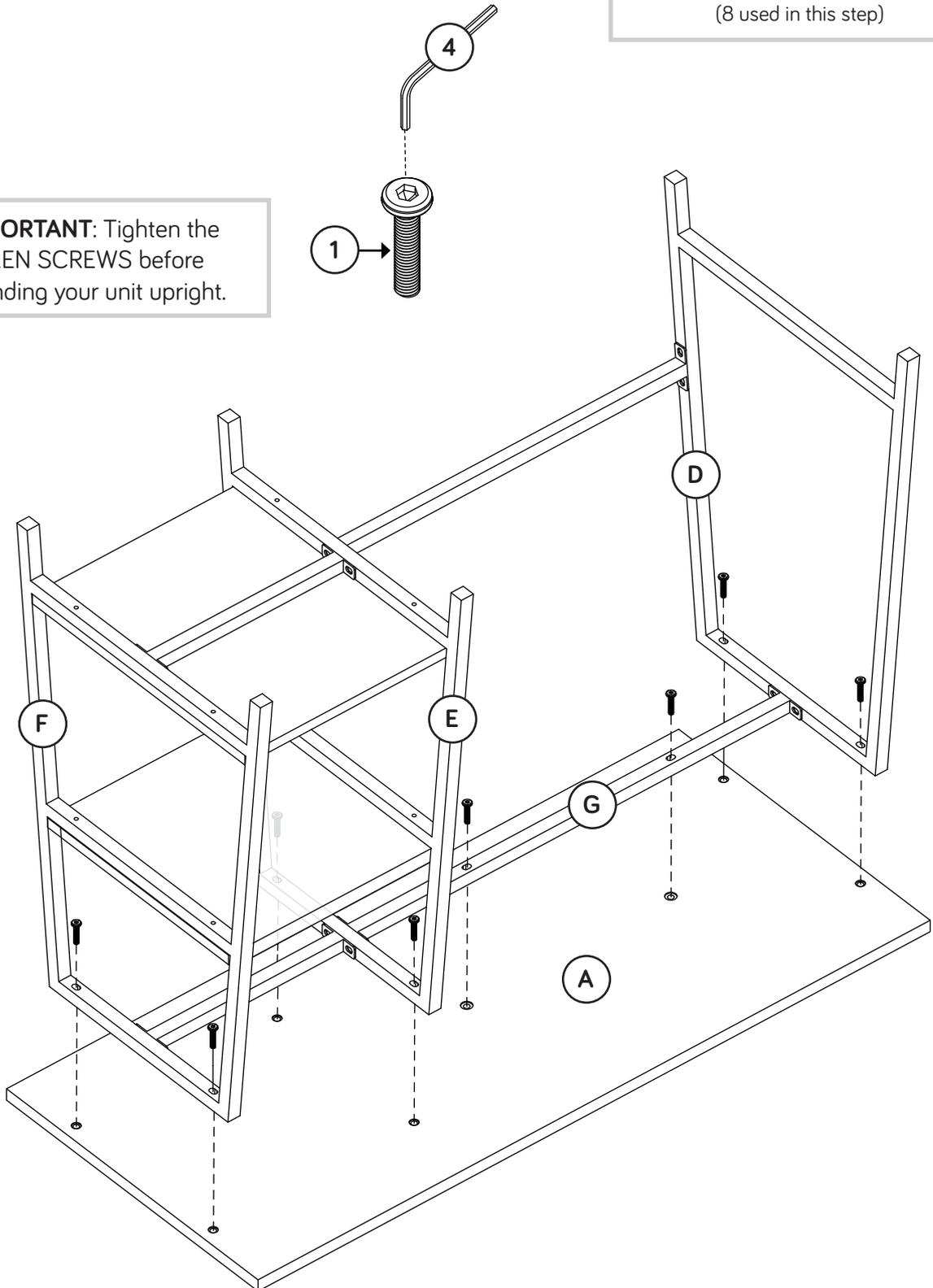


# Step 3

- ✚ Flip your unit onto its TOP.
- ✚ Fasten the TOP (A) to the ENDS (D and F), UPRIGHT (E) and LONG TOP BRACE (G). Tighten eight 1-3/16" ALLEN SCREWS (1) using the ALLEN WRENCH (4).
- ✚ Tighten all ALLEN SCREWS with the ALLEN WRENCH.

