

CHATBOX DUO Assembly Manual

Important safety information



Take photographs before and after opening the cardboard packages to document any damage caused during delivery.



Minimum two persons required for the product assembly.



Approximate assembly time is $1\ h.$

Note! Assembly may take longer.



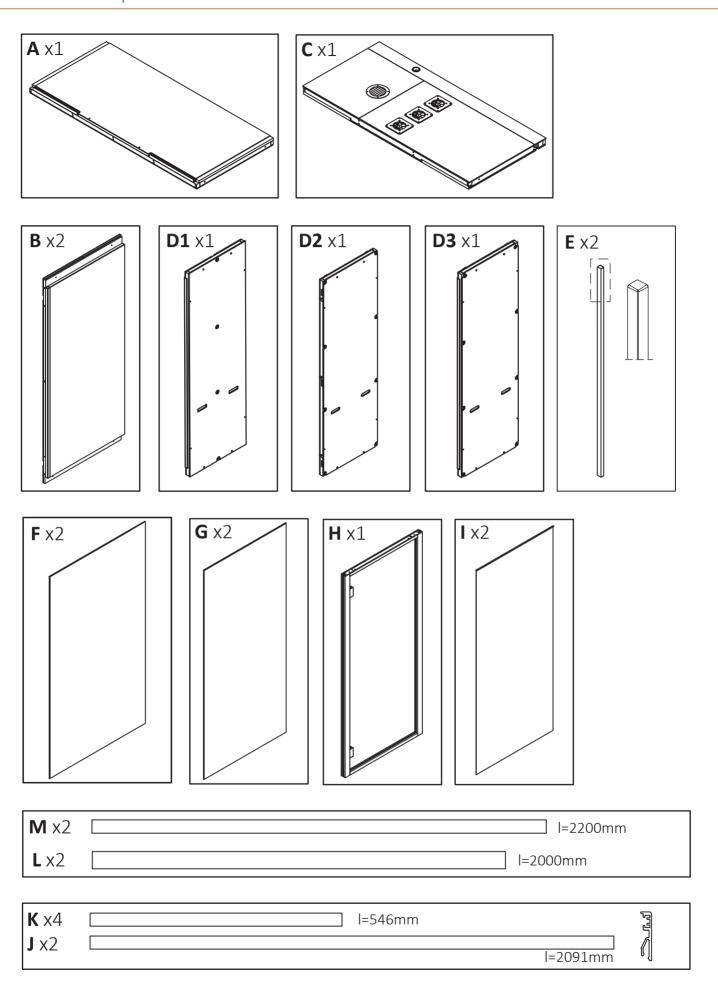
Assembly requires approximate 4x4m open floor space for safety.



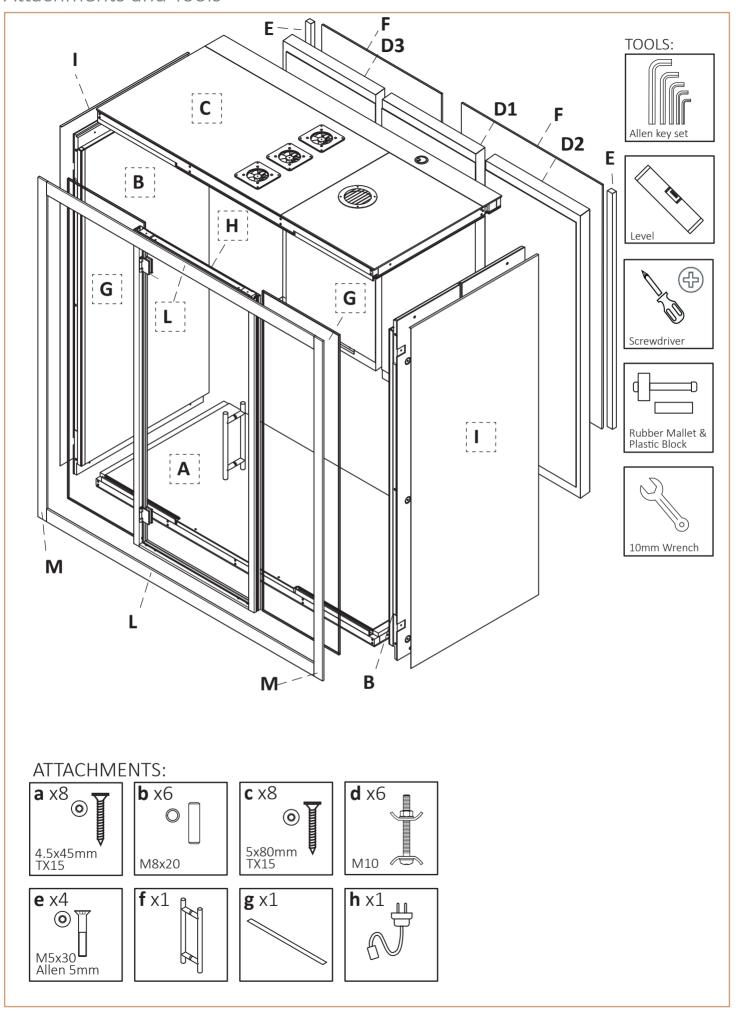
Risk of tip-over during product assembly, additional support required for safety.



