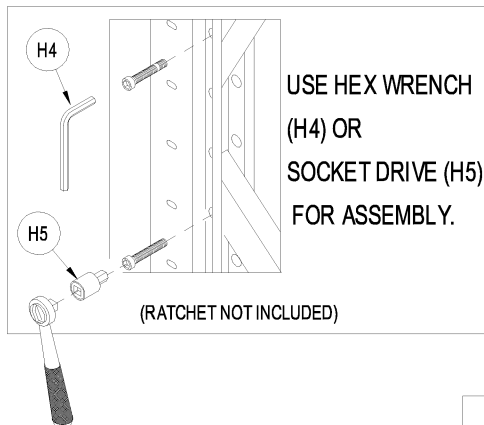


INCLUDED ASSEMBLY TOOLS



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1-800-645-2986

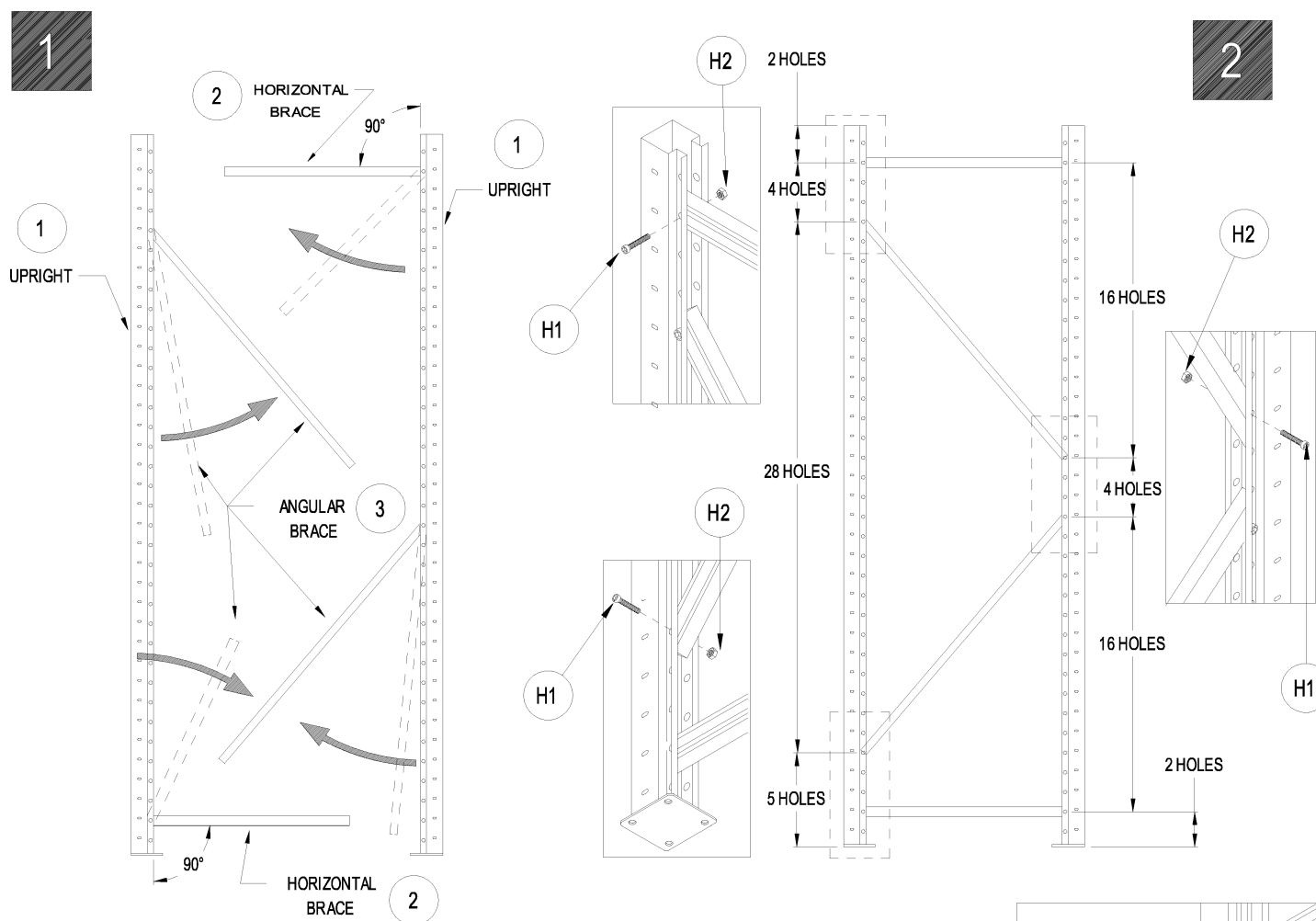
EXTRA HIGH CAPACITY BULK RACK ASSEMBLY INSTRUCTION

1. WEAR GLOVES TO PREVENT HAND INJURY.
2. FINGER TIGHTEN ALL BOLTS.
3. FULLY TIGHTEN ALL BOLTS AFTER ALL BRACES ARE ASSEMBLED.

