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# Hideaway Office/Craft Station

Model 5158097

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#### Assembly Tools Required

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No. 2 Phillips Screwdriver Tip Shown Actual Size

Hammer Not actual size 🙂

Skip the power trip. This time.

#### Part Identification



- A RIGHT END (1)
- B LEFT END (1)
- C TOP (1)
- D FIXED SHELF (1)
- E BOTTOM (1)
- F BACK (1)
- G2 RIGHT DOOR (1)
- H2 LEFT DOOR (1)

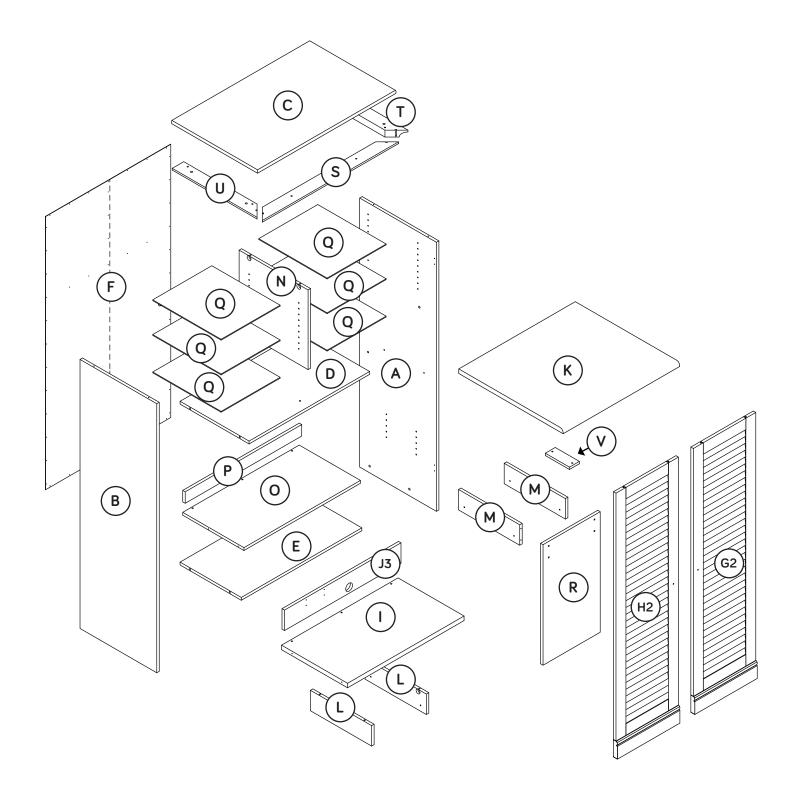
I PULL-OUT TOP (1)

- J3 PULL-OUT BACK (1)
- K FLIP-UP TOP (1)
- L OUTER UPRIGHT (2)
- M INNER UPRIGHT (2)
- N SHELF UPRIGHT (1)
- O SLIDING SHELF (1)
- P SLIDING SHELF BACK (1)

- Q ADJUSTABLE SHELF (6)
- R LEG (1)
- S FRONT MOLDING (1)
- T RIGHT MOLDING (1)
- U LEFT MOLDING (1)
- V LEG STOP (1)

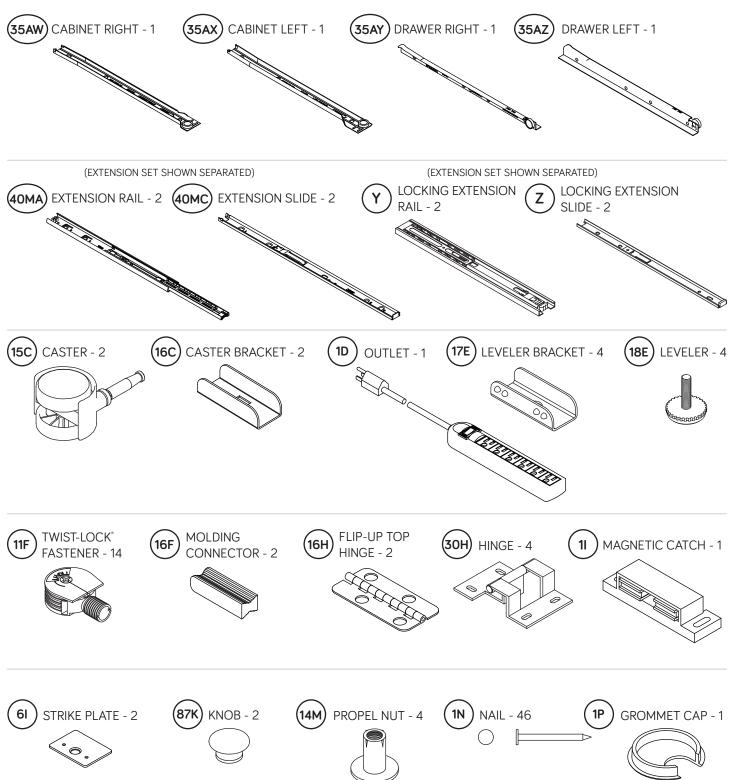
#### Part Identification

While not all parts are labeled, some of the parts will have a label or an inked letter on the edge to help distinguish similar parts from each other. Use this part identification to help identify similar parts.