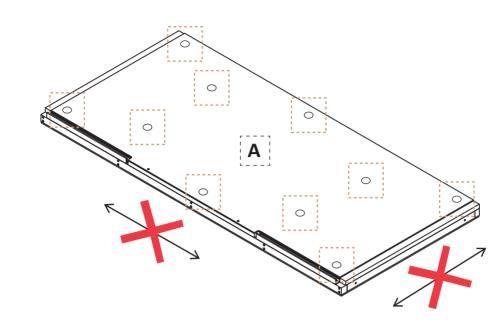
Risk of damaging the glass panels or other product parts if supported on corners for assembly and transportation.

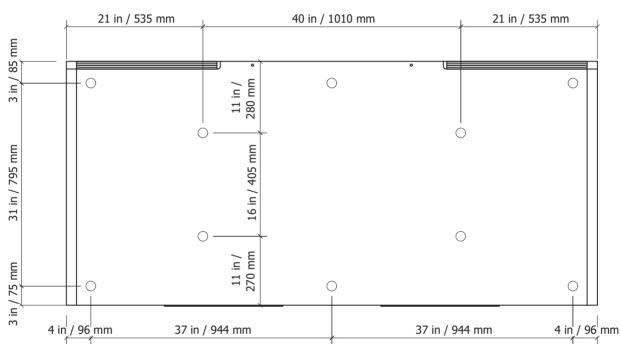


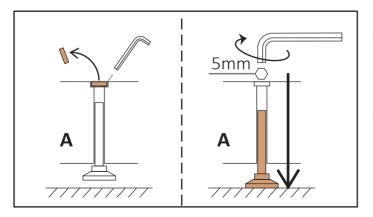
Attachments and Tools



1. Floor module Assembly



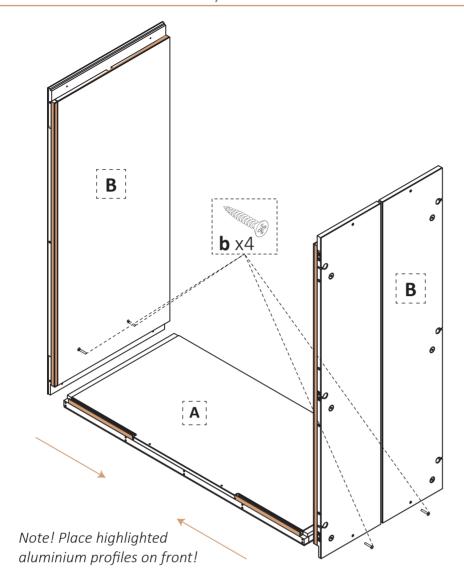


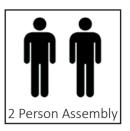


Place the Floor module (A) to desired location of the Chatbox. Remove carpet plugs on marked positions and use a 5mm allen key and a level to adjust all 10 levelling glides.

Note! Glides must be lowered minimally.

2. Side module Assembly

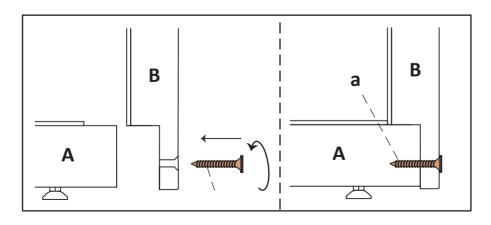


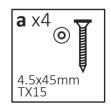




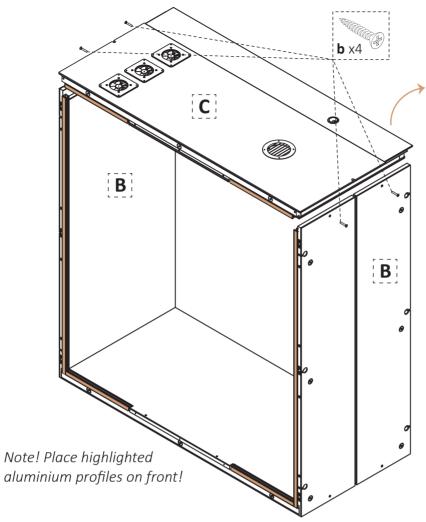
Lift each of the Side modules (B) on top of the Floor module (A) and drive in screws "a" to secure the Side modules.

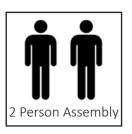
Note! Assembly must be supported from the side to avoid tipping over before second Side module is attached.



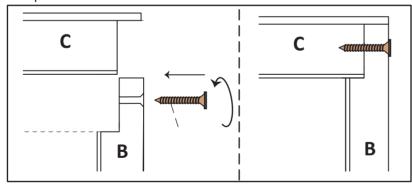


3. Ceiling module Assembly

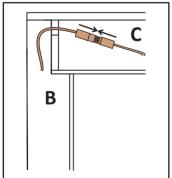




Step 1.

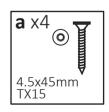


Step 2.