HARDWARE

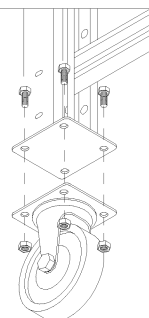
CONTENTS		
REF.	QTY.	DESCRIPTION
1	4	VERTICAL UPRIGHT
2	2	HORIZONTAL BRACE
3	2	ANGULAR BRACE
4	6	HORIZONTAL BEAM
5		DECK SUPPORT
H1	16	BOLT
H2	16	NUT
H3	12	KEEPER PIN
	1	HEX WRENCH
	1	1/4" DRIVE

18"x72" FRAME

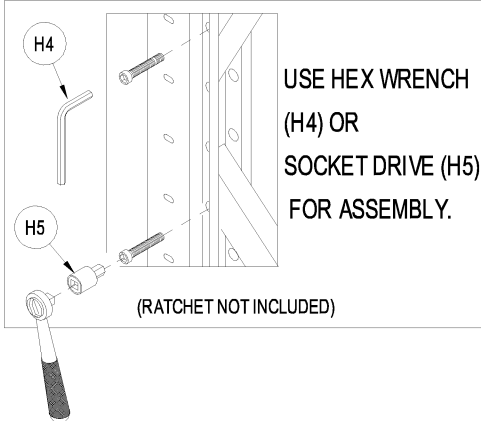


- LAY UPRIGHTS FACING EACH OTHER ON THE FLOOR.
- SWING OUT UPPER AND LOWER HORIZONTAL SUPPORT BRACES AND BOLT INTO PLACE.
- LOCATE AND BOLT ANGULAR BRACES INTO PLACE.

OPTIONAL CASTER



INCLUDED ASSEMBLY TOOLS



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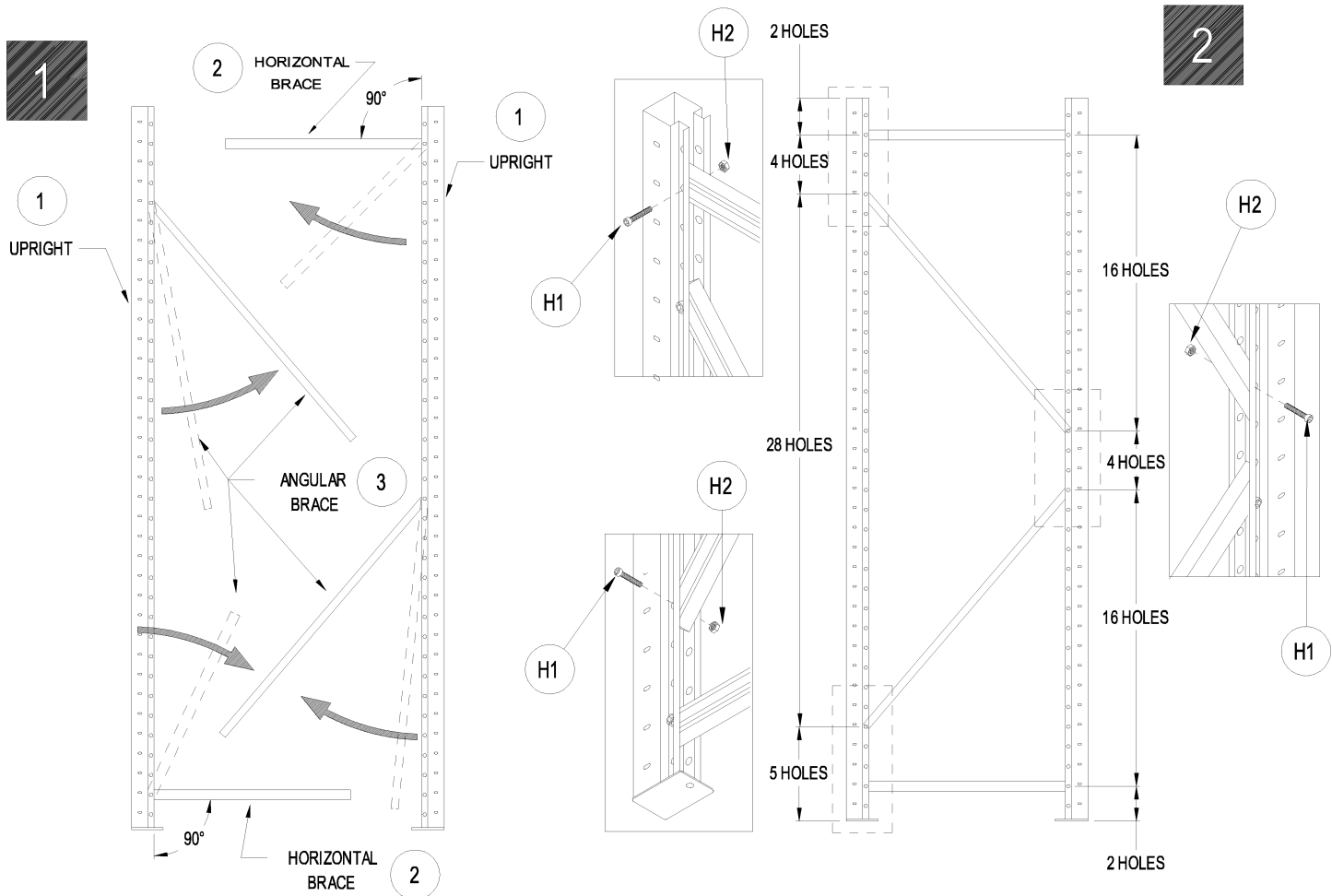
EXTRA HIGH CAPACITY BULK RACK ASSEMBLY INSTRUCTION

1. WEAR GLOVES TO PREVENT HAND INJURY.
2. FINGER TIGHTEN ALL BOLTS.
3. FULLY TIGHTEN ALL BOLTS AFTER ALL BRACES ARE ASSEMBLED.

