



# Technical Data Sheet

## action marker® 44 & action marker® Fine Valve Action Felt tip Ink Markers

### FEATURES

- General purpose ink marker that writes on almost any surface.
- Excellent for marking on packaging materials.
- Make permanent marks on metal, glass, corrugated board, leather, wood and more.
- Valve action mechanism prevents paint in barrel from drying when the cap is left off.
- 44 style marker has a heavy duty aluminum body with large paint capacity.
- 44 style marker features a threaded barrel that can be screwed into a jig or fixture for a continuous marking process.
- Fine line marker is ideal for making fine, distinctive markings.
- Bullet tips are replaceable to assure complete use of ink in each marker.
- Replacement chisel tips available for the Action Marker 44.
- Does not contain any reportable quantity of HAPS or Xylene

### MATERIALS COMPATIBILITY

- Safe on most surfaces.
- Removable with DYKEM® Remover & Cleaner.
- Surface tests should be run to determine compatibility prior to use.

### AVAILABLE IN:

<u>Colors</u>	<u>Fine</u>	<u>44 (medium)</u>
Black	33003	44003
Red	NA	44002

### HEALTH AND SAFETY

- Flammable liquid and vapor. Keep away from heat, sparks and flame. Use only with adequate ventilation. Avoid contact with skin and eyes.
- Refer to SDS (Safety Data Sheet) for complete information on health and safety. Visit our website to obtain SDS.

### DIRECTIONS FOR USE

- Shake well with cap on
- Depress tip to start flow
- Replace cap when not in use

### PHYSICAL PROPERTIES

Appearance:	Varies
Odor:	Mild
Specific gravity:	<1
VOC level:	81% - 85% by weight
Flash point:	79°F – 89°F
Dry Time*:	45-60 seconds

\* Note: Drying time may vary depending on film thickness.