



A brand of ITW Polymers Adhesives North America

Wear Guard™ High Impact

Description: High density, micro alumina ceramic bead-filled epoxy system with urethane acrylate for superior impact abrasion used for protecting equipment against tremendous impact and flex.

Intended Use: High impact applications in pumps, scrubbers, screens, chutes, handling equipment and screw conveyers

Product features:
Extremely wear resistant
Non-sagging putty, creamy paste
High compression and impact strength
Services temperatures to 300 °F

Limitations: None

Typical Physical Properties: *Technical data should be considered representative or typical only and should not be used for specification purposes.*

Cured 7 days @ 75° F

Adhesive Tensile Shear	2,567 psi
Coefficient of Thermal Expansion	34 [(in.) / (in. x °F)] x 10(-6)
Color	Dark Grey
Compressive Strength	7,250 psi
Coverage/lb	50 sq.in./lb. @ 1/4"
Cured Hardness	85D
Cured Shrinkage	0.0006 in./in.
Dielectric Constant	46.0
Flexural Strength	6,144 psi
Functional Cure	6 - 8 hrs.
Functional Cure	16 hrs.
Mix Ratio by Volume	2.5/1
Mix Ratio by Weight	2.5/1
Mixed Viscosity	Non-sag putty
Pot Life @ 75F	30 min.
Recoat Time	4 - 6 hrs.
Solids by Volume	100
Specific Gravity	2.23 gm/cc/18.60 lbs./gal.
Specific Volume	12.4 in.(3)/lb.
Temperature Resistance	Wet: 140°F; Dry: 300 °F
Tensile Strength	4,220 psi

TESTS CONDUCTED

- Adhesive Tensile Shear ASTM D 1002
- Compressive Strength ASTM D 695
- Cured Hardness Shore D ASTM D 2240
- Dielectric Strength, volts/mil ASTM D 149
- Modulus of Elasticity ASTM D 638
- Coef. of Thermal Expansion ASTM D 696
- Cure Shrinkage ASTM D 2566
- Dielectric Constant ASTM D 150
- Flexural Strength ASTM D 790
- Thermal Conductivity ASTM C 177

Surface Preparation:

1. Thoroughly clean the surface with Devcon® Cleaner Blend 300 to remove all oil, grease and dirt.
2. Grit blast surface area with 8-40 mesh grit, or grind with a coarse wheel or abrasive disc pad, to create increased surface area for better adhesion (Caution: An abrasive disc pad can only be used provided white metal is revealed). Desired profile is 3-5mil, including defined edges (do not "feather-edge" epoxy).

Note: For metals exposed to sea water or other salt solution, grit-blast and high-pressure-water-blast the area, then leave overnight to allow any salts in the metal to "sweat" to the surface. Repeat blasting to "sweat out" all soluble salts. Perform chloride contamination test to determine soluble salt content (should be no more than 40ppm).
3. Clean surface again with Devcon® Cleaner Blend 300 to remove all traces of oil, grease, dust or other foreign substances from the grit blasting.
4. Repair surface as soon as possible to eliminate any changes or surface contaminants.

WORKING CONDITIONS: Ideal application temperature is 55 °F to 90 °F. In cold working conditions, directly heat repair area to 100-110 °F prior to applying epoxy and maintain at this temperature during product cure to dry off any moisture, contamination or solvents, as well as to achieve maximum performance properties.

Mixing Instructions:

---- It is strongly recommended that full units be mixed, as ratios are pre-measured. ----

1. Add hardener to resin.
2. Mix thoroughly with screwdriver or similar tool (continuously scrape material away from sides and bottom of container) until a uniform, streak-free consistency is obtained.

INTERMEDIATE SIZES (1,2,3 lb. units): Place resin and hardener on a flat, disposable surface such as cardboard, plywood or plastic sheet. Use a trowel or wide-blade tool to mix the material as in Step 2 above.

LARGE SIZES: (25 lb., 30 lb., 50 lb. buckets): Use a T-shaped mixing paddle or a propeller-type Jiffy Mixer Model ES on an electric drill. Thoroughly fold putty by vigorously moving paddle/propeller up and down until a homogenous mix of resin and hardener is attained.

Application Instructions:

ADDITIONAL SURFACE PREPARATION INFORMATION:

If grit blasting is not possible, and expandable metal cannot be used, apply Devcon Brushable Ceramic at 11-18 mils to prime the metal surface. Allow to cure for approximately 2 hours, or until a fingernail can almost depress the primed surface. Immediately apply Wear Guard™ High Impact to the surface. DO NOT let the "prime coat" fully cure before applying WG High Impact.

Spread mixed material on repair area at a minimum thickness of 1/4". Work firmly into substrate to ensure maximum surface contact. Wear Guard™ High Impact fully cures in 16 hours, at which time it can be machined, drilled, or painted.

FOR BRIDGING LARGE GAPS OR HOLES

Place fiberglass sheet, expanded metal, or mechanical fasteners between repair area and Wear Guard™ High Impact prior to application.

FOR VERTICAL SURFACE APPLICATIONS

Wear Guard™ High Impact can be troweled up to 3/4" thick without sagging.

FOR MAXIMUM PHYSICAL PROPERTIES

Cure at room temperature for 2.5 hours, then heat cure for 4 hours @ 200°F.

FOR 70°F APPLICATIONS

Applying epoxy at temperatures below 70°F lengthens functional cure and pot life times. Conversely, applying above 70°F shortens functional cure and pot life.

Storage:

Store at room temperature, 70 °F.

Compliances:

None

Chemical Resistance:

Chemical resistance is calculated with a 7 day, room temp. cure (30 days immersion) @ 75 °F)

1,1,1-Trichloroethane	Very good	Nitric 10%	Fair
Ammonia	Excellent	Phosphoric 10%	Fair
Benzene	Very good	Potassium Hydroxide 40%	Excellent
Gasoline (Unleaded)	Excellent	Sodium Hydroxide 50%	Excellent
Hydrochloric 10%	Very good	Sulfuric 10%	Very good
Methanol	Poor	Toluene	Excellent
Methyl Ethyl Ketone	Poor	Trisodium Phosphate	Very good
Methylene Chloride	Poor		

Precautions:

Please refer to the appropriate material safety data sheet (MSDS) prior to using this product.

For technical assistance, please call 1-800-933-8266

FOR INDUSTRIAL USE ONLY

Warranty:

Devcon will replace any material found to be defective. Because the storage, handling and application of this material is beyond our control, we can accept no liability for the results obtained.

Disclaimer:

All information on this data sheet is based on laboratory testing and is not intended for design purposes. ITW Devcon makes no representations or warranties of any kind concerning this data.

Order Information:

11460 30 lb.