HARDWARE

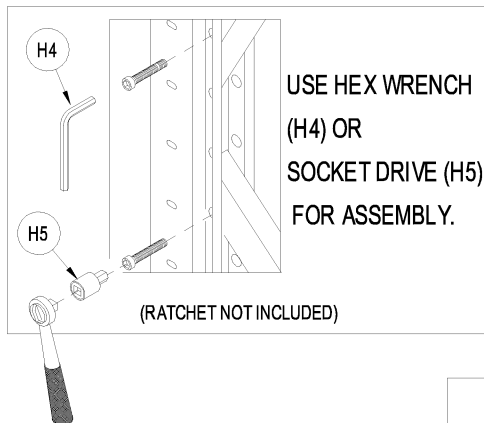
CONTENTS		
REF.	QTY.	DESCRIPTION
1	4	VERTICAL UPRIGHT
2	2	HORIZONTAL BRACE
3	2	ANGULAR BRACE
4	6	HORIZONTAL BEAM
5		DECK SUPPORT
H1	16	BOLT
H2	16	NUT
H3	12	KEEPER PIN
H4	1	HEX WRENCH
H5	1	1/4" DRIVE

72" FRAME



- A. LAY UPRIGHTS FACING EACH OTHER ON THE FLOOR.
- B. SWING OUT UPPER AND LOWER HORIZONTAL SUPPORT BRACES AND BOLT INTO PLACE.
- C. LOCATE AND BOLT ANGULAR BRACES INTO PLACE.

INCLUDED ASSEMBLY TOOLS



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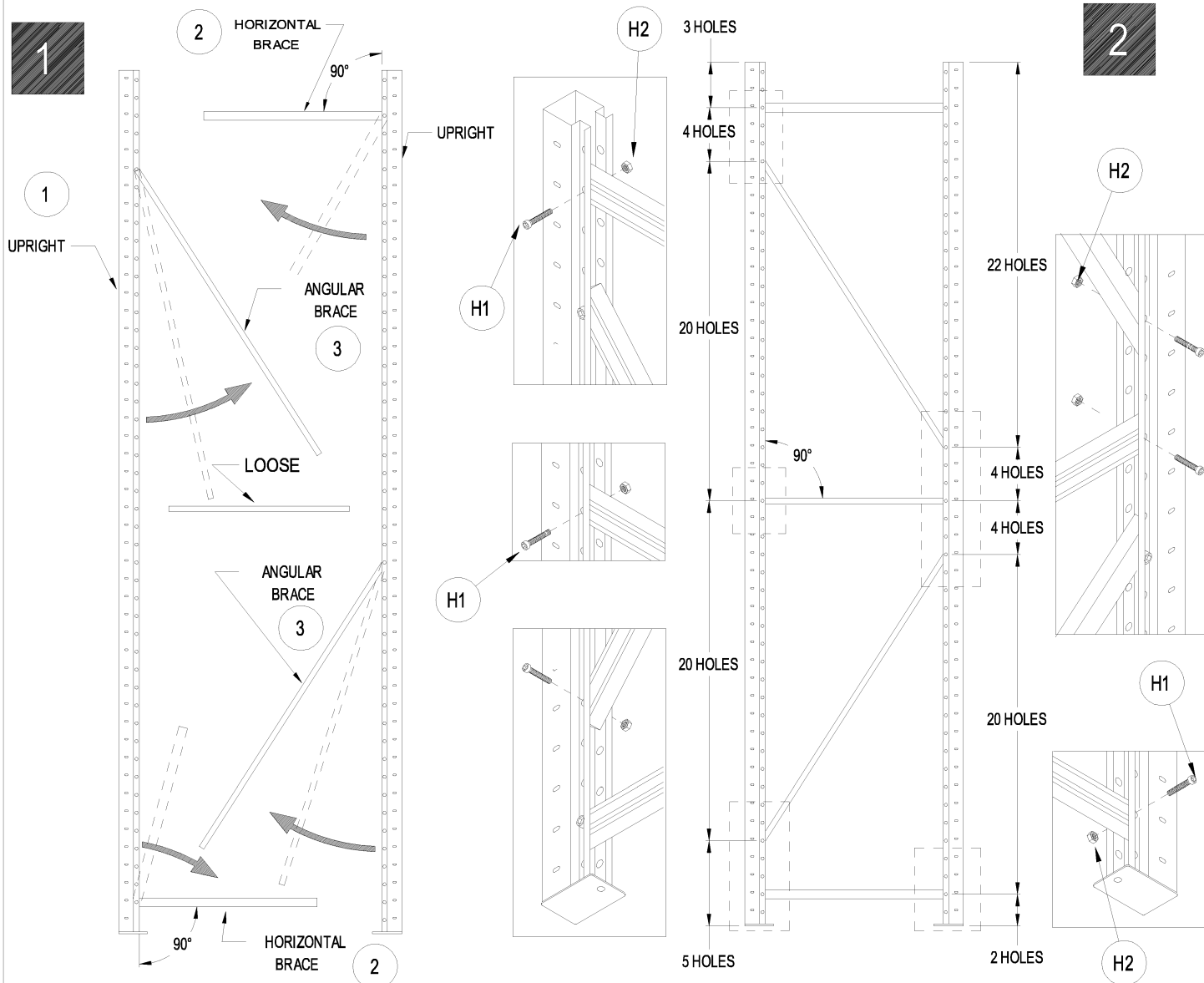
EXTRA HIGH CAPACITY BULK RACK ASSEMBLY INSTRUCTION

1. WEAR GLOVES TO PREVENT HAND INJURY.
2. FINGER TIGHTEN ALL BOLTS.
3. FULLY TIGHTEN ALL BOLTS AFTER ALL BRACES ARE ASSEMBLED.