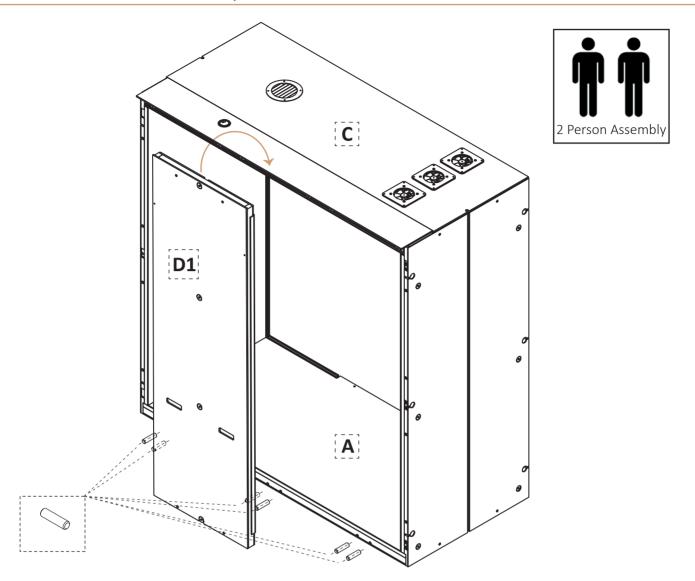


Step 1. Lift the Ceiling module (C) on top of the Side modules (B) and drive in screws "a" to secure the ceiling module.

Step 2. Connect the electrical fittings and place the fittings into the Ceiling module (C)



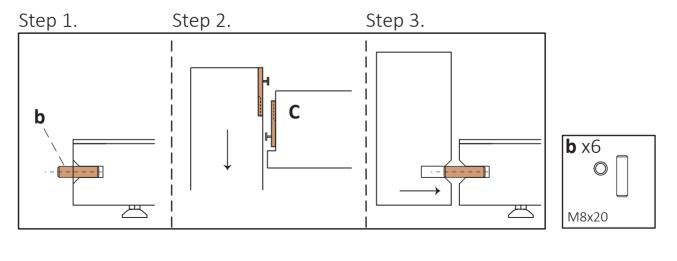
4. Rear Wall Panel Assembly



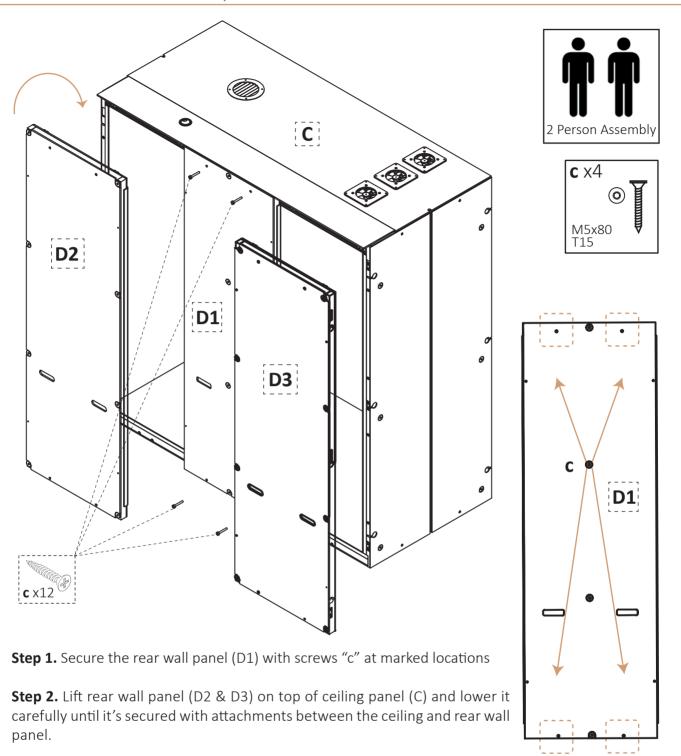
Step 1. Attach all six pins "b" to the floor modul A.

Step 2. Lift rear wall panel (D1) on top of ceiling panel (C) and lower it carefully until it's secured with attachments between the ceiling and rear wall panel.

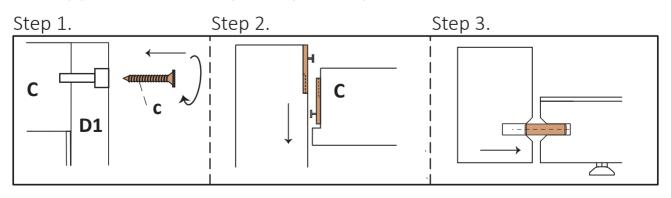
Step 3. Push the bottom of the rear wall panel (D1) towards the floor module (A) until it's secured with previously attached pins.