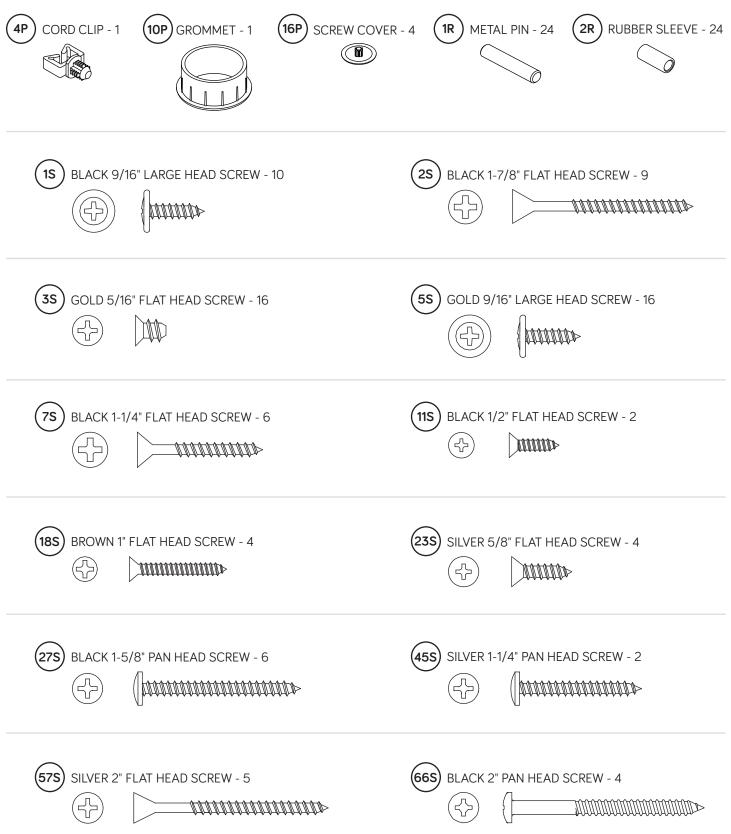
#### Hardware Identification

F Screws are shown actual size. You may receive extra hardware with your unit.



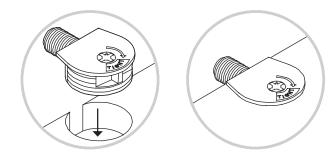
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F Screws are shown actual size. You may receive extra hardware with your unit.

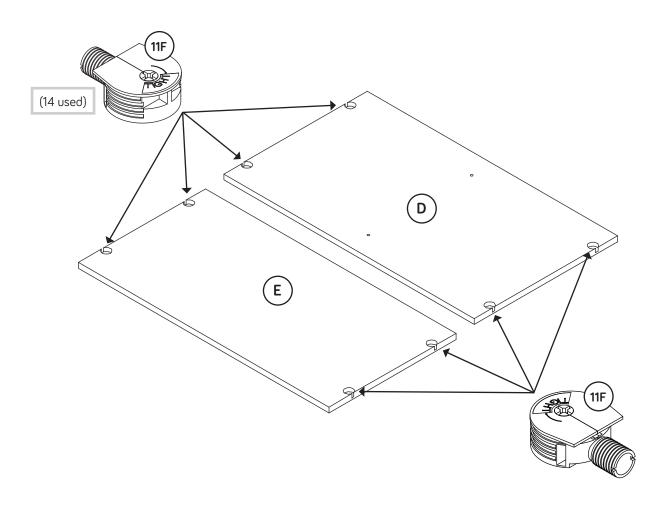


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- Assemble your unit on a carpeted floor or on the empty carton to avoid scratching your unit or the floor.
- To begin assembly, push a SAUDER TWIST-LOCK<sup>®</sup>
  FASTENER (11F) into the large holes in the FIXED
  SHELF (D) and BOTTOM (E).
- Repeat this step for the OUTER UPRIGHTS (L) and SHELF UPRIGHT (N).



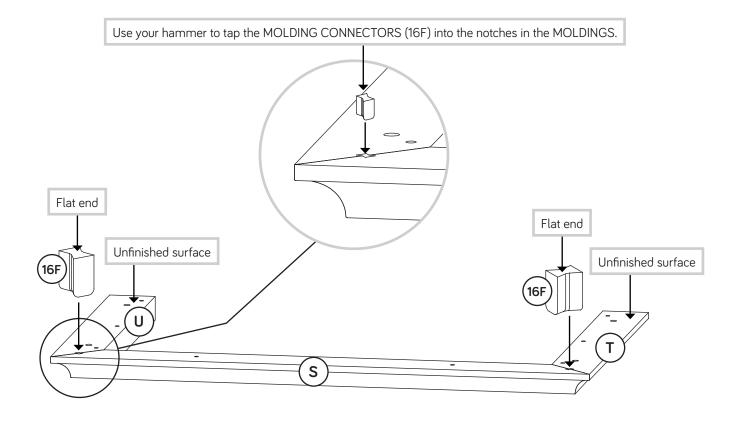
Do <u>not</u> tighten the TWIST-LOCK<sup>®</sup> FASTENERS in this step.



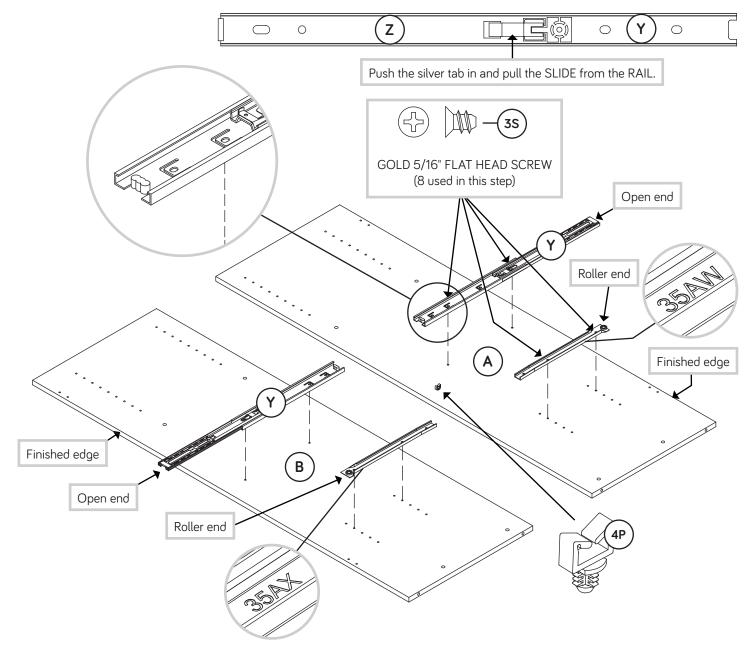
Tap two MOLDING CONNECTORS (16F) into the notches in the MOLDINGS (S, T and U).