96" FRAME

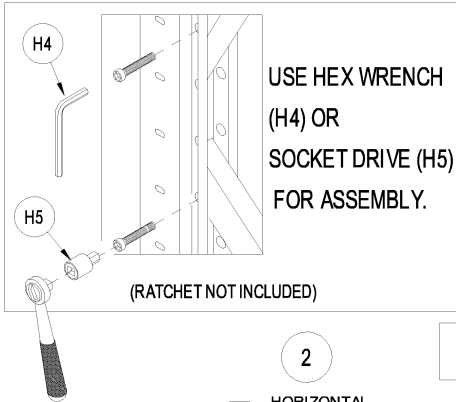
HARDWARE

CONTENTS		
REF.	QTY.	DESCRIPTION
1	4	VERTICAL UPRIGHT
2	3	HORIZONTAL BRACE
3	2	ANGULAR BRACE
4	6	HORIZONTAL BEAM
5		DECK SUPPORT
H1	16	BOLT
H2	16	NUT
H3	12	KEEPER PIN
H4	1	HEX WRENCH
H5	1	1/4" DRIVE



- LAY UPRIGHTS FACING EACH OTHER ON THE FLOOR.
- SWING OUT UPPER AND LOWER HORIZONTAL SUPPORT BRACES AND BOLT INTO PLACE.
- LOCATE AND BOLT ANGULAR BRACES INTO PLACE.

INCLUDED ASSEMBLY TOOLS



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EXTRA HIGH CAPACITY BULK RACK

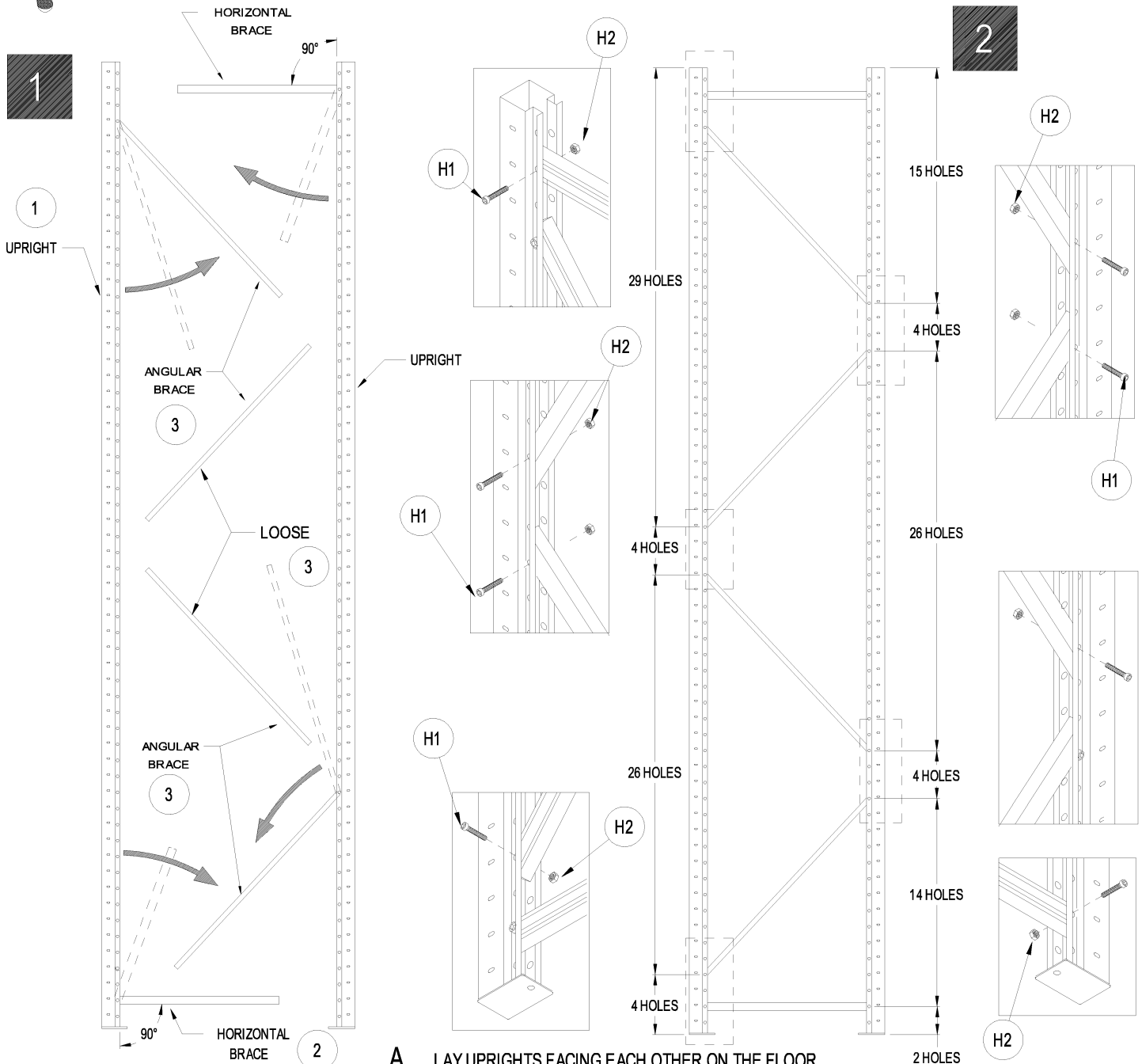
ASSEMBLY INSTRUCTION

1. WEAR GLOVES TO PREVENT HAND INJURY.
2. FINGER TIGHTEN ALL BOLTS.
3. FULLY TIGHTEN ALL BOLTS AFTER ALL BRACES ARE ASSEMBLED.