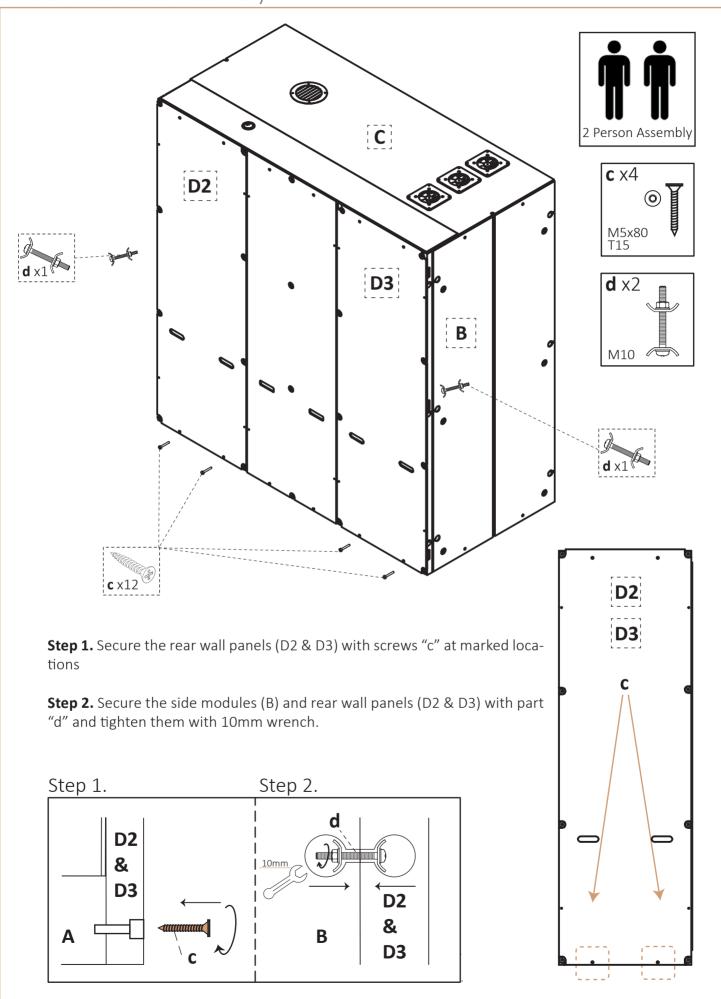
5. Rear Wall Panel Assembly



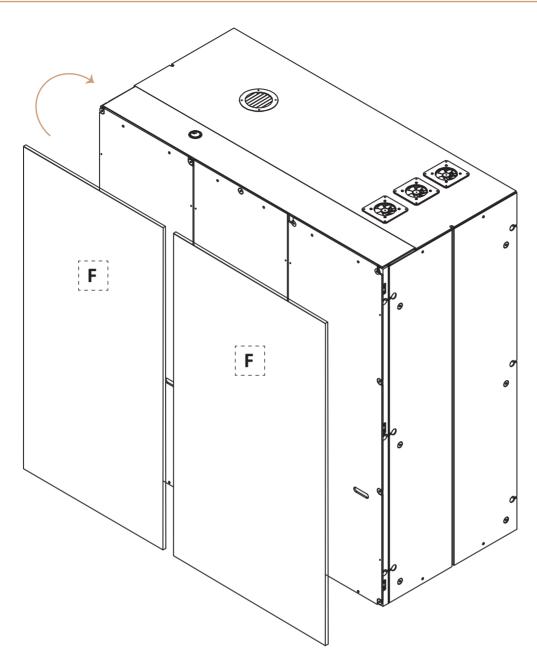
Step 3. Push the bottom of the rear wall panels (D2 & D3) towards the floor module (A) until it's secured with previously attached pins.



6. Rear Wall Panel Assembly

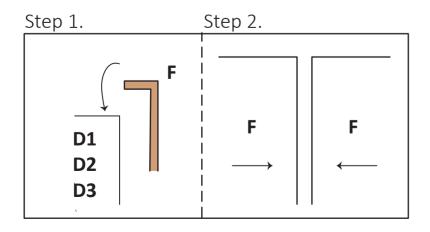


7. Rear Wall Covering Plate Assembly

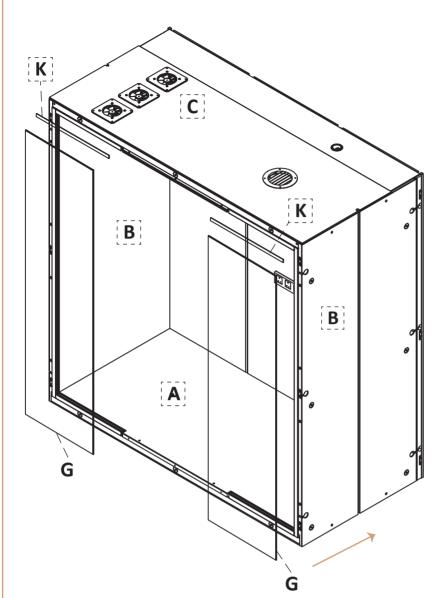


Step 1. Attach the Covering plates (F) by placing them first on top of the Chatbox and then slowly let the magnets pull the side panel to it's place.

Step 2. Push the Covering plates (F) together until there is no gap in between.