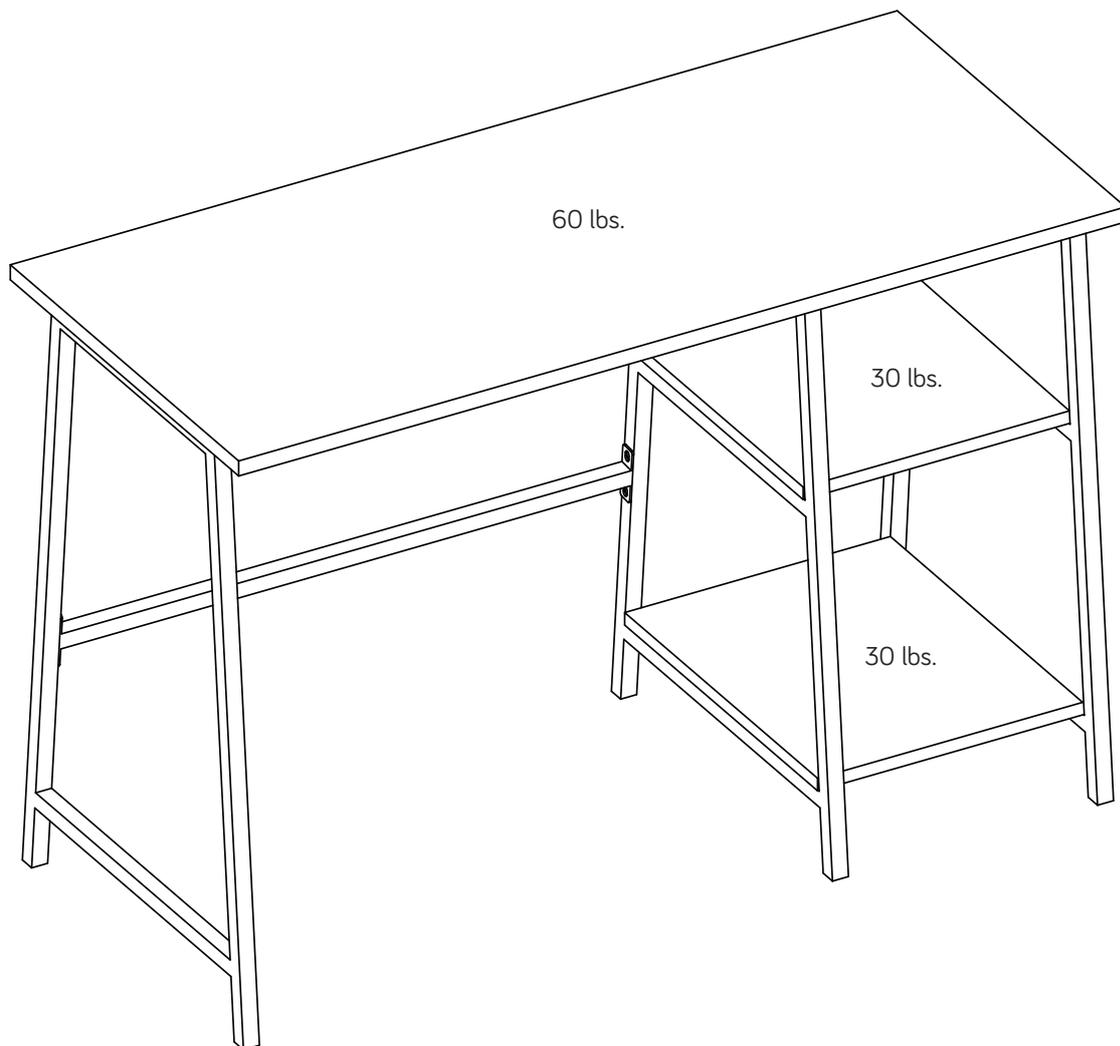


**IMPORTANT:** Tighten the ALLEN SCREWS before standing your unit upright.



# Step 4

- ✚ Carefully stand your unit upright.
- ✚ **NOTE:** Please read the back pages of the instruction booklet for important safety information.
- ✚ This completes assembly. Clean with your favorite furniture polish or a damp cloth. Wipe dry.



**⚠ WARNING**

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. ***Carefully read the following chart.***

Look out for:	What can happen:	How to avoid the problem:
<ul style="list-style-type: none"> <li>Overloaded shelves and drawers.</li> <li>Improper loading can cause the product to be top-heavy.</li> </ul>	<ul style="list-style-type: none"> <li>Risk of injury.</li> <li>Top-heavy furniture can tip over.</li> <li>Overloaded shelves and drawers can break.</li> </ul>	<ul style="list-style-type: none"> <li>Never exceed the weight limits shown in the instructions.</li> <li>Work from bottom to top when loading shelves and drawers. Place the heavier items on the lower shelves or in lower drawers.</li> </ul>
<ul style="list-style-type: none"> <li>Improperly moving furniture that is not designed and equipped with casters.</li> </ul>	<ul style="list-style-type: none"> <li>Furniture can tip over or break if improperly moved.</li> <li>Physical injury. Furniture can be very heavy.</li> <li>Breakage of tops - particularly with double pedestal furniture (drawers at both ends).</li> </ul>	<ul style="list-style-type: none"> <li>Unload shelves and drawers from top to bottom before moving the unit.</li> <li>Do not push furniture, especially on a carpeted floor. Have a friend help you lift the item and set it in place.</li> <li>Provide support to the center section of the top when lifting the furniture.</li> </ul>
<ul style="list-style-type: none"> <li>Placing TVs on furniture items that are not designed to support a television is hazardous.</li> </ul>	<ul style="list-style-type: none"> <li>Risk of injury or death. TVs can be very heavy. Plus the weight and location of the picture tube tends to make TVs unbalanced and prone to tipping forward.</li> </ul>	<ul style="list-style-type: none"> <li>This product is not designed to support a television.</li> </ul>