120" FRAME

HARDWARE

CONTENTS		
REF.	QTY.	DESCRIPTION
1	4	VERTICAL UPRIGHT
2	2	HORIZONTAL BRACE
3	4	ANGULAR BRACE
4	6	HORIZONTAL BEAM
5		DECK SUPPORT
H1	16	BOLT
H2	16	NUT
H3	12	KEEPER PIN
H4	1	HEX WRENCH
H5	1	1/4" DRIVE



- LAY UPRIGHTS FACING EACH OTHER ON THE FLOOR.
- SWING OUT UPPER AND LOWER HORIZONTAL SUPPORT BRACES AND BOLT INTO PLACE.
- LOCATE AND BOLT ANGULAR BRACES INTO PLACE.

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EXTRA HIGH CAPACITY BULK RACK**ASSEMBLY INSTRUCTION**

CONTENTS		
REF.	QTY.	DESCRIPTION
1	4	VERTICAL UPRIGHT
2		HORIZONTAL BRACE (72" AND 120" USE 2) (96" USE 3)
3		ANGULAR BRACE (72" AND 96" USE 2) (120" USE 4)
4	6	Z-BEAM
5		DECK SUPPORT
H1		BOLT
H2		NUT
H3		KEEPER PIN

STEEL DECK

WOOD DECK

WIRE DECK

1

ASSEMBLE FRAME

2

H2

SEE BEAM LAYOUT CHART
FOR BEAM POSITION

H1

1

**WARNING.**

1. DO NOT CLIMB ON RACK.
2. DO NOT USE RACK AS LADDER.
3. HAND LOAD ONLY.
4. DO NOT OVERLOAD.
5. KEEPER PIN MUST BE INSERTED TO STOP BEAM FROM MOVING.

3

INSERT KEEPER
PIN

A

B

H3

KEEPER PIN

2

ATTACH BEAMS

4

4

A

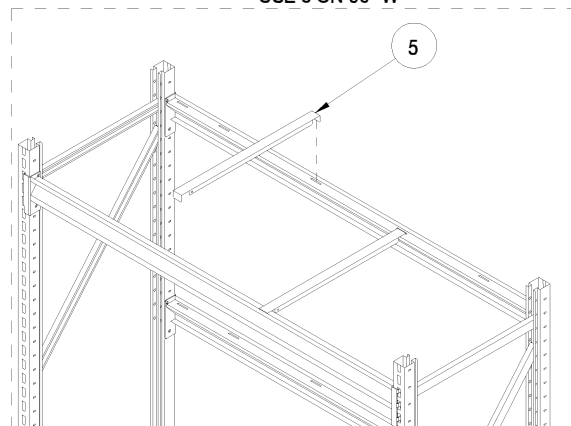
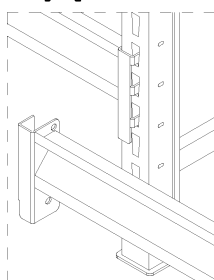
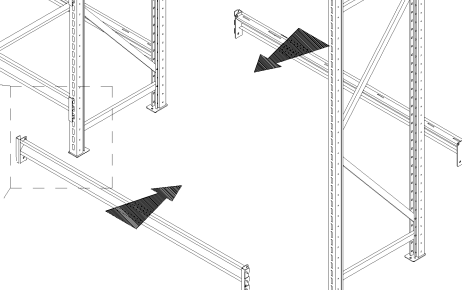
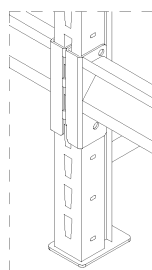
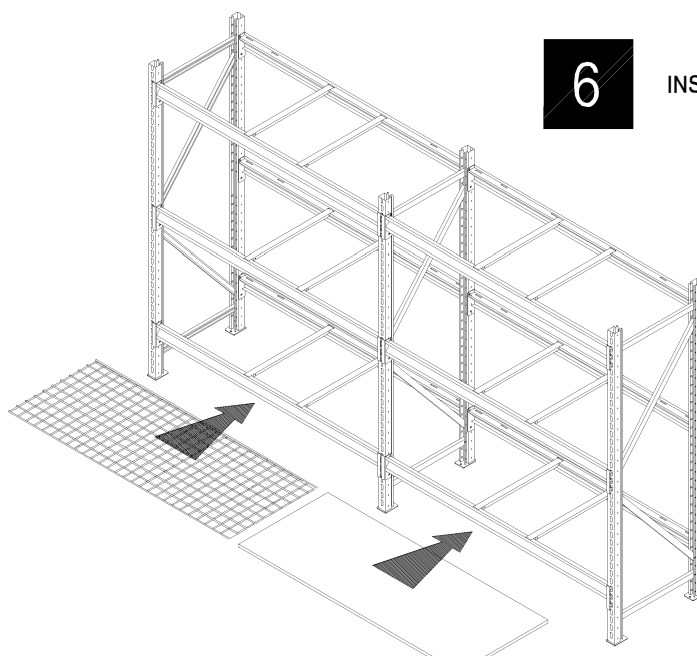
B

NOTE:**DECK SUPPORTS**

FOR 24" AND 36" AND 48" DEEP UNIT
(NOT INCLUDED FOR 18" DEEP)