8. Front Glass Panel Assembly



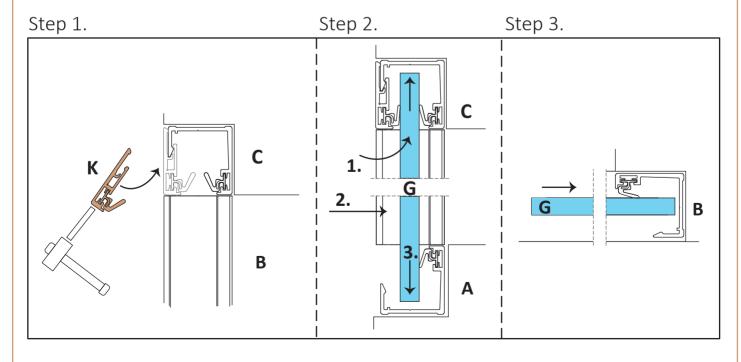


Step 1. Click in profiles (K) to the ceiling module using a rubber mallet and plastic block to secure it.

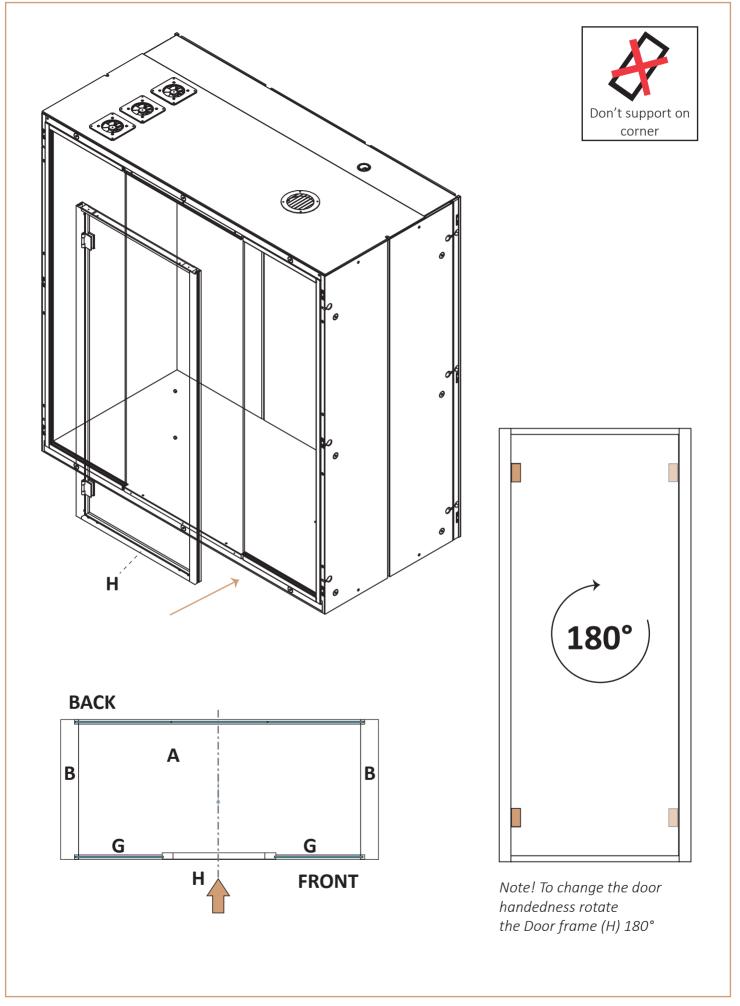
Step 2.

- Lift the glass panel (G) into the top aluminum profile using suction cups,
- Push the bottom of the glass panel (G) towards the back of the cabin,
- Carefully lower the glass panel (G) until it stands on spacers pre-installed in the bottom aluminum profile,
- Repeat with second glass panel on the opposite side.

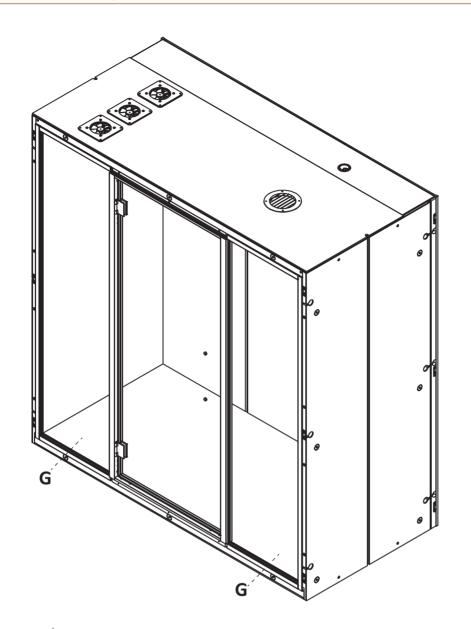
Step 3. Shift the glass panels (G) right/left until they reach the bottom of the aluminum profile on the side modules (B).

