

Tork Natural Environmental Cocktail Napkin

509502



Description

Tork Cocktail Napkins are ideal for bars and cafés when serving snacks and drinks. They come in a wide range of modern and classic colors to bring a vibrant touch to the table.

- Pre-printed with the claim “100% recycled” to enhance the environmental message of the napkin
- For restaurants with a focus on sustainability, Tork Natural Napkins make it easy to show customers concern for the environment. The natural brown colour enhances image and guests recognise a recycled napkin
- No bleaching or additional dyes brings a natural colour
- Engage with guests through custom print - 75% of napkin users read the message
- Make the right impression on guests by providing upmarket napkins along with drinks and snacks
- Industrially compostable product¹
- Advanced
- 100% recycled
- Natural-color fibres and dye-free
- Custom print

Certifications


 Tork
Advanced

Product Details

Unfolded length	23.8 cm
Ply	2
Folded length	11.9 cm
Unfolded Width	23.8 cm
Embossing	Yes
Print	Yes
Folded width	11.9 cm
Color	Nature

Shipping Data

	Consumer Units (CON)	Transport unit (TRP)	Pallet (PAL)
EAN	7322541228211	7322541228228	7322541236940
Packaging Material	Plastic	Carton	-
Pieces	200	1600 (8 CON)	76800 (48 TRP)
Height	80 mm	257 mm	1,189 mm
Length	119 mm	338 mm	1,200 mm
Width	238 mm	251 mm	1,000 mm
Gross Weight	360.2 g	3.13 kg	150.29 kg
Net Weight	355.72 g	2.85 kg	136.6 kg
Volume	2.27 dm ³	21.8 dm ³	1.05 m ³
Layers Per Pallet	-	-	4
TRP Per Layer	-	-	12

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Compatible Products



Tork Coaster White Round 250/12
470246



Tork Coaster White scallop 250/12
474474



Tork Plm whi 100/10
474498



Tork Tablecov. Roll Wipeable White x1
474632

Environmental Information

Content

The product is made from

Recycled fibres
Chemicals

The packaging material is made from paper or plastic.

Material

Recycled fibres

Recycling of paper is an efficient use of resources as the wood fibres are used more than once.

High demands are put on quality and purity of recovered paper, considering each step of the chain (collecting, sorting, transporting, storage, use), to ensure safe and hygienic products.

Recycled fibres can be produced from different types of recovered paper, such as collected newsprint, magazines, office waste, paper cups, drink cartons, corrugated boxes and paper hand towels. The choice of recovered paper grades is made for each product, depending on its specific requirements on performance properties and brightness. The paper is dissolved in water, washed and treated with chemicals under high temperature and screened to separate out impurities.

Bleaching of pulp, used for tissue, is primarily a process to remove substances that could have a negative effect on important properties of the finished product such as purity, absorption, strength and colour of the pulp.

Bleaching of the recycled fibre pulp is done using chlorine-free bleaching agents (hydrogen peroxide and sodium dithionite). Some of our products are bleached and some are not.

For bleached products we use bleaching agents (to increase the brightness of pulp from recovered paper).

Chemicals

All chemicals (process aids as well as additives) are assessed from an environmental, occupational health and safety and product safety point of view.

To control product performance we use additives:

- Wet strength agents (for Wipers and Hand Towels)
- Dry strength agents (are used together with mechanical treatment of the pulp to make strong products like wipers)
- For coloured papers dyes and fixatives (to secure perfect fastness of the colour) are added
- For printed products printing inks (pigments with carriers and fixatives) are applied
- For multi ply products we often use water soluble glue to secure the integrity of the product



Think ahead.

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In most of our mills we do not add optical brighteners but it often occurs in recovered paper since it is used in printing paper.

We do not use softeners for professional hygiene products.

High product quality is secured through quality and hygiene management systems throughout production, storage and transport.

In order to maintain a stable process and product quality the paper manufacturing process is supported by the following chemicals/ process aids:

- defoamers (surfactants and dispersing agents)
- pH-control (sodium hydroxide and sulphuric acid)
- retention aids (chemicals that help to agglomerate small fibres to prevent fibre loss)
- Coating chemicals (that help to control the creping of the paper to make it soft and absorbent)

To reuse broke and to utilise recovered fibres we use:

- Pulping aid (chemicals that help to repulp wet strong paper)
- Flocculation chemicals (that help to clean out printing inks and fillers from recovered paper)
- Bleaching agents (to increase the brightness of pulp from recovered paper)

In the cleaning of our waste water we use flocculation agents and nutrients for the biological treatment to secure that no negative impact on water quality comes from our mills.

Food Contact

This product fulfills the legislative requirements for Food Contact materials, confirmed by external certification performed by a third party. The product is safe for wiping food contact surfaces and may also come occasionally into contact with foodstuffs for a short period of time.

Environmental certification

This product is certified with the EU Ecolabel with certificate number SE/004/001.

This product is certified for FSC® with certificate number SA-COC-008266.

Packaging

Fulfilment of Packaging and Packaging Waste Directive (94/62/EC): Yes

Article creation date and latest article revision

Date of issue: 21-02-2020

Revision date: 25-09-2025

Production

This product is produced at Altopascio - IT mill and certified according to ISO 9001, ISO 14001 (Environmental management systems), CoC-PEFC, ISO 45001, ISO 50001 and FSC Chain-Of-Custody.

Destruction

The product is industrially compostable according to EN 13432 (Test report number 20LD03830). Local restrictions may apply. Before disposal in industrial compost bins, please check with local authorities to confirm that the product is accepted. Please also ensure that the product has not been used in connection with hazardous or non-compostable substances. Used products should not be handed over to recycling systems.

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