

471255

## Tork Natural Coreless Mid-Size Toilet Roll Advanced – 2 Ply

## **Environmental information**

**Content** The product is made from

Recycled fibres Chemicals

The packaging material is made from paper or plastic.

Material Recycled fibres

Recycling of paper is an efficient use of resources as the wood fibres are used more than once. High demands are put on quality and purity of recovered paper, considering each step of the chain (collecting, sorting, transporting, storage, use), to ensure safe and hygienic products. Recycled fibres can be produced from different types of recovered paper, such as collected newsprint, magazines, office waste, paper cups, drink cartons, corrugated boxes and paper hand towels. The choice of recovered paper grades is made for each product, depending on its specific requirements on performance properties and brightness. The paper is dissolved in water, washed and treated with chemicals under high temperature and screened to separate out impurities

Bleaching of pulp, used for tissue, is primarily a process to remove substances that could have a negative effect on important properties of the finished product such as purity, absorption, strength and colour of the pulp.

Bleaching of the recycled fibre pulp is done using chlorine-free bleaching agents (hydrogen peroxide and sodium dithionite). Some of our products are bleached and some are not. For bleached products we use bleaching agents (to increase the brightness of pulp from recovered paper).

Chemicals

All chemicals (process aids as well as additives) are assessed from an environmental, occupational health and safety and product safety point of view.

To control product performance we use additives:

- Wet strength agents (for Wipers and Hand Towels)
- Dry strength agents (are used together with mechanical treatment of the pulp to make strong products like wipers)
- For coloured papers dyes and fixatives (to secure perfect fastness of the colour) are added
- For printed products printing inks (pigments with carriers and fixatives) are applied
- For multi ply products we often use water soluble glue to secure the intregrity of the product

In most of our mills we do not add optical brighteners but it often occurs in recovered paper since it is used in printing paper.

We do not use softeners for professional hygiene products.

High product quality is secured through quality and hygiene management systems throughout production, storage and transport.

In order to maintain a stable process and product quality the paper manufacturing process is supported by the following chemicals/ process aids:

- defoamers (surfactants and dispersing agents)
- pH-control (sodium hydroxide and sulphuric acid)
- retention aids (chemicals that help to agglomerate small fibres to prevent fibre loss)
- $\bullet$  Coating chemicals (that help to control the creping of the paper to make it soft and



• Pulping aid (chemicals that help to repulp wet strong paper)

• Flocculation chemicals (that help to clean out printing inks and fillers from recovered paper)

• Bleaching agents (to increase the brightness of pulp from recovered paper)

In the cleaning of our waste water we use flocculation agents and nutritients for the biological

treatment to secure that no negative impact on water quality comes from our mills.

**Environmental certification** This product is certified with the EU Ecolabel with certificate number SE/004/001.

This product is certified for FSC® with certificate number SA-COC-008266.

Packaging Waste Directive (94/62/EC): Yes

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Production This product is produced at Skelmersdale mill, GB and certified according to ISO 9001, ISO

14001 (Environmental management systems), OHSAS 18001 and FSC Chain-Of-Custody.

**Destruction** This product is suitable to be taken care of in the normal sewage system of the community.

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