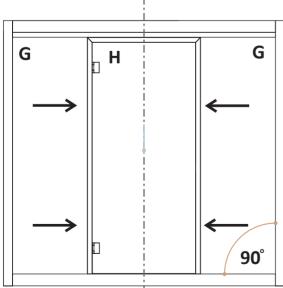


9. Door Frame Assembly



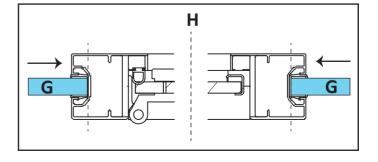
10. Front Glass Panel Adjustments



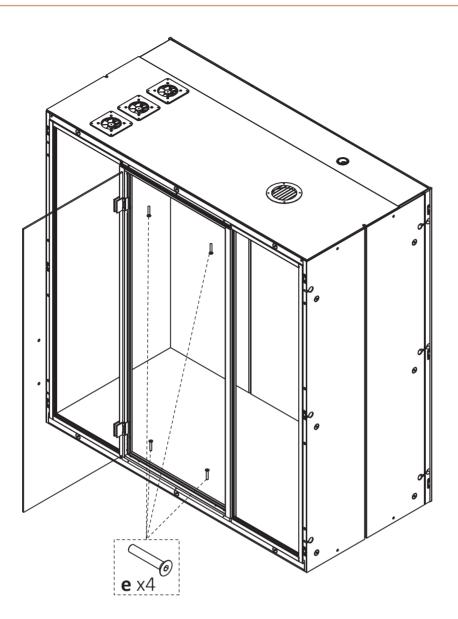


Push the front glass panels (G) firmly towards the door frame until both panels are slid into the door frame profiles.

Note! Make sure the side and floor module are perpendicular to each other

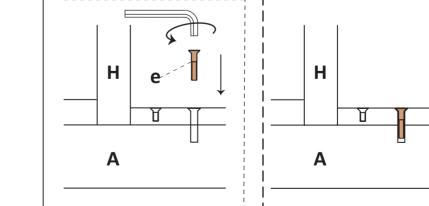


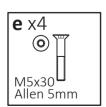
11. Door Frame attachments



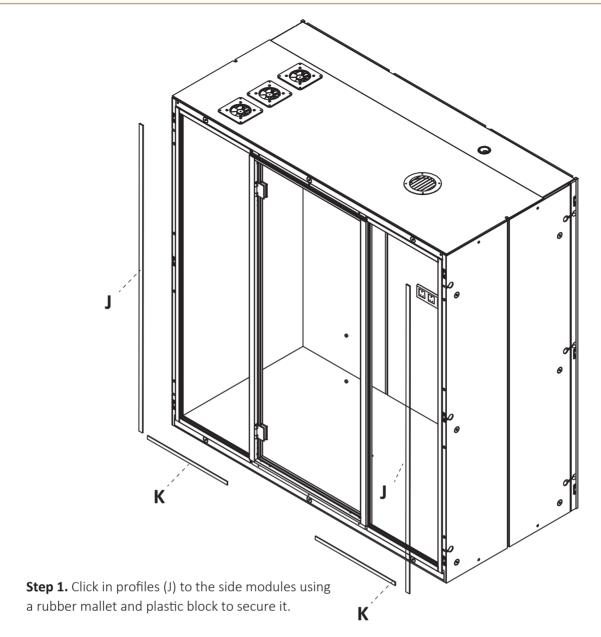
Drive in screws "e" to attach the Door frame (H) to the Chatbox

Note! Door must be in "open" position for assembly.



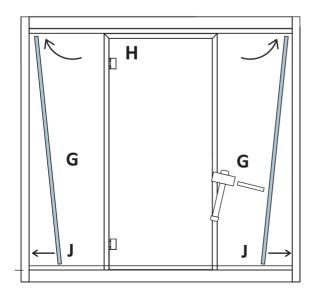


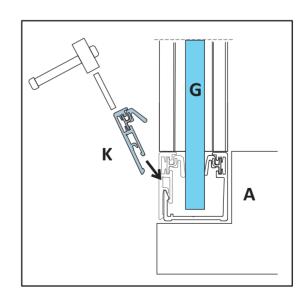
12. Profile Assembly



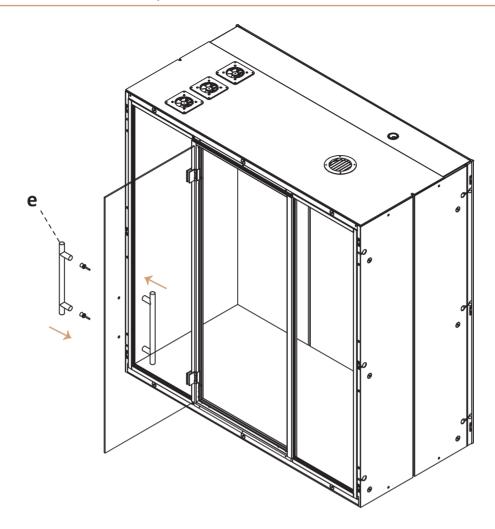
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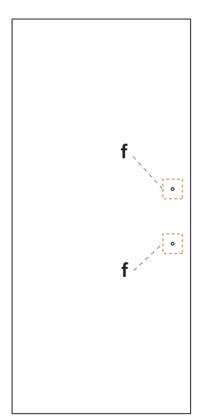
Step 2. repeat the process with profiles (K) on Floor module.