Just think. The sooner you do this, the sooner you do something else.



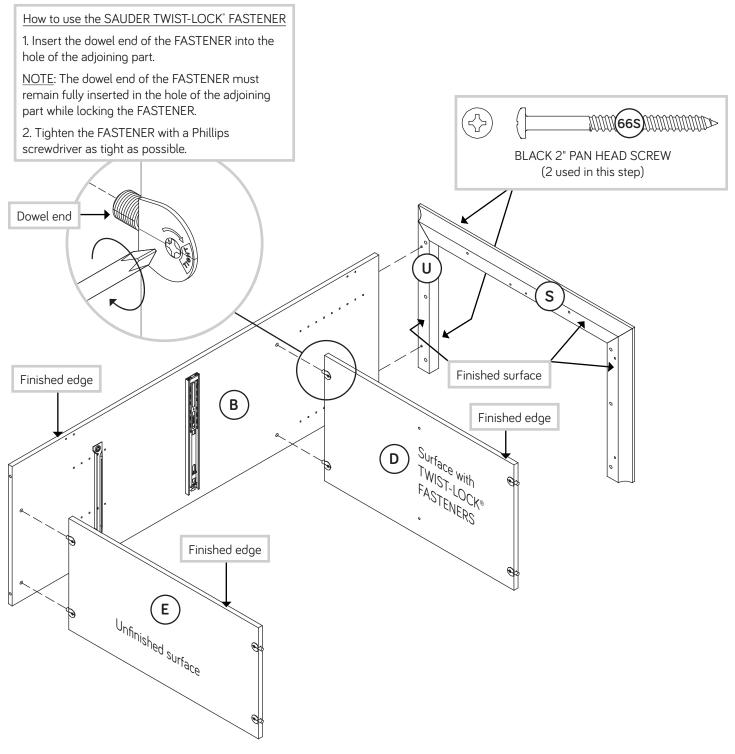
- Separate the LOCKING EXTENSION SLIDES (Z) from the LOCKING EXTENSION RAILS (Y) as shown in the upper diagram below. Be prepared, the parts are greasy.
- Fasten the LOCKING EXTENSION RAILS (Y) to the ENDS (A and B). Use four GOLD 5/16" FLAT HEAD SCREWS (3S).
- NOTE: For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL in to find the other hole that lines up with the hole in the END. Turn a SCREW into this hole.
- Fasten the CABINET RIGHT (35AW) to the RIGHT END (A) and the CABINET LEFT (35AX) to the LEFT END (B). Use four GOLD 5/16" FLAT HEAD SCREWS (3S) through the first and second holes from the roller end in the RAIL and into the holes of your choice in the ENDS.
- Now, insert the CORD CLIP (4P) into the hole in the RIGHT END (A). The CORD CLIP is used to hold your ELECTRICAL OUTLET cord in place.



- Fasten the LEFT MOLDING (U) to the LEFT END (B). Use two BLACK 2" PAN HEAD SCREWS (66S).
- Fasten the FIXED SHELF (D) and BOTTOM (E) to the LEFT END (B). Tighten four TWIST-LOCK® FASTENERS.

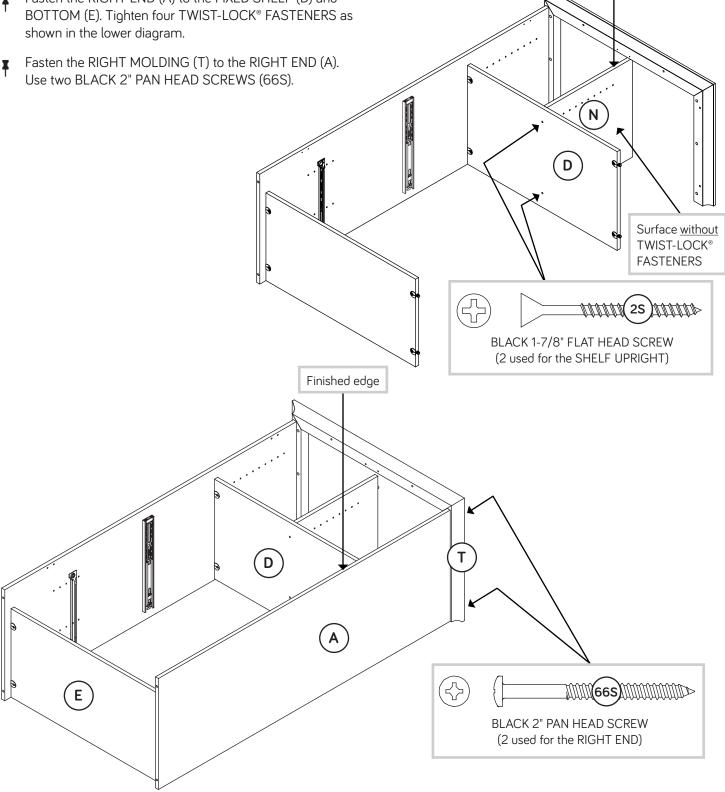


Do <u>not</u> stand the unit upright without the BACK fastened. The unit may collapse.