USE 2 ON 60" W AND 72" W

USE 3 ON 96" W

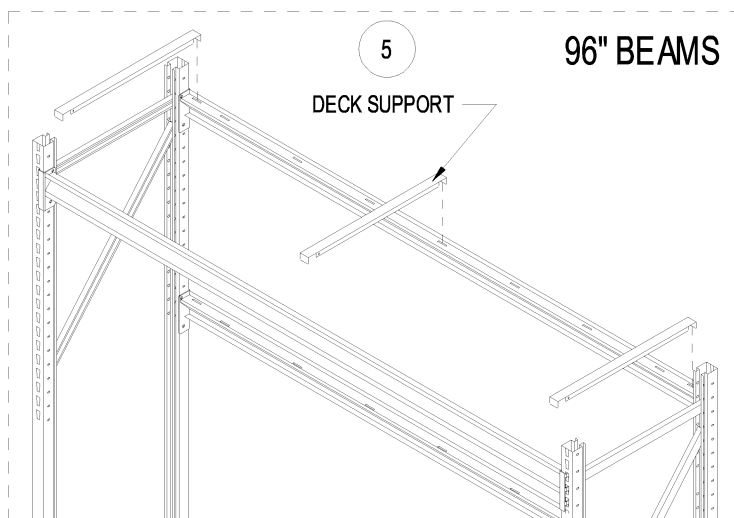
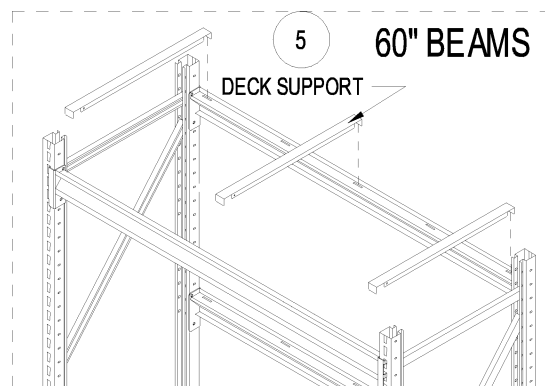
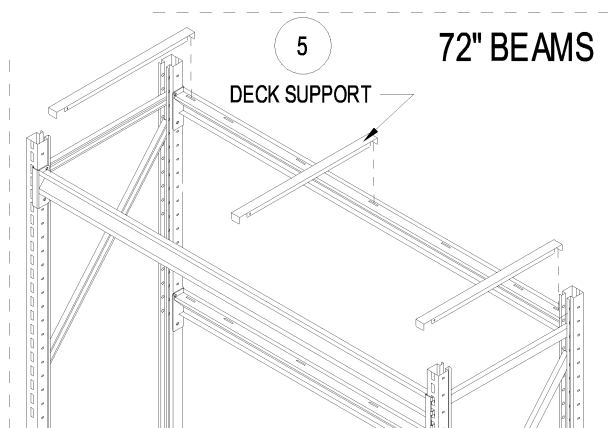
4**ADD-ON UNIT****5****B****6****INSERT DECK****WARNING.**

1. DO NOT CLIMB ON RACK.
2. DO NOT USE RACK AS LADDER.
3. HAND LOAD ONLY.
4. DO NOT OVERLOAD.
5. KEEPER PIN MUST BE INSERTED TO STOP BEAM FROM MOVING.

7

FOR WOOD AND WIRE DECKS ONLY
DECK SUPPORT ASSEMBLY AND POSITIONS

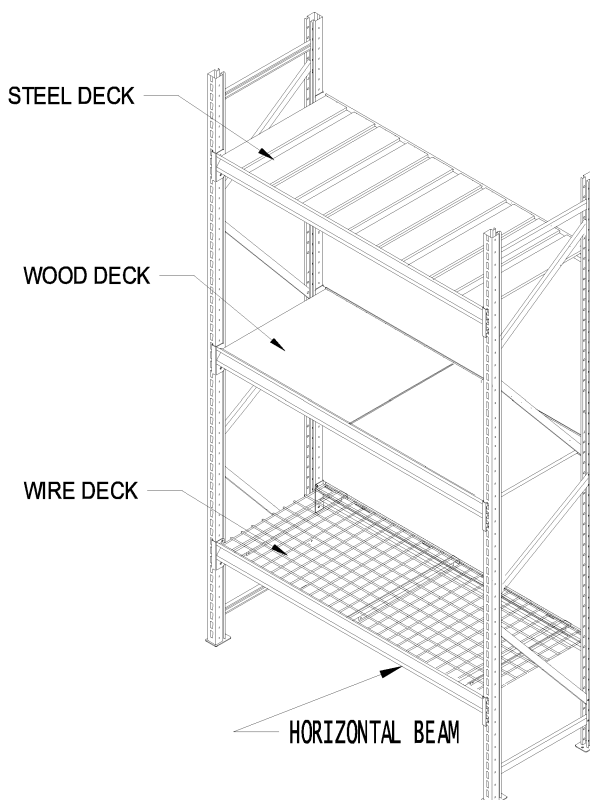
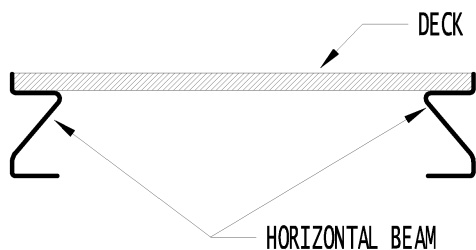
INSTALL DECK SUPPORTS IN CENTER
AND END POSITIONS AS ILLUSTRATED.