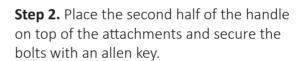


13. Door Handle Assembly

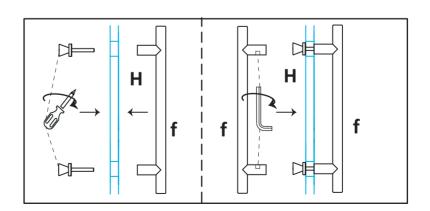


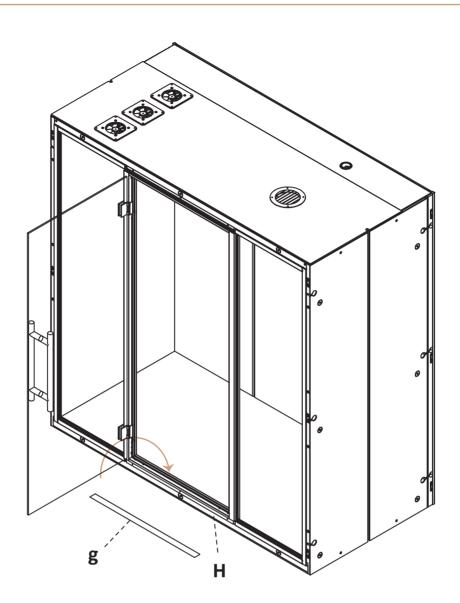


Step1. Place the Door handle "f" on the Door glass (H) and secure it with the provided handle set attachments.



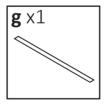


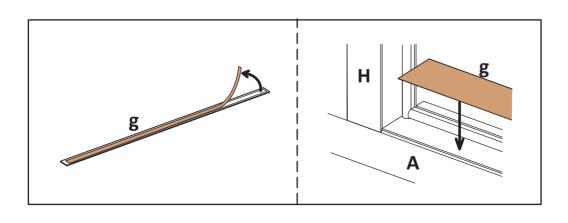




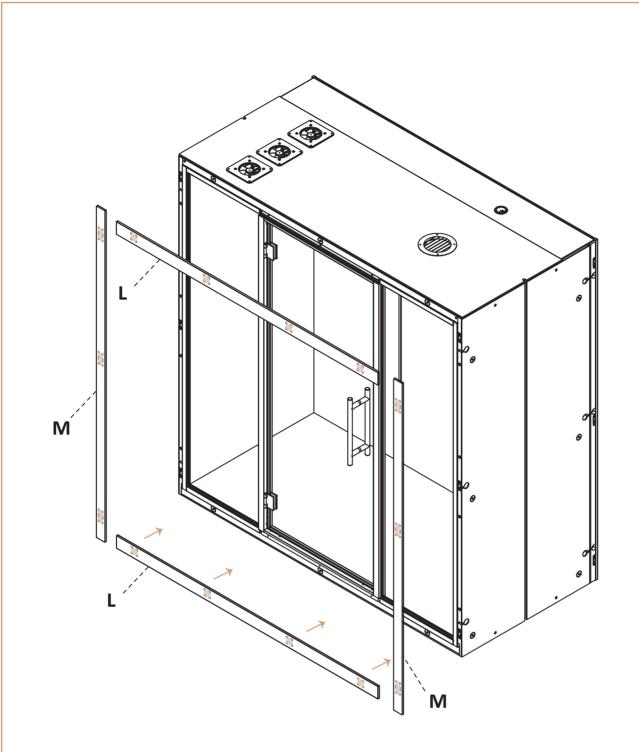
Step1. Remove protection tape from decorative door threshold "g"

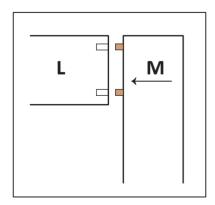
Step 2. Attach threshold with glue covered side to door frame (H).