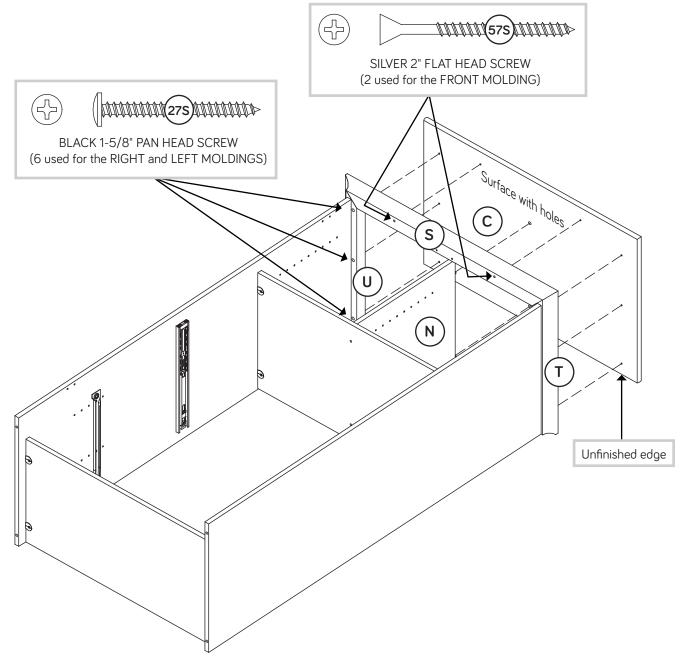


Finished edge

- Fasten the SHELF UPRIGHT (N) to the FIXED SHELF (D). Ţ Use two BLACK 1-7/8" FLAT HEAD SCREWS (2S) as shown in the upper diagram.
- Fasten the RIGHT END (A) to the FIXED SHELF (D) and Į shown in the lower diagram.
- Į Use two BLACK 2" PAN HEAD SCREWS (66S).



- Fasten the TOP (C) to the SHELF UPRIGHT (N). Tighten the two TWIST-LOCK<sup>®</sup> FASTENERS in the SHELF UPRIGHT.
- Fasten the FRONT MOLDING (S) to the TOP (C). Use two SILVER 2" FLAT HEAD SCREWS (57S).
- <u>NOTE</u>: Do <u>not</u> overtighten the SCREWS into the TOP.
- Fasten the RIGHT and LEFT MOLDINGS (U and T) to the TOP (C). Use six BLACK 1-5/8" PAN HEAD SCREWS (27S).
- ▲ <u>NOTE</u>: Do <u>not</u> overtighten the SCREWS into the TOP.



- Carefully turn your unit over onto its front edges. Unfold the BACK (F) and lay it over your unit.
- Make equal margins along all four edges of the BACK (F). Push on opposite corners of your unit if needed to make it "square".
- Fasten the BACK (F) to your unit using the NAILS (1N).
- NOTE: Be sure to tap NAILS into the holes that line up over the FIXED SHELF (D) and SHELF UPRIGHT (N).
- <u>NOTE</u>: A perforation has been provided for access through the BACK. Carefully cut out the hole in the BACK for cord management.
- Place a LEVELER BRACKET (17E) over the holes in the bottom edges of the ENDS (A and B). Use a hammer to drive a PROPEL NUT (14M) through each BRACKET and into the holes in the edges of the ENDS (A and B). Now, turn a LEVELER (18E) into each PROPEL NUT.

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Innished surface

B

• <u>NOTE</u>: The LEVELERS are used to level the unit when it is standing upright.

Cut out this hole for

cord management.

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17E

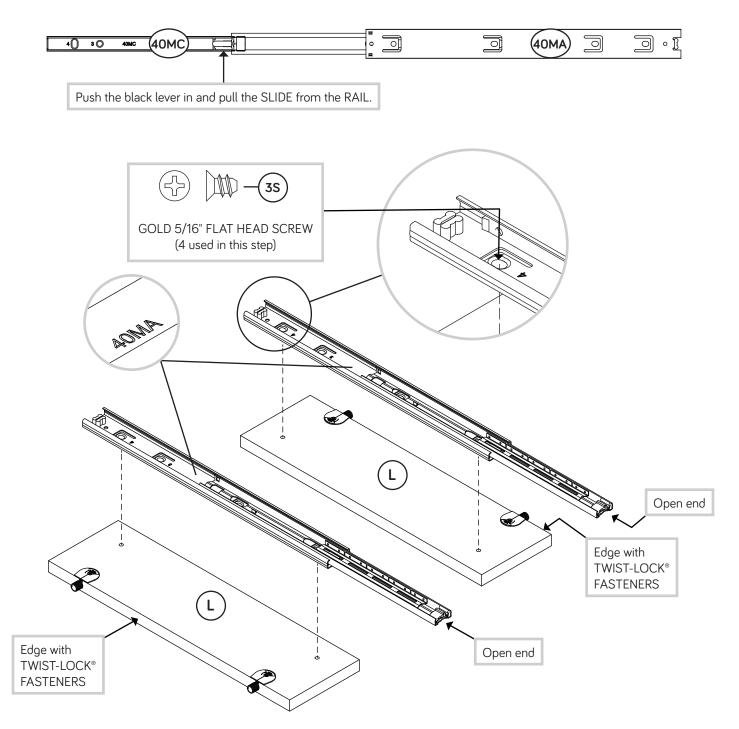


Do <u>not</u> stand the unit upright without the BACK fastened. The unit may collapse.

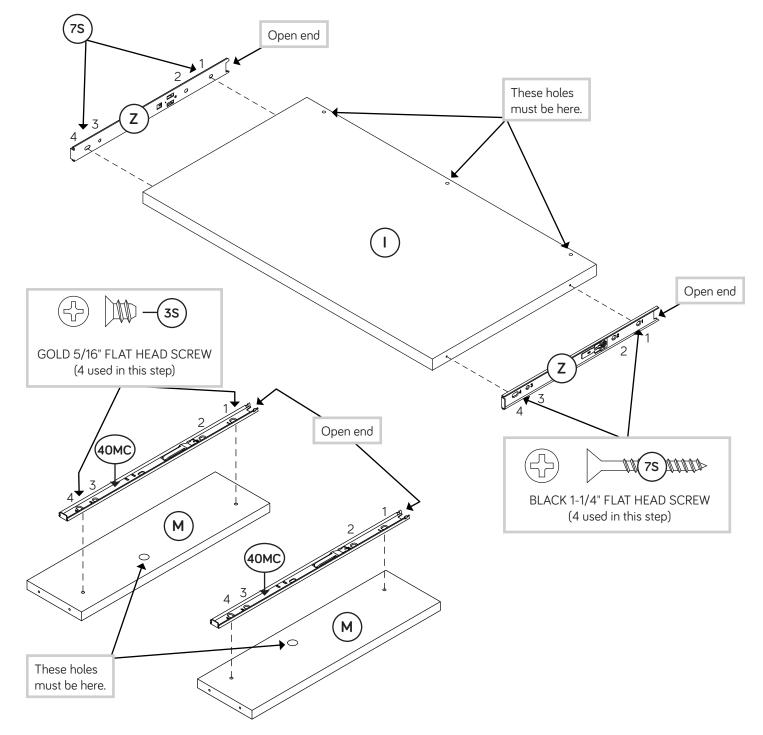


These holes must line up over the FIXED SHELF (D) and SHELF UPRIGHT (N).