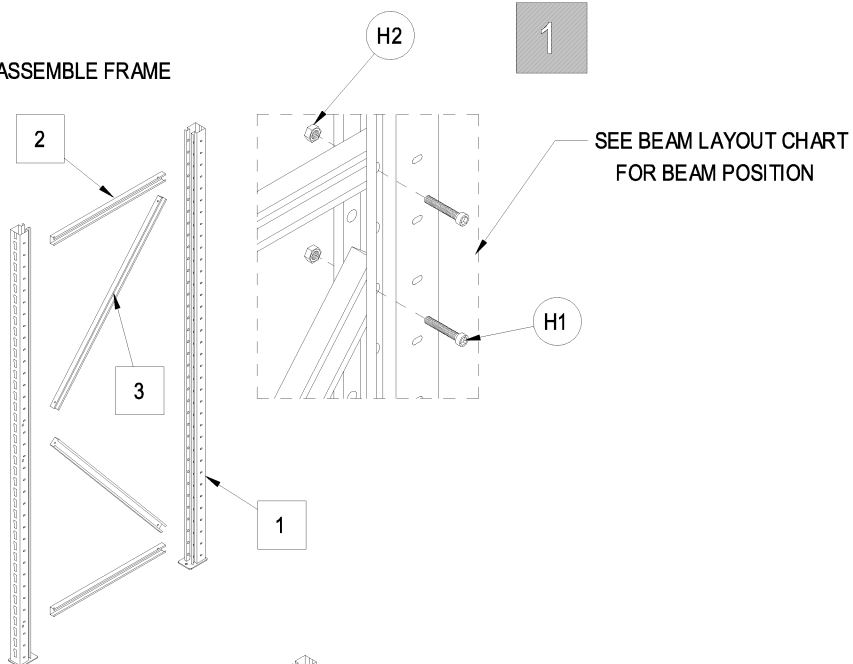
8

INSTALL SHELF DECKING:

PLACE THE SHELF DECKING ONTO THE BEAMS.



ASSEMBLE FRAME



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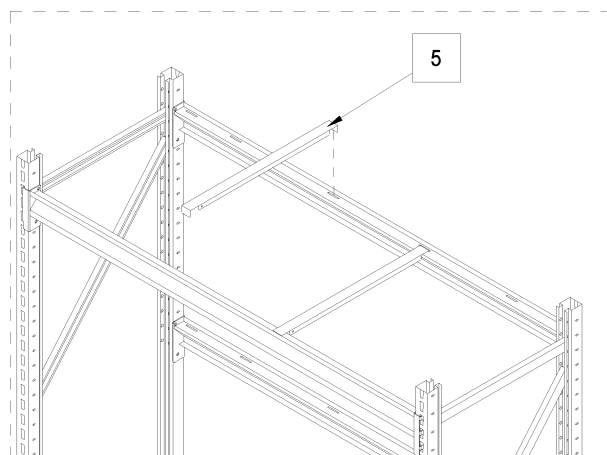
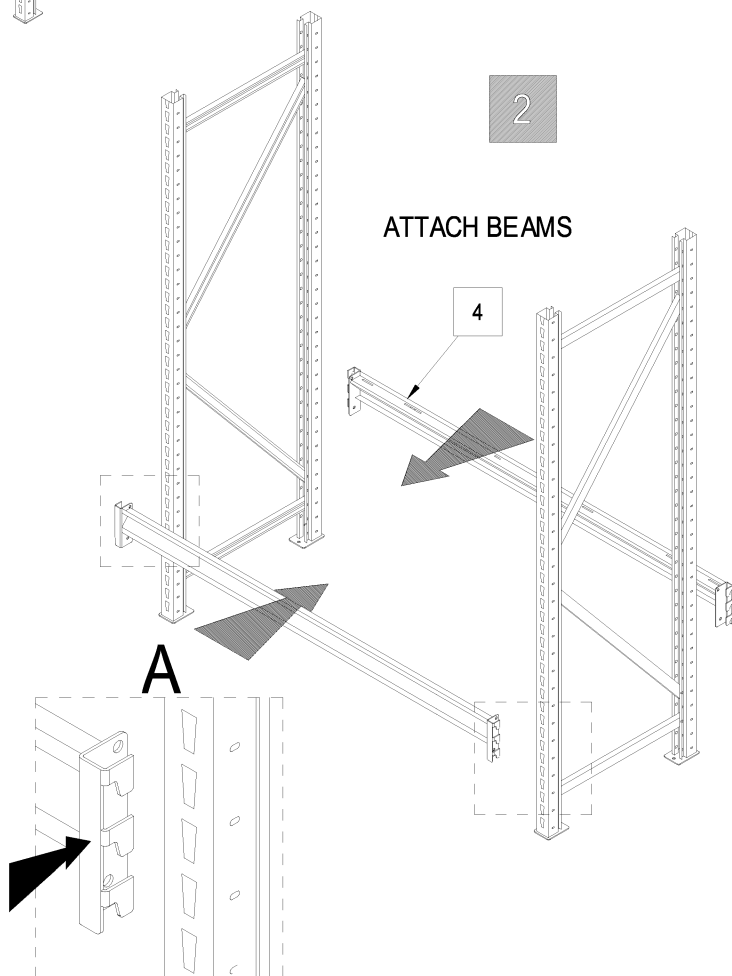
1-800-645-2986