15. Covering Trim Assembly

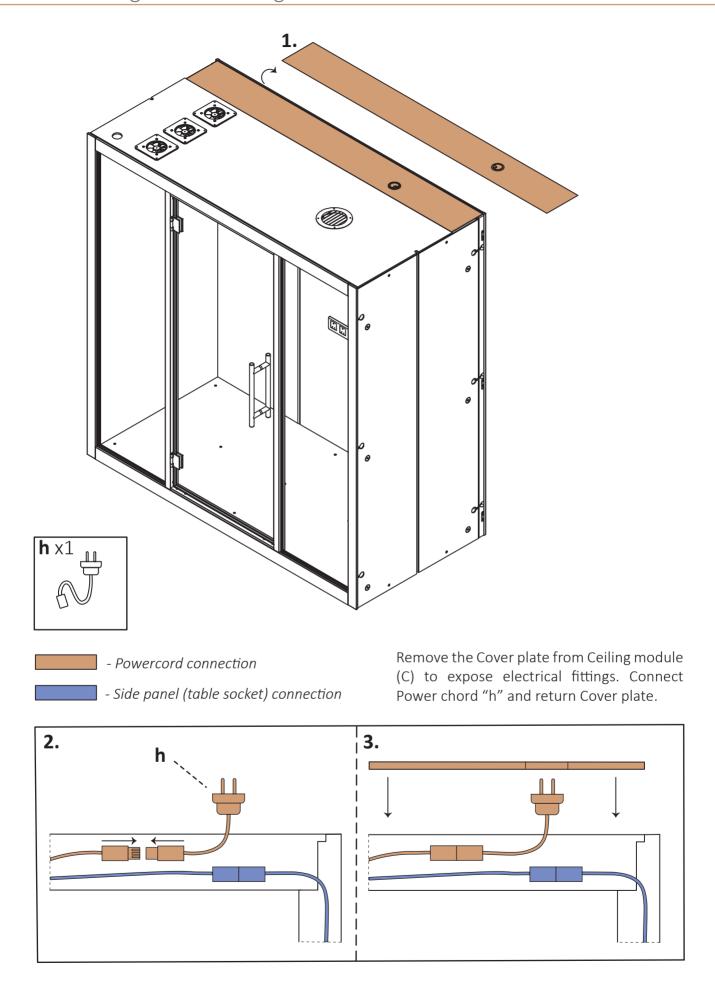




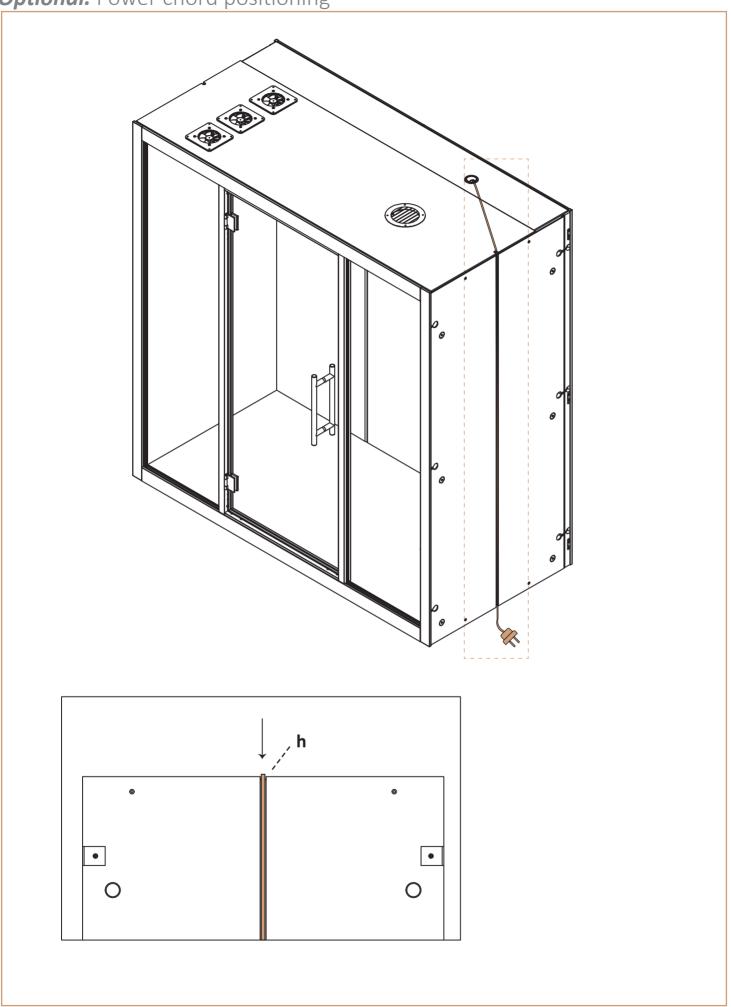
Attach covering trims (L) on the floor module (A) and ceiling modules (C).

Attach covering trims (M) on the front/back side of side modules (B) and connect them with pins attached to trims (L)

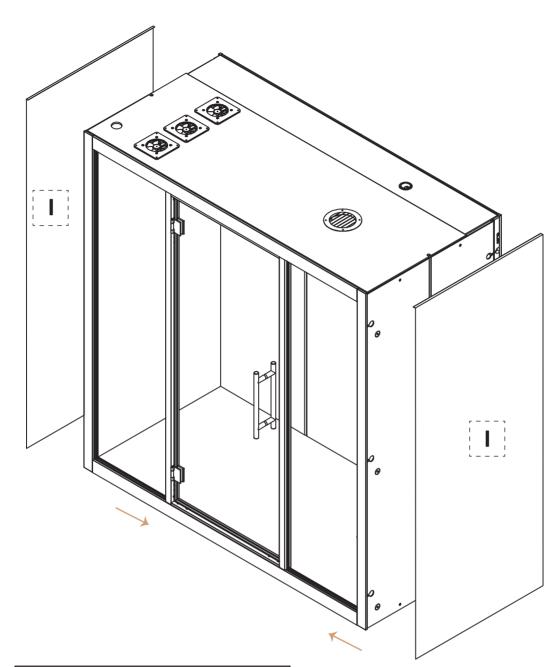
16. Connecting eletrical fittings

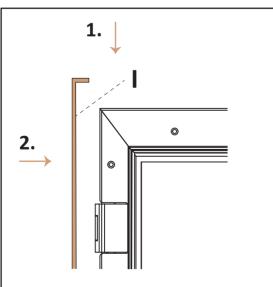


Optional. Power chord positioning



17. Covering plate Assembly





Attach the Covering plates (I) by placing them first on top of the Chatbox and then slowly let the magnets pull the side panel to it's place.

18. Corner plate Assembly