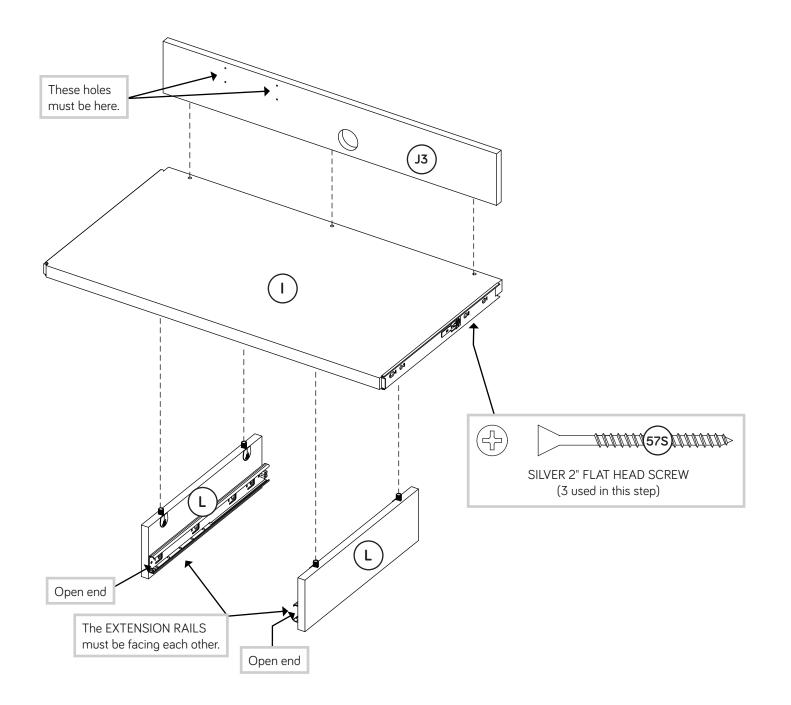
- Separate the EXTENSION SLIDES (40MC) from the EXTENSION RAILS (40MA) as shown in the upper diagram below. Be prepared, the parts are greasy.
- Fasten two EXTENSION RAILS (40MA) to the OUTER UPRIGHTS (L). Use four GOLD 5/16" FLAT HEAD SCREWS (3S).
- NOTE: For each EXTENSION RAIL, turn a SCREW into the hole shown in the enlarged diagram. Then, slide the inner cartridge of the EXTENSION RAIL in to find the other hole that lines up with the hole in the UPRIGHTS. Turn a SCREW into this hole.



- Fasten the LOCKING EXTENSION SLIDES (Z) to the PULL-OUT TOP (I). Use four BLACK 1-1/4" FLAT HEAD SCREWS (7S) through holes #1 and #4.
- Fasten the EXTENSION SLIDES (40MC) to the INNER UPRIGHTS (M). Use four GOLD 5/16" FLAT HEAD SCREWS (3S) through holes #1 and #4.



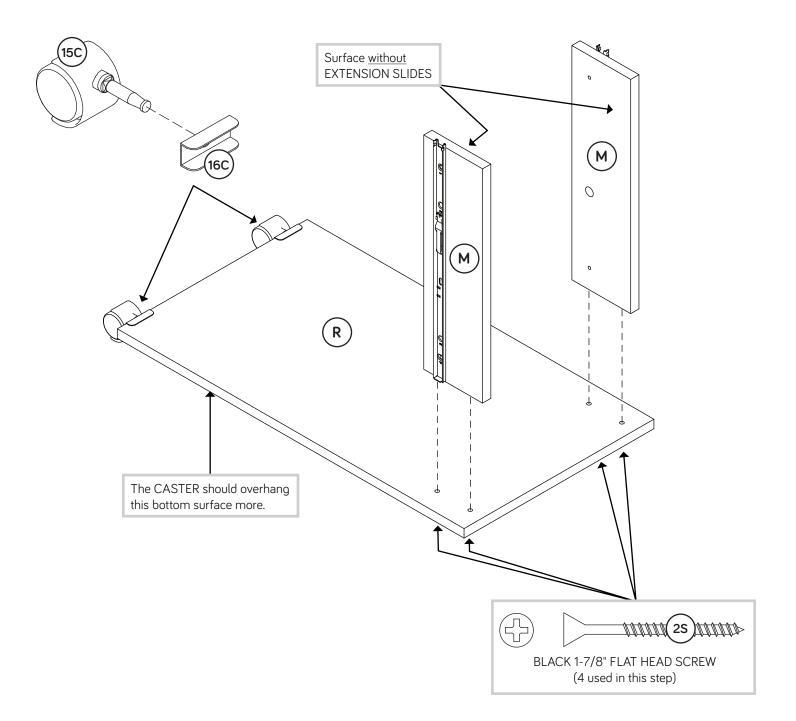
- Fasten the OUTER UPRIGHTS (L) to the PULL-OUT TOP (I). Tighten four TWIST-LOCK® FASTENERS.
- Fasten the PULL-OUT BACK (J3) to the PULL-OUT TOP (I). Use three SILVER 2" FLAT HEAD SCREWS (57S).