TIRE RACK

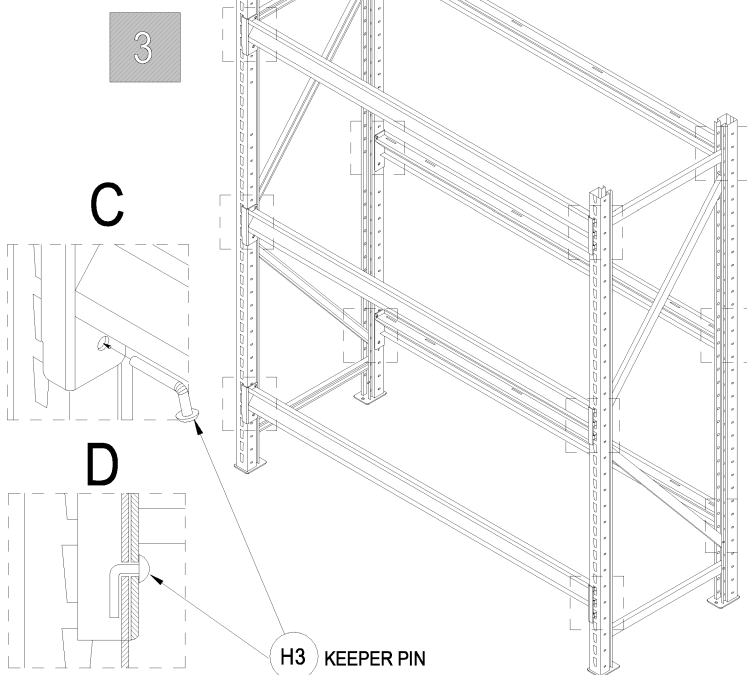
ASSEMBLY INSTRUCTION

CONTENTS		
REF.	QTY.	DESCRIPTION
1	4	VERTICAL UPRIGHT
2		HORIZONTAL BRACE (72" AND 120" USE 2) (96" USE 3)
3		ANGULAR BRACE (72" AND 96" USE 2) (120" USE 4)
4	6	Z - BEAM
5		DECK SUPPORT
H1		BOLT
H2		NUT
H3		KEEPER PIN

ATTACH BEAMS



INSERT KEEPER PIN



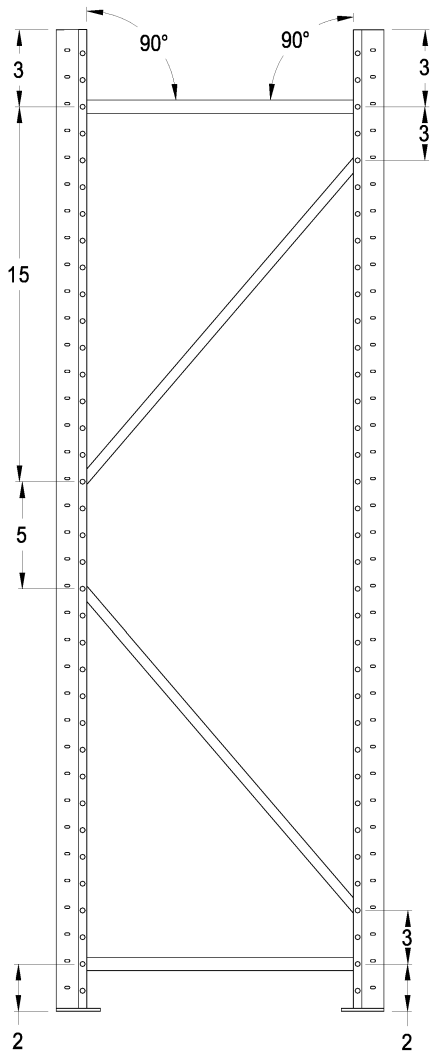
BEAM LAYOUT CHART



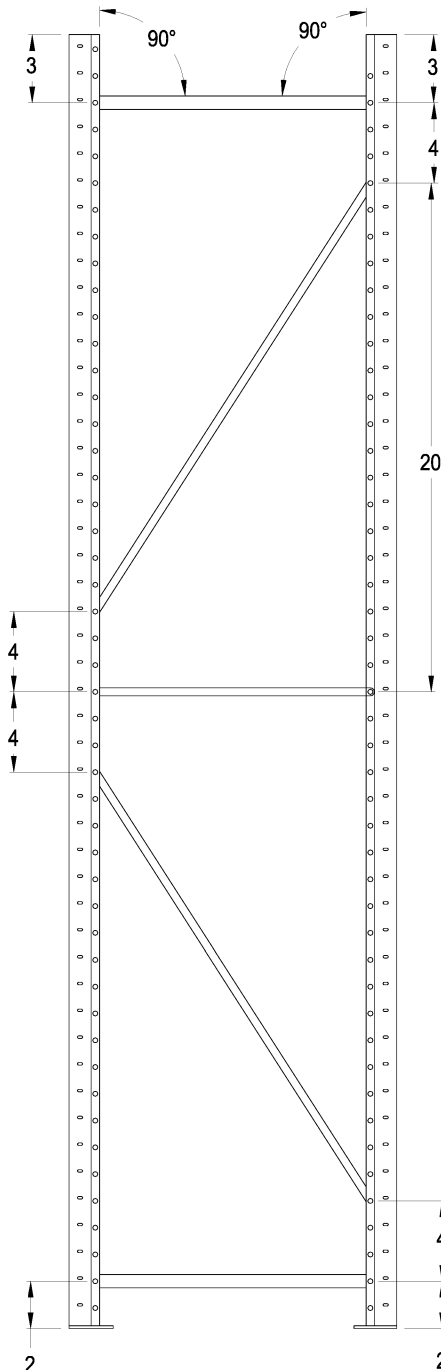
WARNING.

1. DO NOT CLIMB ON RACK.
2. DO NOT USE RACK AS LADDER.
3. HAND LOAD ONLY.
4. DO NOT OVERLOAD.
5. KEEPER PIN MUST BE INSERTED TO STOP BEAM FROM MOVING.

72" FRAME



96" FRAME



120" FRAME