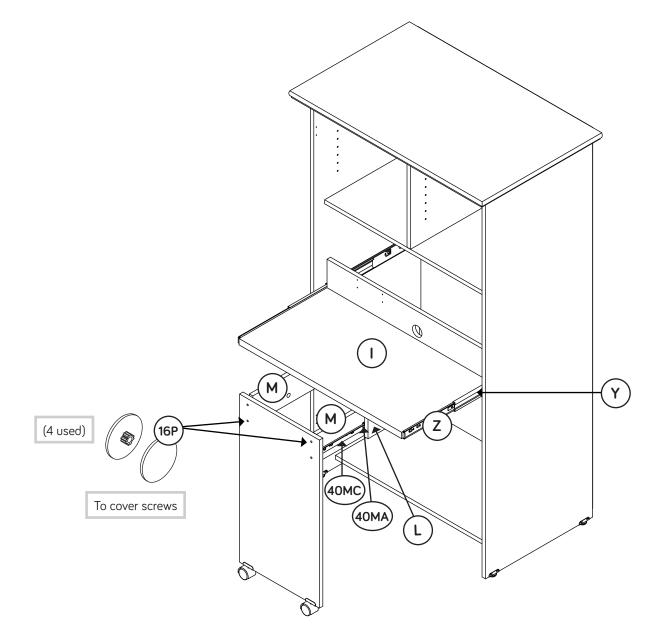
- Fasten both INNER UPRIGHTS (M) to the LEG (R). Use four BLACK 1-7/8" FLAT HEAD SCREWS (2S).
- Place a CASTER BRACKET (16C) over each hole in the end of the LEG (R). Carefully insert a CASTER (15C) through each BRACKET on the LEG and into the holes in the edge of the LEG.



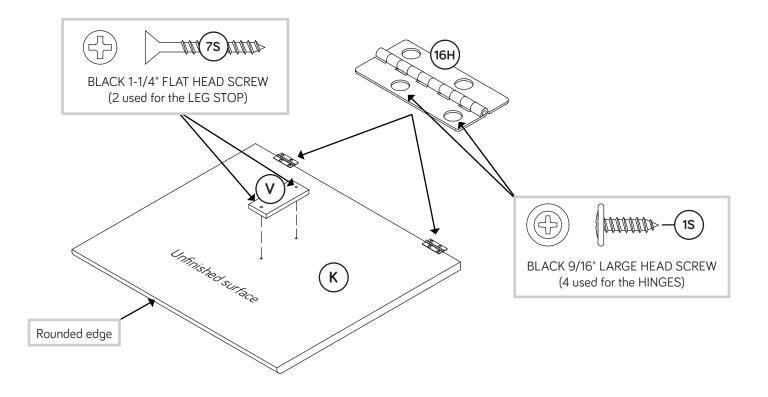
Don't worry. It isn't Rome. This can be built in a day.



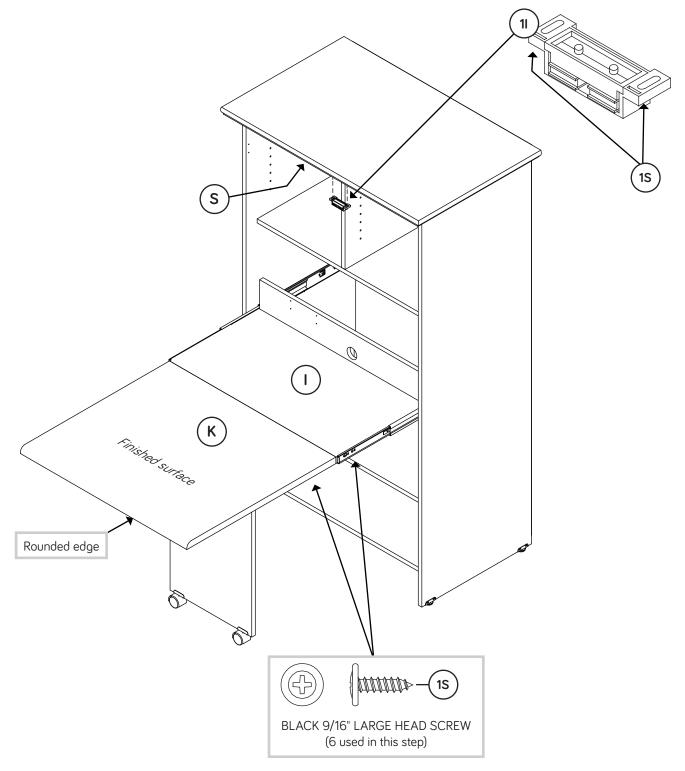
- Carefully stand your unit upright.
- To insert the PULL-OUT TOP (I) into your unit, line up the LOCKING EXTENSION SLIDES (Z) on the TOP with the LOCKING EXTENSION RAILS (Y) on the unit and push the TOP into the unit until the drawer is fully inserted. The drawer will push in hard until it is all the way in, then it will slide in and out easier.
- To insert the INNER UPRIGHTS (M) into your unit, line up the EXTENSION SLIDES (40MC) on the INNER UPRIGHTS with the EXTENSION RAILS (40MA) on the OUTER UPRIGHTS (L) and push the INNER UPRIGHTS into the unit until the INNER UPRIGHTS are fully inserted. The UPRIGHTS will push in hard until they are all the way in, then they will slide in and out easier.
- Center a SCREW COVER (16P) over the head of each SCREW and press firmly.



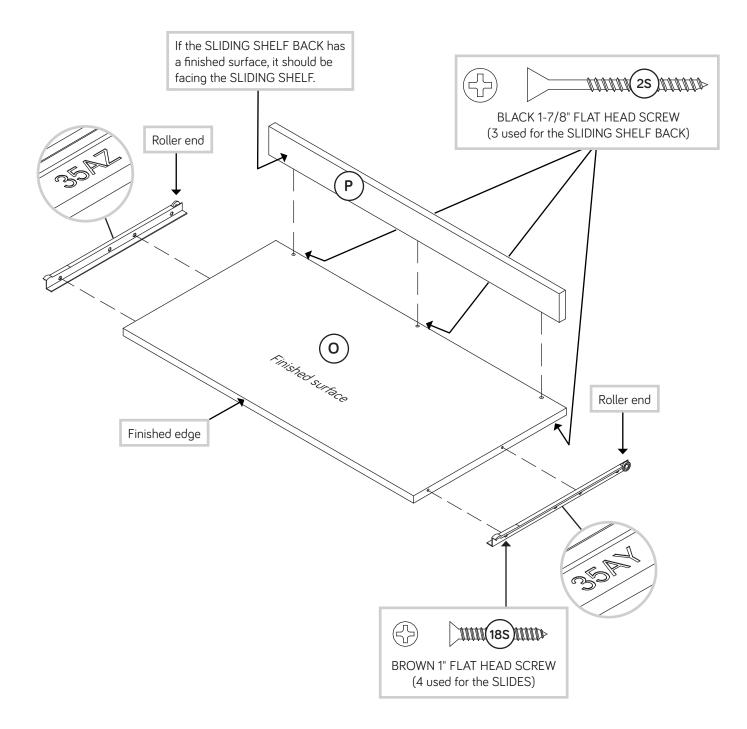
- Fasten two FLIP-UP TOP HINGES (16H) to the FLIP-UP TOP (K). Use four BLACK 9/16" LARGE HEAD SCREWS (1S).
- Fasten the LEG STOP (V) to the FLIP-UP TOP (K). Use two BLACK 1-1/4" FLAT HEAD SCREWS (7S).



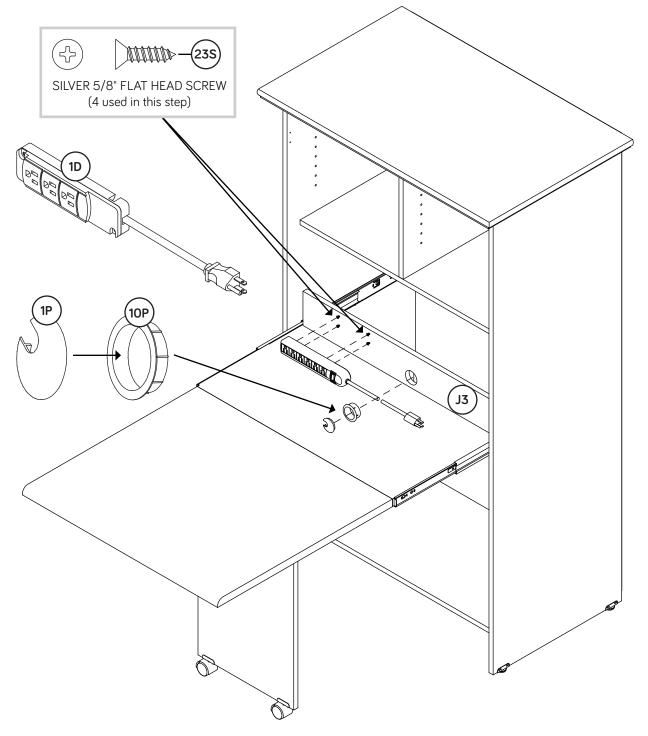
- Fasten the FLIP-UP TOP HINGES (16H) on the FLIP-UP TOP (K) to the PULL-OUT TOP (I). Use four BLACK 9/16" LARGE HEAD SCREWS (1S).
- Fasten the MAGNETIC CATCH (11) to the FRONT MOLDING (S). Use two BLACK 9/16" LARGE HEAD SCREWS (1S).



- Fasten the DRAWER RIGHT (35AY) and the DRAWER LEFT (35AZ) to the SLIDING SHELF (O). Use four BROWN 1" FLAT HEAD SCREWS (18S).
- Fasten the SLIDING SHELF BACK (P) to the SLIDING SHELF (O). Use three BLACK 1-7/8" FLAT HEAD SCREWS (2S).

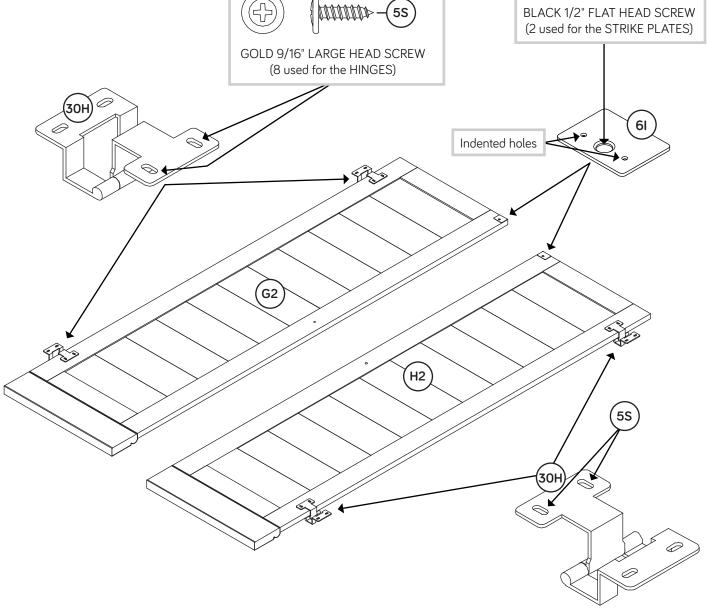


- Turn four SILVER 5/8" FLAT HEAD SCREWS (23S) halfway into the holes in the PULL-OUT BACK (J3). Do <u>not</u> completely tighten the SCREWS.
- Then, slide the OUTLET (1D) onto the heads of the SCREWS in the PULL-OUT BACK (J3).
- Insert the GROMMET (10P) into the large hole in the PULL-OUT BACK (J3). Then, insert the GROMMET CAP (1P) into the GROMMET.

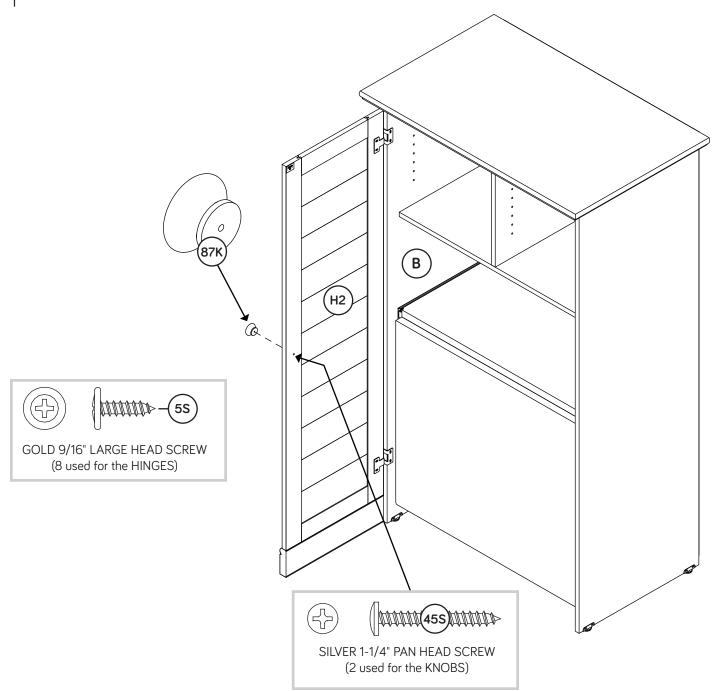


- Fasten four HINGES (30H) to the DOORS (G2 and H2). Use eight GOLD 9/16" LARGE HEAD SCREWS (5S).
- Fasten the STRIKE PLATES (6I) to the DOORS (G2 and H2). Use two BLACK 1/2" FLAT HEAD SCREWS (11S).

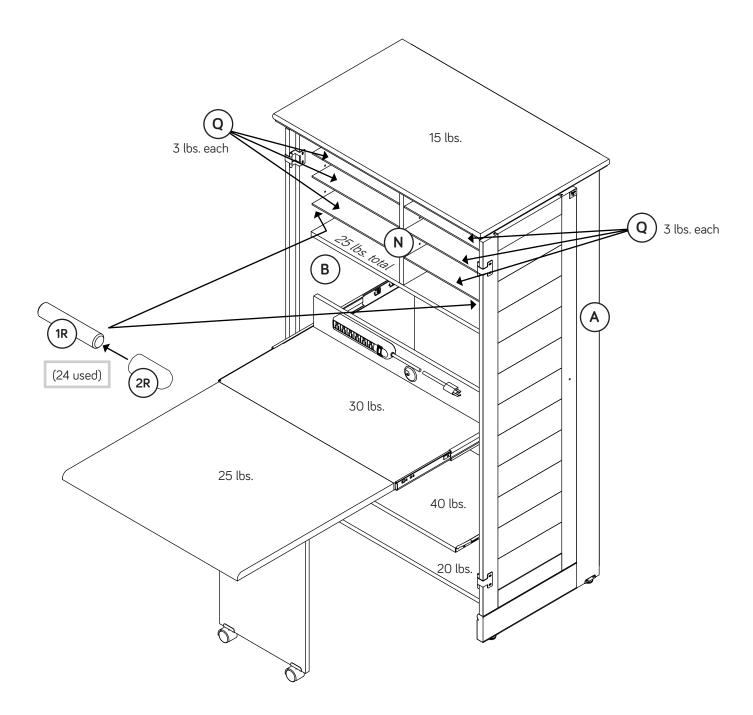




- Fasten the LEFT DOOR (H2) to the LEFT END (B). Use four GOLD 9/16" LARGE HEAD SCREWS (5S).
- <u>NOTE</u>: To make adjustments to the DOORS, loosen the SCREWS in the HINGES, make needed adjustments, and tighten the SCREWS.
- Fasten a KNOB (87K) to the outside surface of the LEFT DOOR (H2). Use a SILVER 1-1/4" PAN HEAD SCREW (45S).
- Repeat this step for the remaining DOOR.



- Push the RUBBER SLEEVES (2R) over the METAL PINS (1R). Insert the METAL PINS into the hole locations of your choice in the ENDS (A and B) and UPRIGHT (N). Set the ADJUSTABLE SHELVES (Q) onto the METAL PINS.
- NOTE: Please read the back pages of the instruction booklet for important safety information.
- This completes assembly. Clean with a damp cloth. Wipe dry.





#### WARNING

Please use your furniture correctly and safely. Improper use can cause safety hazards, or damage to your furniture or household items. Carefully read the following safety information.

Death or serious injury may occur when children climb on furniture. A remote control, toys or other items placed on the furniture may encourage a child to climb on the furniture which could cause it to tip-over and result in serious injury or death.

**NEVER** allow children to climb on furniture.

**NEVER** place toys, food, remote, etc. on top of furniture.

ALWAYS use either the safety hardware as instructed or other wall anchoring device.

Placing audio and/or video equipment onto furniture not specifically designed to support audio and/or video equipment may result in death or serious injury due to furniture collapse or tip over.

**NEVER** place a TV on furniture that is not intended to support a TV.

This product is not designed to support a television unless a TV warning label is included and the instructions specifically state the size and weight of the television.

Overloading drawers and shelves may result in furniture that can break or sag, or tip-over which may result in injury. **NEVER** exceed the weight limits shown in the instructions.

Place the heavier items on lower shelves as far back from the front as possible.

Load the bottom surfaces first to avoid top-heavy furniture.

Moving furniture that is not designed to be moved or equipped with casters may result in injury or damage to furnishings or personal property.

ALWAYS unload shelves and drawers, starting with the top surfaces, before moving.

**NEVER** push or pull furniture on carpet. Have a friend help lift properly to move and/or reposition it.